Package Dimensions



Notes: 1.All dimensions are in millimeters

- 2. Tolerances unless dimensions ±0.1mm
- 3.Suggested pad dimension is just for reference only Please modify the pad dimension based on individual need



4. Suggested pad dimension is just for reference only

Please modify the pad dimension based on individual need

Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Rating	Units	
Continuous Forward Current	$I_{\rm F}$	65	mA	
Reverse Voltage	VR	5	V	
Operating Temperature	Topr	-25 ~ +85	°C	
Storage Temperature	Tstg	$-40 \sim +85$	°C	
Power Dissipation at(or below) 25°C Free Air Temperature	P _d	130	mW	
Soldering Temperature	Tsol	Reflow Soldering : 260 °C for 10 sec. Hand Soldering : 350 °C for 3 sec.		

Notes: *1 Soldering time \leq 5 seconds.

Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	Condition	Min.	Тур.	Max.	Units	
Radiant Intensity	Ie	I _F =20mA	0.5	1.5		mW /sr	
		$I_F=100mA$ Pulse Width $\leq 100 \ \mu \text{ s}$, Duty $\leq 1\%$	-	7.5			
Peak Wavelength	λρ	I _F =20mA	0	940		nm	
Spectral Bandwidth	Δλ	I _F =20mA		45		nm	
Forward Voltage	V _F	I _F =20mA		1.2	1.5		
		$I_F {=} 100 mA$ Pulse Width $\leq 100 \ \mu$ s ,Duty $\leq 1\%$		1,4	1.8	v	
		I _F =1A		2.6	4.0		
Reverse Current	IR	V _R =5V			10	μΑ	
View Angle	2 0 1/2	I _F =20mA		160		deg	

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3

Typical Electro-Optical Characteristics Curves

Fig.1 Forward Current vs.

Fig.2 Spectral Distribution

Ambient Temperature



Typical Electro-Optical Characteristics Curves

Fig.5 Relative Radiant Intensity vs

Angular Displacement



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Precautions For Use

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

- 2. Storage
 - 2.1 Do not open moisture proof bag before the products are ready to use.
 - 2.2 Before opening the package, the LEDs should be kept at 10° C $\sim 30^{\circ}$ C and 90%RH or less.
 - 2.3 The LEDs suggested be used within one year.
 - 2.4 After opening the package, the devices must be stored at 10°C~30°C and ≤ 60%RH, and used within 168 hours (floor life). If unused LEDs remain, it should be stored in moisture proof packages.
 - 2.5 If the moisture absorbent material (desiccant material) has faded or unopened bag haexceeded the shelf life or devices (out of bag) have exceeded the floor life, baking treatment is required.
 - 2.6 If baking is required, refer to IPC/JEDEC J-STD-033 for bake procedure or recommend the following conditions:

96 hours at 60°C ± 5°C and < 5 % RH (reeled/tubed/loose units)

- 3. Soldering Condition
 - 3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

6

Data Sheet Reverse Package Infrared LED IR25-21C/TR8

EVERLIGHT

4.Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350° C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



Package Dimensions



Note: The tolerances unless mentioned are ±0.1mm, Unit: mm

Carrier Taping Dimensions: (Quantity: 2000PCS/Reel)



Note: The tolerances unless mentioned are ±0.1mm, Unit: mm

Label Form Specification



CPN: Customer's Production Number P/N : Production Number LOT No: Lot Number QTY: Packing Quantity HUE: Peak Wavelength CAT: Ranks REF: Reference MSL-X: MSL Level Made In: Manufacture place

DISCLAIMER

- 1. EVERLIGHT reserves the right(s) on the adjustment of product material mix for the specification.
- 2. The product meets EVERLIGHT published specification for a period of twelve (12) months from date of shipment.
- 3. The graphs shown in this datasheet are representing typical data only and do not show guaranteed values.
- 4. When using this product, please observe the absolute maximum ratings and the instructions for using outlined in these specification sheets. EVERLIGHT assumes no responsibility for any damage resulting from the use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets.
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