

## 6A Austin MicroLynx™II: 12V SMT Non-Isolated DC-DC Power Modules

8.3Vdc –14Vdc input; 0.75Vdc to 5.5Vdc output; 6A Output Current

### Absolute Maximum Ratings

Stresses in excess of the absolute maximum ratings can cause permanent damage to the device. These are absolute stress ratings only, functional operation of the device is not implied at these or any other conditions in excess of those given in the operations sections of the data sheet. Exposure to absolute maximum ratings for extended periods can adversely affect the device reliability.

Parameter	Device	Symbol	Min	Max	Unit
Input Voltage Continuous	All	$V_{IN}$	-0.3	15	Vdc
Sequencing voltage	All	$V_{seq}$	-0.3	$V_{IN,max}$	Vdc
Operating Ambient Temperature (see Thermal Considerations section)	All	$T_A$	-40	85	°C
Storage Temperature	All	$T_{stg}$	-55	125	°C

### Electrical Specifications

Unless otherwise indicated, specifications apply over all operating input voltage, resistive load, and temperature conditions.

Parameter	Device	Symbol	Min	Typ	Max	Unit
Operating Input Voltage	$V_{O,set} \leq 3.63$	$V_{IN}$	8.3	12	14	Vdc
	$V_{O,set} > 3.63$	$V_{IN}$	8.3	12	13.2	Vdc
Maximum Input Current ( $V_{IN} = V_{IN,min}$ to $V_{IN,max}$ , $I_O = I_{O,max}$ )	All	$I_{IN,max}$			4.5	Adc
Input No Load Current ( $V_{IN} = V_{IN,nom}$ , $I_O = 0$ , module enabled)	$V_{O,set} = 0.75$ Vdc	$I_{IN,No\ load}$		17		mA
	$V_{O,set} = 5.0$ Vdc	$I_{IN,No\ load}$		100		mA
Input Stand-by Current ( $V_{IN} = V_{IN,nom}$ , module disabled)	All	$I_{IN,stand-by}$		1.2		mA
Inrush Transient	All	$I^2t$			0.4	A <sup>2</sup> s
Input Reflected Ripple Current, peak-to-peak (5Hz to 20MHz, 1μH source impedance; $V_{IN,min}$ to $V_{IN,max}$ , $I_O = I_{O,max}$ ; See Test configuration section)	All			30		mAp-p
Input Ripple Rejection (120Hz)	All			30		dB

**CAUTION: This power module is not internally fused. An input line fuse must always be used.**

This power module can be used in a wide variety of applications, ranging from simple standalone operation to being part of a complex power architecture. To preserve maximum flexibility, internal fusing is not included, however, to achieve maximum safety and system protection, always use an input line fuse. The safety agencies require a fast-acting fuse with a maximum rating of 6 A (see Safety Considerations section). Based on the information provided in this data sheet on inrush energy and maximum dc input current, the same type of fuse with a lower rating can be used. Refer to the fuse manufacturer's data sheet for further information.

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### Electrical Specifications (continued)

Parameter	Device	Symbol	Min	Typ	Max	Unit
Output Voltage Set-point ( $V_{IN}=V_{IN, min}$ , $I_O=I_{O, max}$ , $T_A=25^\circ\text{C}$ )	All	$V_{O, set}$	-2.0	$V_{O, set}$	+2.0	% $V_{O, set}$
Output Voltage (Over all operating input voltage, resistive load, and temperature conditions until end of life)	All	$V_{O, set}$	-2.5%	—	+3.5%	% $V_{O, set}$
Adjustment Range Selected by an external resistor	All	$V_O$	0.7525		5.5	Vdc
Output Regulation Line ( $V_{IN}=V_{IN, min}$ to $V_{IN, max}$ ) Load ( $I_O=I_{O, min}$ to $I_{O, max}$ ) Temperature ( $T_{ref}=T_{A, min}$ to $T_{A, max}$ )	All All All		— — —	0.3 0.4 0.4	— — —	% $V_{O, set}$ % $V_{O, set}$ % $V_{O, set}$
Output Ripple and Noise on nominal output ( $V_{IN}=V_{IN, nom}$ and $I_O=I_{O, min}$ to $I_{O, max}$ Cout = 1 $\mu$ F ceramic//10 $\mu$ Ftantalum capacitors)						
RMS (5Hz to 20MHz bandwidth)	All		—	15	30	mV <sub>rms</sub>
Peak-to-Peak (5Hz to 20MHz bandwidth)	All		—	30	75	mV <sub>pk-pk</sub>
External Capacitance ESR $\geq 1\text{ m}\Omega$ ESR $\geq 10\text{ m}\Omega$	All All	$C_{O, max}$ $C_{O, max}$	— —	— —	1000 3000	$\mu\text{F}$ $\mu\text{F}$
Output Current	All	$I_O$	0		6	Adc
Output Current Limit Inception (Hiccup Mode ) ( $V_O=90\%$ of $V_{O, set}$ )	All	$I_{O, lim}$	—	200	—	% $I_O$
Output Short-Circuit Current ( $V_O \leq 250\text{mV}$ ) ( Hiccup Mode )	All	$I_{O, s/c}$	—	2	—	Adc
Efficiency $V_{IN}=V_{IN, nom}$ , $T_A=25^\circ\text{C}$ $I_O=I_{O, max}$ , $V_O=V_{O, set}$	$V_{O, set}=1.2\text{Vdc}$ $V_{O, set}=1.5\text{Vdc}$ $V_{O, set}=1.8\text{Vdc}$ $V_{O, set}=2.5\text{Vdc}$ $V_{O, set}=3.3\text{Vdc}$ $V_{O, set}=5.0\text{Vdc}$	$\eta$ $\eta$ $\eta$ $\eta$ $\eta$ $\eta$		80.0 83.0 83.5 86.5 89.0 91.0		% % % % % %
Switching Frequency	All	$f_{sw}$	—	300	—	kHz
Switching Frequency (-30 Option)	All	$f_{sw}$	288	320	352	kHz
Dynamic Load Response ( $dI_O/dt=2.5\text{A}/\mu\text{s}$ ; $V_{IN}=V_{IN, nom}$ ; $T_A=25^\circ\text{C}$ ) Load Change from $I_O=50\%$ to $100\%$ of $I_{O, max}$ ; 1 $\mu$ F ceramic// 10 $\mu$ F tantalum Peak Deviation Settling Time ( $V_O<10\%$ peak deviation) ( $dI_O/dt=2.5\text{A}/\mu\text{s}$ ; $V_{IN}=V_{IN, nom}$ ; $T_A=25^\circ\text{C}$ ) Load Change from $I_O=100\%$ to $50\%$ of $I_{O, max}$ ; 1 $\mu$ F ceramic// 10 $\mu$ F tantalum Peak Deviation Settling Time ( $V_O<10\%$ peak deviation)	All    All All  All	$V_{pk}$   $t_s$ $V_{pk}$  $t_s$	—   — —  —	200   25 200  25	—   — —  —	mV   $\mu\text{s}$ mV  $\mu\text{s}$

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### Electrical Specifications (continued)

Parameter	Device	Symbol	Min	Typ	Max	Unit
Dynamic Load Response ( $dI_o/dt=2.5A/\mu s$ ; $V_{IN} = V_{IN,nom}$ ; $T_A=25^\circ C$ ) Load Change from $I_o= 50\%$ to $100\%$ of $I_{o,max}$ ; $C_o = 2 \times 150 \mu F$ polymer capacitors Peak Deviation	All	$V_{pk}$	—	50	—	mV
Settling Time ( $V_o < 10\%$ peak deviation)	All	$t_s$	—	50	—	$\mu s$
( $dI_o/dt=2.5A/\mu s$ ; $V_{IN} = V_{IN,nom}$ ; $T_A=25^\circ C$ ) Load Change from $I_o= 100\%$ to $50\%$ of $I_{o,max}$ ; $C_o = 2 \times 150 \mu F$ polymer capacitors Peak Deviation	All	$V_{pk}$	—	50	—	mV
Settling Time ( $V_o < 10\%$ peak deviation)	All	$t_s$	—	50	—	$\mu s$

### General Specifications

Parameter	Min	Typ	Max	Unit
Calculated MTBF ( $I_o=I_{o,max}$ , $T_A=25^\circ C$ ) Telecordia SR-332 Issue 1: Method 1 Case 3	15,371,900			Hours
Weight	—	2.8 (0.1)	—	g (oz.)

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### Feature Specifications

Unless otherwise indicated, specifications apply over all operating input voltage, resistive load, and temperature conditions. See Feature Descriptions for additional information.

Parameter	Device	Symbol	Min	Typ	Max	Unit
On/Off Signal interface						
Device code with Suffix "4" – Positive logic (On/Off is open collector/drain logic input; Signal referenced to GND - See feature description section)						
Input High Voltage (Module ON)	All	$V_{IH}$	—	—	$V_{IN, max}$	V
Input High Current	All	$I_{IH}$	—	—	10	$\mu A$
Input Low Voltage (Module OFF)	All	$V_{IL}$	-0.2	—	0.3	V
Input Low Current	All	$I_{IL}$	—	0.2	1	mA
Device Code with no suffix – Negative Logic (On/OFF pin is open collector/drain logic input with external pull-up resistor; signal referenced to GND)						
Input High Voltage (Module OFF)	All	$V_{IH}$	2.5	—	$V_{IN, max}$	Vdc
Input High Current	All	$I_{IH}$	—	0.2	1	mA
Input Low Voltage (Module ON)	All	$V_{IL}$	-0.2	—	0.3	Vdc
Input low Current	All	$I_{IL}$	—	—	10	$\mu A$
Turn-On Delay and Rise Times ( $I_O = I_{O, max}$ ; $V_{IN} = V_{IN, nom}$ ; $T_A = 25^\circ C$ , )						
Case 1: On/Off input is set to Logic Low (Module ON) and then input power is applied (delay from instant at which $V_{IN} = V_{IN, min}$ until $V_O = 10\%$ of $V_{O, set}$ )	All	$T_{delay}$	—	3	—	msec
Case 2: Input power is applied for at least one second and then the On/Off input is set to logic Low (delay from instant at which $V_{on/off} = 0.3V$ until $V_O = 10\%$ of $V_{O, set}$ )	All	$T_{delay}$	—	3	—	msec
Output voltage Rise time (time for $V_O$ to rise from 10% of $V_{O, set}$ to 90% of $V_{O, set}$ )	All	$T_{rise}$	—	4	6	msec
Output voltage overshoot – Startup ( $I_O = I_{O, max}$ ; $V_{IN} = V_{IN, min}$ to $V_{IN, max}$ ; $T_A = 25^\circ C$ )						
				—	1	% $V_{O, set}$
Sequencing Delay time						
Delay from $V_{IN, min}$ to application of voltage on SEQ pin	All	$T_{SEQ-delay}$	10			msec
Tracking Accuracy (Power-Up: 2V/ms)						
	All	$ V_{SEQ} - V_O $		100	200	mV
(Power-Down: 1V/ms)						
	All	$ V_{SEQ} - V_O $		300	500	mV
$(V_{IN, min}$ to $V_{IN, max}$ ; $I_{O, min}$ to $I_{O, max}$ $V_{SEQ} < V_O$ )						
Overtemperature Protection (See Thermal Consideration section)						
	All	$T_{ref}$	—	140	—	$^\circ C$
Input Undervoltage Lockout						
Turn-on Threshold	All			7.9		V
Turn-off Threshold	All			7.8		V

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### Characteristic Curves

The following figures provide typical characteristics for the Austin MicroLynx™ II 12V SMT modules at 25°C.

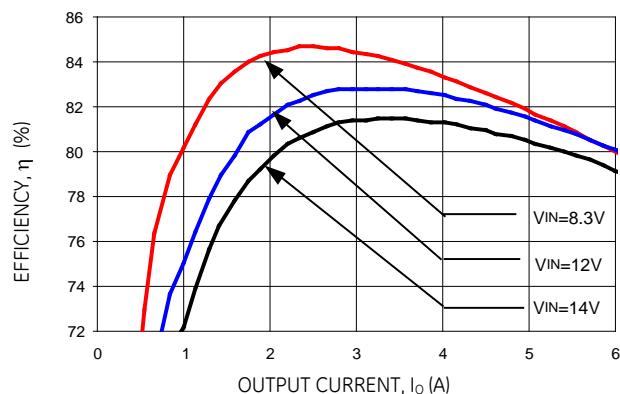


Figure 1. Converter Efficiency versus Output Current ( $V_{out} = 1.2Vdc$ ).

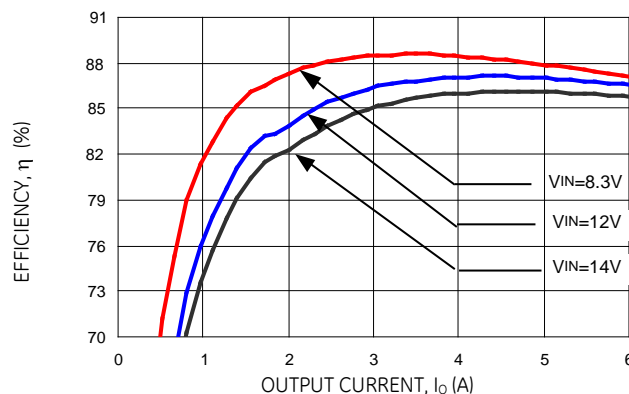


Figure 4. Converter Efficiency versus Output Current ( $V_{out} = 2.5Vdc$ ).

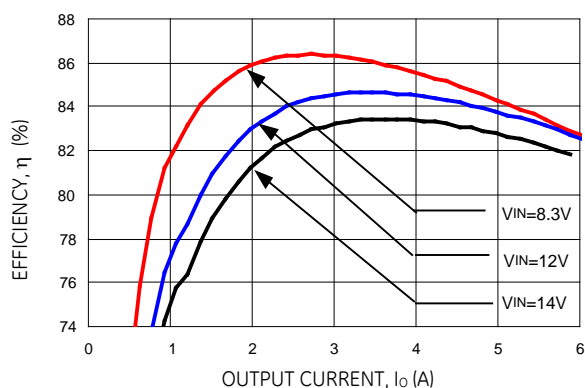


Figure 2. Converter Efficiency versus Output Current ( $V_{out} = 1.5Vdc$ ).

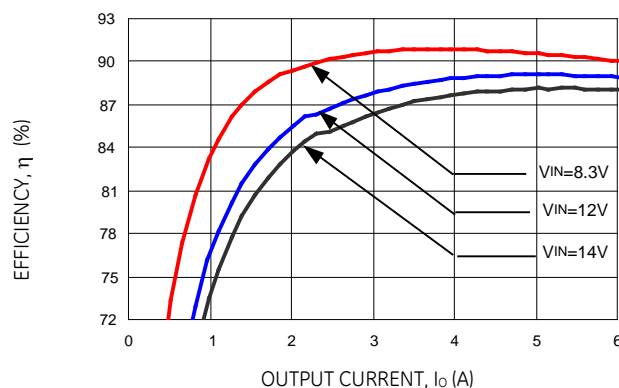


Figure 5. Converter Efficiency versus Output Current ( $V_{out} = 3.3Vdc$ ).

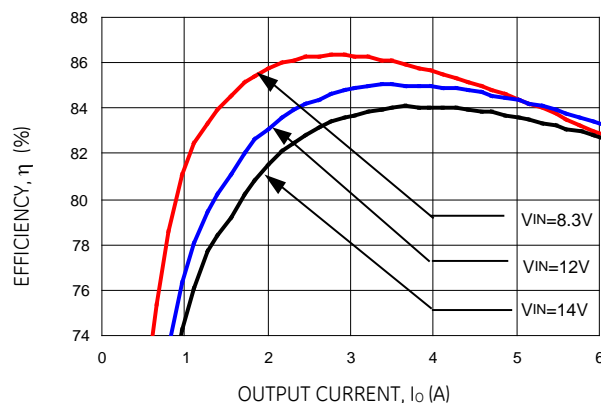


Figure 3. Converter Efficiency versus Output Current ( $V_{out} = 1.8Vdc$ ).

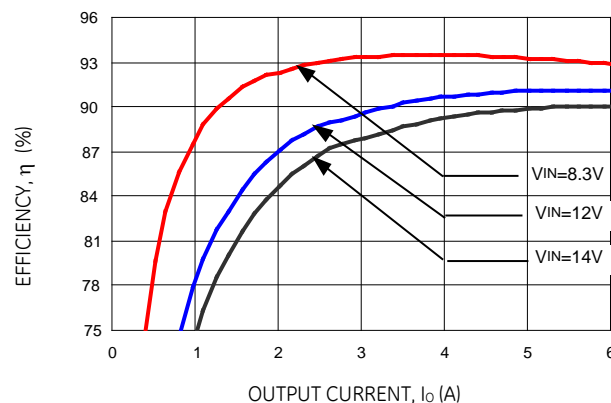


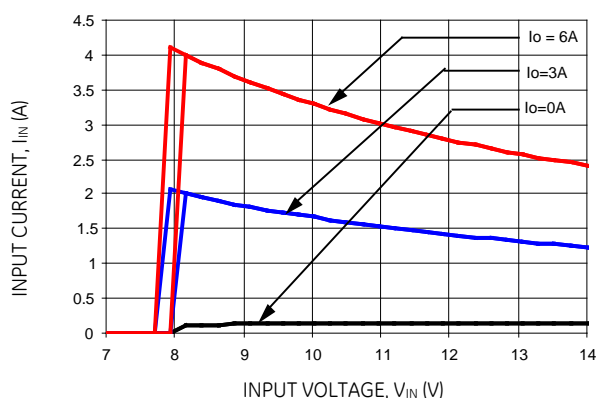
Figure 6. Converter Efficiency versus Output Current ( $V_{out} = 5.0Vdc$ ).

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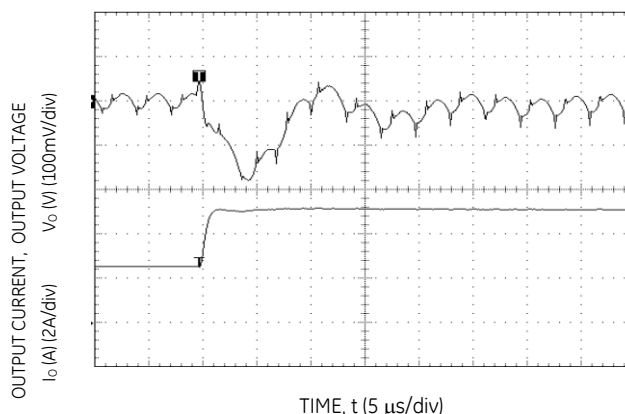
8.3Vdc –14Vdc input; 0.75Vdc to 5.5Vdc output; 6A Output Current

### Characteristic Curves (continued)

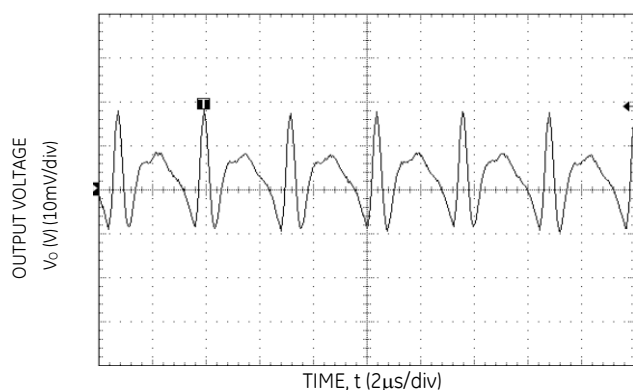
The following figures provide typical characteristics for the MicroLynx™ II 12V SMT modules at 25°C.



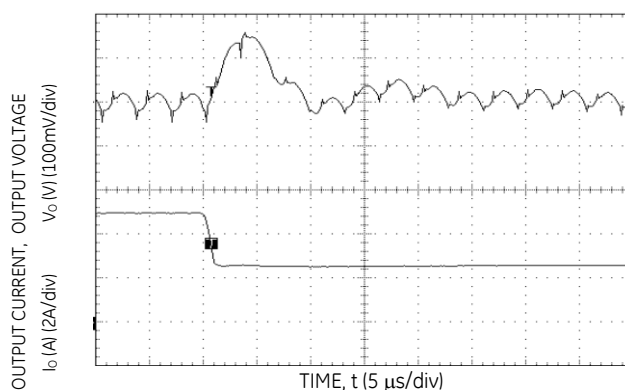
**Figure 7. Input voltage vs. Input Current**  
( $V_{out} = 3.3Vdc$ ).



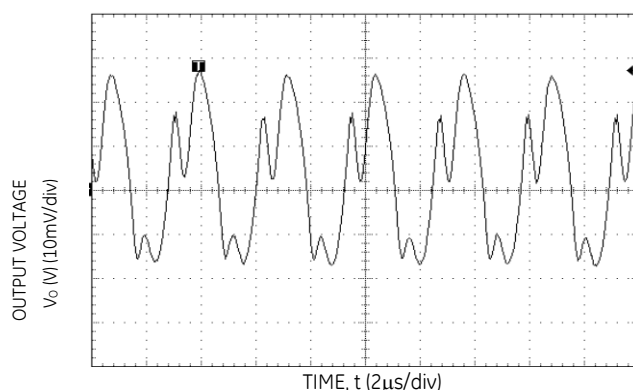
**Figure 10. Transient Response to Dynamic Load Change**  
from 50% to 100% of full load ( $V_O = 3.3Vdc$ ).



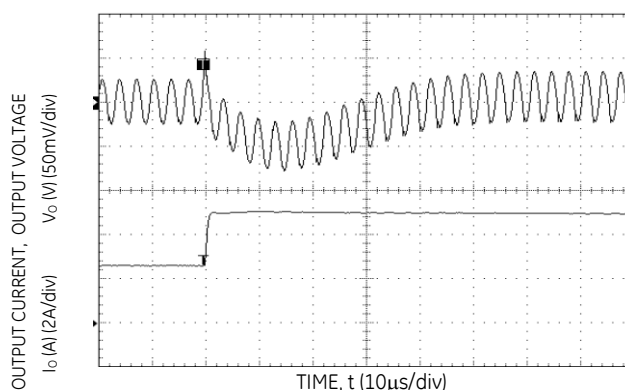
**Figure 8. Typical Output Ripple and Noise**  
( $V_{in} = 12V dc$ ,  $V_O = 2.5 Vdc$ ,  $I_O = 6A$ ).



**Figure 11. Transient Response to Dynamic Load Change**  
from 100% to 50% of full load ( $V_O = 3.3 Vdc$ ).



**Figure 9. Typical Output Ripple and Noise**  
( $V_{in} = 12.0V dc$ ,  $V_O = 3.3 Vdc$ ,  $I_O = 6A$ ).



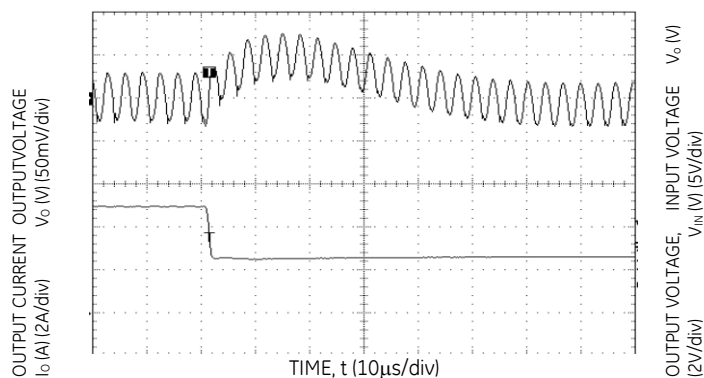
**Figure 12. Transient Response to Dynamic Load Change**  
from 50% to 100% of full load ( $V_O = 5.0 Vdc$ ,  $C_{ext} = 2 \times 150 \mu F$  Polymer Capacitors).

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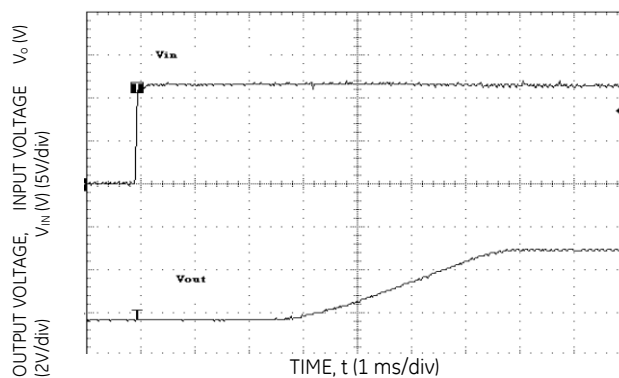
8.3Vdc –14Vdc input; 0.75Vdc to 5.5Vdc output; 6A Output Current

### Characteristic Curves (continued)

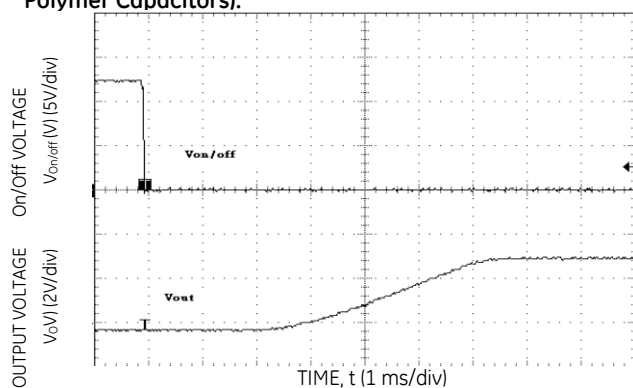
The following figures provide typical characteristics for the Austin MicroLynx™ II 12V SMT modules at 25°C.



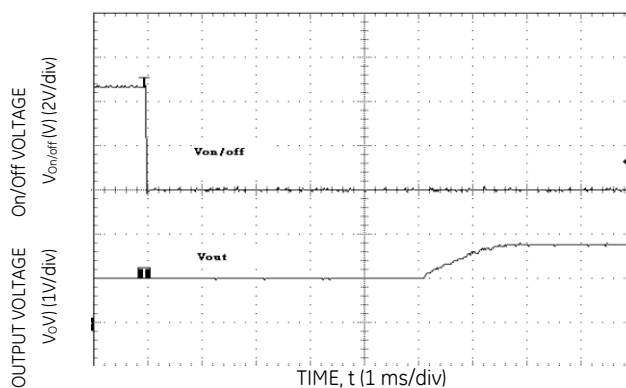
**Figure 13. Transient Response to Dynamic Load Change from 100% of 50% full load ( $V_o = 5.0$  Vdc,  $C_{ext} = 2 \times 150$  µF Polymer Capacitors).**



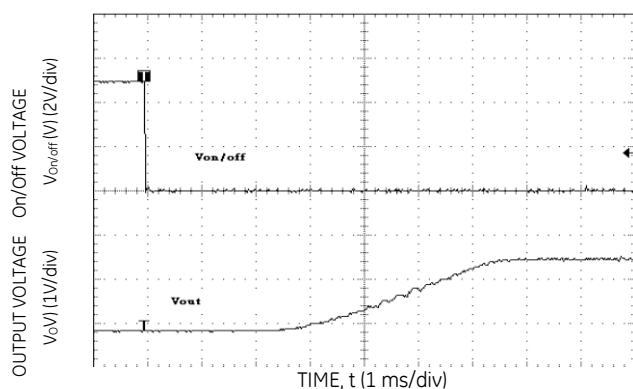
**Figure 16. Typical Start-Up with application of  $V_{in}$  with ( $V_{in} = 12$  Vdc,  $V_o = 3.3$  Vdc,  $I_o = 6$  A).**



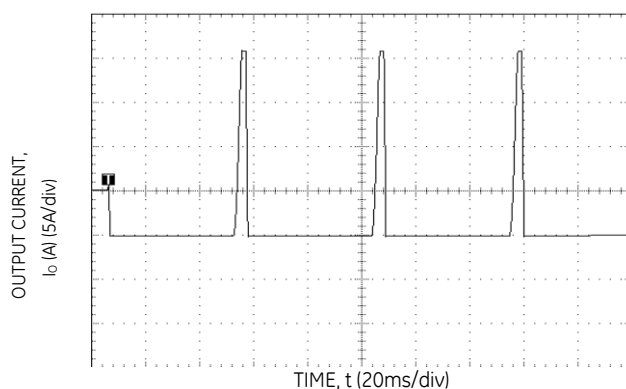
**Figure 14. Typical Start-Up Using Remote On/Off ( $V_{in} = 12$  Vdc,  $V_o = 3.3$  Vdc,  $I_o = 6.0$  A).**



**Figure 17 Typical Start-Up using Remote On/off with Prebias ( $V_{in} = 12$  Vdc,  $V_o = 1.8$  Vdc,  $I_o = 1$  A,  $V_{bias} = 1.0$  Vdc).**



**Figure 15. Typical Start-Up Using Remote On/Off with Low-ESR external capacitors (7x150µF Polymer) ( $V_{in} = 12$  Vdc,  $V_o = 3.3$  Vdc,  $I_o = 6.0$  A,  $C_o = 1050$  µF).**



**Figure 18. Output short circuit Current ( $V_{in} = 12$  Vdc,  $V_o = 0.75$  Vdc).**

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### Characteristic Curves (continued)

The following figures provide thermal derating curves for the Austin MicroLynx™ II 12V SMT modules.

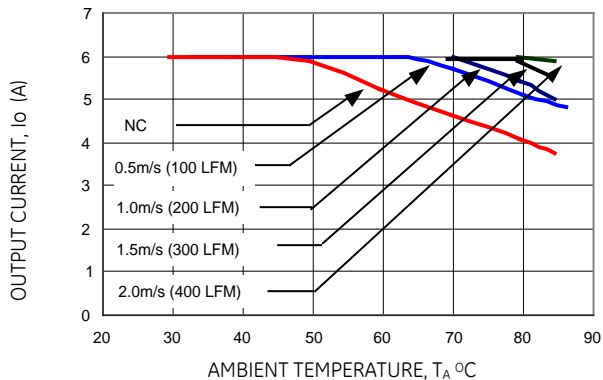


Figure 19. Derating Output Current versus Local Ambient Temperature and Airflow ( $V_{in} = 12Vdc$ ,  $V_o = 0.75Vdc$ ).

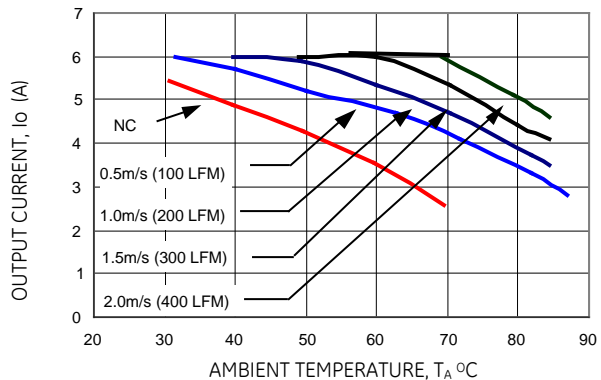


Figure 22. Derating Output Current versus Local Ambient Temperature and Airflow ( $V_{in} = 12Vdc$ ,  $V_o = 3.3 Vdc$ ).

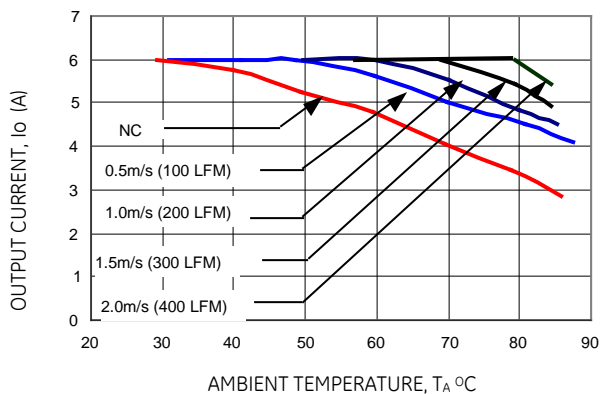


Figure 20. Derating Output Current versus Local Ambient Temperature and Airflow ( $V_{in} = 12Vdc$ ,  $V_o = 1.8 Vdc$ ).

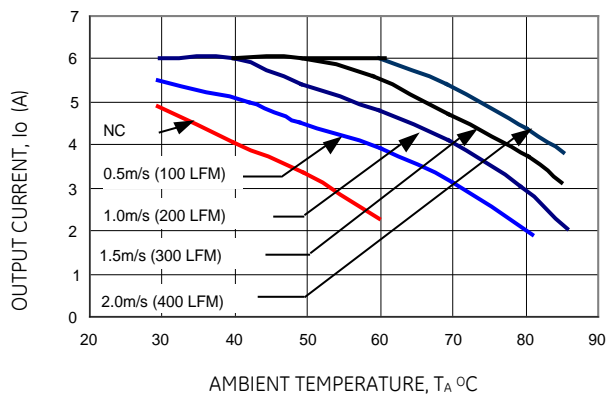


Figure 23. Derating Output Current versus Local Ambient Temperature and Airflow ( $V_{in} = 12Vdc$ ,  $V_o = 5.0 Vdc$ ).

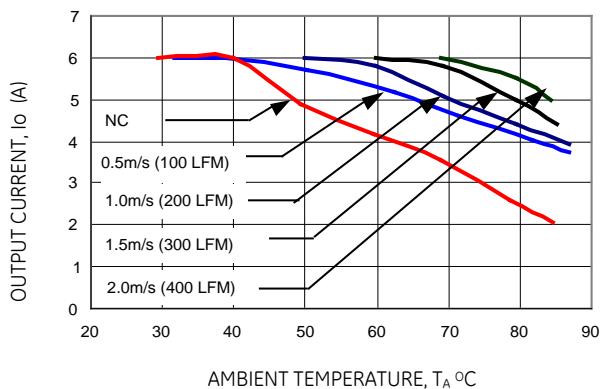


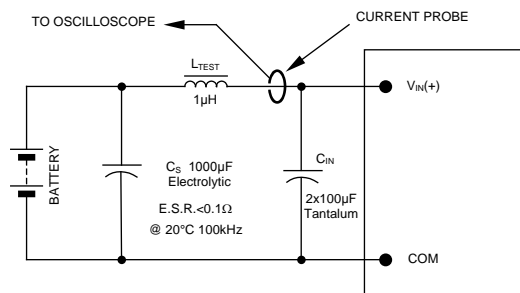
Figure 21. Derating Output Current versus Local Ambient Temperature and Airflow ( $V_{in} = 12Vdc$ ,  $V_o = 2.5 Vdc$ ).



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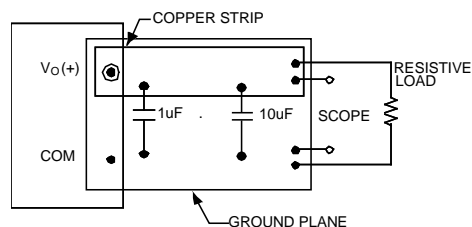
8.3Vdc –14Vdc input; 0.75Vdc to 5.5Vdc output; 6A Output Current

## Test Configurations



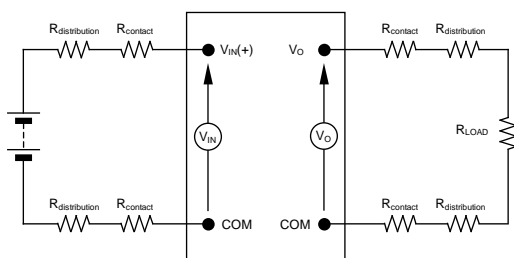
NOTE: Measure input reflected ripple current with a simulated source inductance ( $L_{TEST}$ ) of 1μH. Capacitor  $C_S$  offsets possible battery impedance. Measure current as shown above.

Figure 24. Input Reflected Ripple Current Test Setup.



NOTE: All voltage measurements to be taken at the module terminals, as shown above. If sockets are used then Kelvin connections are required at the module terminals to avoid measurement errors due to socket contact resistance.

Figure 25. Output Ripple and Noise Test Setup.



NOTE: All voltage measurements to be taken at the module terminals, as shown above. If sockets are used then Kelvin connections are required at the module terminals to avoid measurement errors due to socket contact resistance.

Figure 26. Output Voltage and Efficiency Test Setup.

$$\text{Efficiency } \eta = \frac{V_O \cdot I_O}{V_{IN} \cdot I_{IN}} \times 100 \%$$

## Design Considerations

### Input Filtering

The Austin MicroLynx™ II 12V SMT module should be connected to a low-impedance source. A highly inductive source can affect the stability of the module. An input capacitance must be placed directly adjacent to the input pin of the module, to minimize input ripple voltage and ensure module stability.

In a typical application, 2x47 μF low-ESR tantalum capacitors (AVX part #: TPSE476M025R0100, 47μF 25V 100 mΩ ESR tantalum capacitor) will be sufficient to provide adequate ripple voltage at the input of the module. To minimize ripple voltage at the input, low ESR ceramic capacitors are recommended at the input of the module. Figure 27 shows input ripple voltage (mVp-p) for various outputs with 2x47 μF tantalum capacitors and with 2x 22 μF ceramic capacitor (TDK part #: C4532X5R1C226M) at full load.

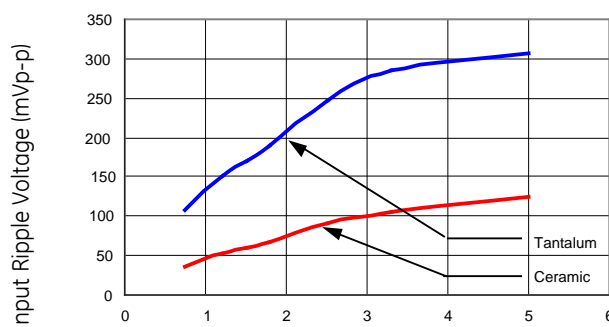


Figure 27. Input ripple voltage for various output with 2x47 μF tantalum capacitors and with 2x22 μF ceramic capacitors at the input (80% of  $I_{O,max}$ ).

## 6A Austin MicroLynx™II: 12V SMT Non-Isolated DC-DC Power Modules

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### Design Considerations *(continued)*

#### Output Filtering

The Austin MicroLynx™ II 12V module is designed for low output ripple voltage and will meet the maximum output ripple specification with 1  $\mu$ F ceramic and 10  $\mu$ F polymer capacitors at the output of the module. However, additional output filtering may be required by the system designer for a number of reasons. First, there may be a need to further reduce the output ripple and noise of the module. Second, the dynamic response characteristics may need to be customized to a particular load step change.

To reduce the output ripple and improve the dynamic response to a step load change, additional capacitance at the output can be used. Low ESR polymer and ceramic capacitors are recommended to improve the dynamic response of the module. For stable operation of the module, limit the capacitance to less than the maximum output capacitance as specified in the electrical specification table.

### Safety Considerations

For safety agency approval the power module must be installed in compliance with the spacing and separation requirements of the end-use safety agency standards, i.e., UL 60950-1, CSA C22.2 No. 60950-1-03, and VDE 0850:2001-12 (EN60950-1) Licensed.

For the converter output to be considered meeting the requirements of safety extra-low voltage (SELV), the input must meet SELV requirements. The power module has extra-low voltage (ELV) outputs when all inputs are ELV.

The input to these units is to be provided with a fast-acting fuse with a maximum rating of 6A in the positive input lead.

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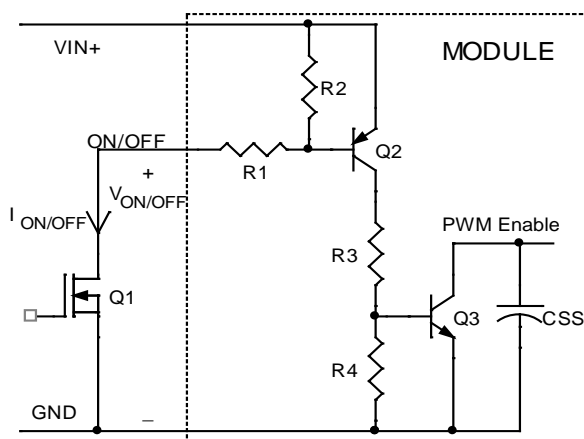
8.3Vdc –14Vdc input; 0.75Vdc to 5.5Vdc output; 6A Output Current

### Feature Description

#### Remote On/Off

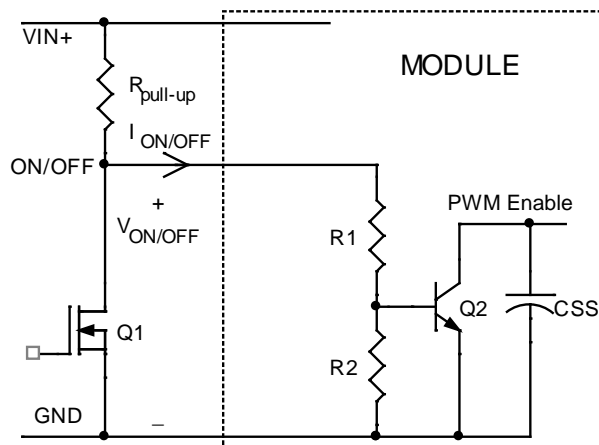
Austin MicroLynx™ II 12V SMT power modules feature an On/Off pin for remote On/Off operation. Two On/Off logic options are available in the Austin MicroLynx™ II 12V series modules. Positive Logic On/Off signal, device code suffix "4", turns the module ON during a logic High on the On/Off pin and turns the module OFF during a logic Low. Negative logic On/Off signal, no device code suffix, turns the module OFF during logic High and turns the module ON during logic Low.

For positive logic modules, the circuit configuration for using the On/Off pin is shown in Figure 28. The On/Off pin is an open collector/drain logic input signal ( $V_{ON/OFF}$ ) that is referenced to ground. During a logic-high (On/Off pin is pulled high internal to the module) when the transistor Q1 is in the Off state, the power module is ON. Maximum allowable leakage current of the transistor when  $V_{ON/OFF} = V_{IN,max}$  is 10 $\mu$ A. Applying a logic-low when the transistor Q1 is turned-On, the power module is OFF. During this state  $V_{ON/OFF}$  must be less than 0.3V. When not using positive logic On/off pin, leave the pin unconnected or tie to  $V_{IN}$ .



**Figure 28. Circuit configuration for using positive logic On/Off.**

For negative logic On/Off devices, the circuit configuration is shown in Figure 29. The On/Off pin is pulled high with an external pull-up resistor (typical  $R_{pull-up} = 68k$ ,  $\pm 5\%$ ). When transistor Q1 is in the Off state, logic High is applied to the On/Off pin and the power module is Off. The minimum On/Off voltage for logic High on the On/Off pin is 2.5 Vdc. To turn the module ON, logic Low is applied to the On/Off pin by turning ON Q1. When not using the negative logic On/Off, leave the pin unconnected or tie to GND.



**Figure 29. Circuit configuration for using negative logic On/Off.**

#### Overcurrent Protection

To provide protection in a fault (output overload) condition, the unit is equipped with internal current-limiting circuitry and can endure current limiting continuously. At the point of current-limit inception, the unit enters hiccup mode. The unit operates normally once the output current is brought back into its specified range. The typical average output current during hiccup is 2A.

#### Input Undervoltage Lockout

At input voltages below the input undervoltage lockout limit, module operation is disabled. The module will begin to operate at an input voltage above the undervoltage lockout turn-on threshold.

#### Overtemperature Protection

To provide over temperature protection in a fault condition, the unit relies upon the thermal protection feature of the controller IC. The unit will shutdown if the thermal reference point  $T_{ref2}$ , (see Figure 33) exceeds 140°C (typical), but the thermal shutdown is not intended as a guarantee that the unit will survive temperatures beyond its rating. The module will automatically restarts after it cools down.

## 6A Austin MicroLynx™II: 12V SMT Non-Isolated DC-DC Power Modules

8.3Vdc –14Vdc input; 0.75Vdc to 5.5Vdc output; 6A Output Current

### Feature Descriptions (continued)

#### Output Voltage Programming

The output voltage of the Austin MicroLynx™ II 12V can be programmed to any voltage from 0.75Vdc to 5.5Vdc by connecting a resistor (shown as  $R_{trim}$  in Figure 30) between Trim and GND pins of the module. Without an external resistor between Trim and GND pins, the output of the module will be 0.7525Vdc. To calculate the value of the trim resistor,  $R_{trim}$  for a desired output voltage, use the following equation:

$$R_{trim} = \left[ \frac{10500}{V_o - 0.7525} - 1000 \right] \Omega$$

$R_{trim}$  is the external resistor in  $\Omega$

$V_o$  is the desired output voltage

For example, to program the output voltage of the Austin MicroLynx™ 12V module to 1.8V,  $R_{trim}$  is calculated as follows:

$$R_{trim} = \left[ \frac{10500}{1.8 - 0.7525} - 1000 \right]$$

$$R_{trim} = 9.024k\Omega$$

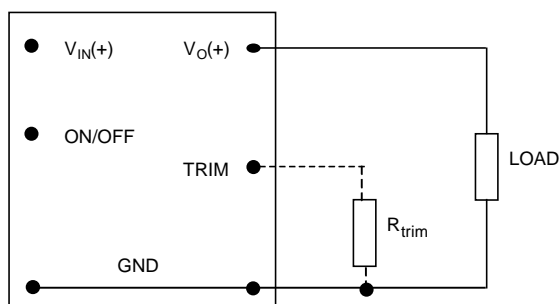


Figure 30. Circuit configuration to program output voltage using an external resistor

Table 1 provides  $R_{trim}$  values for most common output voltages.

Table 1

$V_{o, set}$ (V)	$R_{trim}$ (K $\Omega$ )
0.7525	Open
1.2	22.46
1.5	13.05
1.8	9.024
2.5	5.009
3.3	3.122
5.0	1.472

Using 1% tolerance trim resistor, set point tolerance of  $\pm 2\%$  is achieved as specified in the electrical specification. The POL Programming Tool, available at

[www.gecriticalpower.com](http://www.gecriticalpower.com) under the Design Tools section, helps determine the required external trim resistor needed for a specific output voltage.

The amount of power delivered by the module is defined as the voltage at the output terminals multiplied by the output current. When using the trim feature, the output voltage of the module can be increased, which at the same output current would increase the power output of the module. Care should be taken to ensure that the maximum output power of the module remains at or below the maximum rated power ( $P_{max} = V_{o, set} \times I_{o, max}$ ).

#### Voltage Margining

Output voltage margining can be implemented in the Austin MicroLynx™ II modules by connecting a resistor,  $R_{margin-up}$ , from Trim pin to ground pin for margining-up the output voltage and by connecting a resistor,  $R_{margin-down}$ , from Trim pin to Output pin. Figure 31 shows the circuit configuration for output voltage margining. The POL Programming Tool, available at [www.gecriticalpower.com](http://www.gecriticalpower.com) under the Design Tools section, also calculates the values of  $R_{margin-up}$  and  $R_{margin-down}$  for a specific output voltage and % margin. Please consult your local GE Energy technical representative for additional details

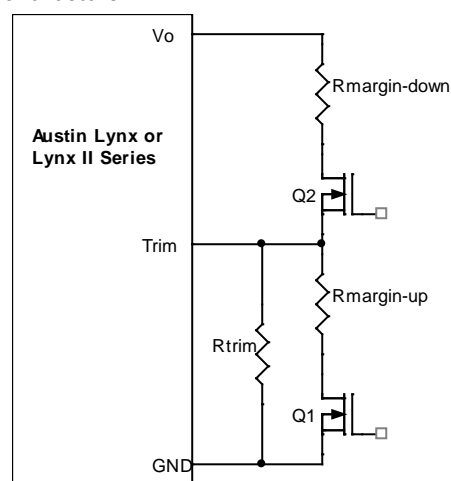


Figure 31. Circuit Configuration for margining Output voltage.

## 6A Austin MicroLynx™II: 12V SMT Non-Isolated DC-DC Power Modules

8.3Vdc –14Vdc input; 0.75Vdc to 5.5Vdc output; 6A Output Current

### Feature Descriptions (continued)

#### Voltage Sequencing

Austin MicroLynx™ II 12V series of modules include a sequencing feature, EZ-SEQUENCE™ that enables users to implement various types of output voltage sequencing in their applications. This is accomplished via an additional sequencing pin. When not using the sequencing feature, either tie the SEQ pin to  $V_{IN}$  or leave it unconnected.

When an analog voltage is applied to the SEQ pin, the output voltage tracks this voltage until the output reaches the set-point voltage. The SEQ voltage must be set higher than the set-point voltage of the module. The output voltage follows the voltage on the SEQ pin on a one-to-one volt basis. By connecting multiple modules together, customers can get multiple modules to track their output voltages to the voltage applied on the SEQ pin.

For proper voltage sequencing, first, input voltage is applied to the module. The On/Off pin of the module is left unconnected (or tied to GND for negative logic modules or tied to  $V_{IN}$  for positive logic modules) so that the module is ON by default. After applying input voltage to the module, a minimum of 10msec delay is required before applying voltage on the SEQ pin. During this time, potential of 50mV ( $\pm 10$  mV) is maintained on the SEQ pin. After 10msec delay, an analog voltage is applied to the SEQ pin and the output voltage of the module will track this voltage on a one-to-one volt bases until output reaches the set-point voltage. To initiate simultaneous shutdown of the modules, the SEQ pin voltage is lowered in a controlled manner. Output voltage of the modules tracks the voltages below their set-point voltages on a one-to-one basis. A valid input voltage must be maintained until the tracking and output voltages reach ground potential to ensure a controlled shutdown of the modules.

When using the EZ-SEQUENCE™ feature to control start-up of the module, pre-bias immunity feature during start-up is disabled. The pre-bias immunity feature of the module relies on the module being in the diode-mode during start-up. When using the EZ-SEQUENCE™ feature, modules goes through an internal set-up time of 10msec, and will be in synchronous rectification mode when voltage at the SEQ pin is applied. This will result in sinking current in the module if pre-bias voltage is present at the output of the module. When pre-bias immunity during start-up is required, the EZ-SEQUENCE™ feature must be disabled. For additional guidelines on using EZ-SEQUENCE™ feature of Austin MicroLynx™ II 12V, contact A GE Energy technical representative for preliminary application note on output voltage sequencing using Austin Lynx II series.

## 6A Austin MicroLynx™II: 12V SMT Non-Isolated DC-DC Power Modules

8.3Vdc –14Vdc input; 0.75Vdc to 5.5Vdc output; 6A Output Current

### Thermal Considerations

Power modules operate in a variety of thermal environments; however, sufficient cooling should be provided to help ensure reliable operation.

Considerations include ambient temperature, airflow, module power dissipation, and the need for increased reliability. A reduction in the operating temperature of the module will result in an increase in reliability. The thermal data presented here is based on physical measurements taken in a wind tunnel. The test set-up is shown in Figure 33. Note that the airflow is parallel to the long axis of the module as shown in figure 32. The derating data applies to airflow in either direction of the module's long axis.

The thermal reference point,  $T_{ref1}$  used in the specifications of thermal derating curves is shown in Figure 32. For reliable operation this temperature should not exceed 125°C.

The output power of the module should not exceed the rated power of the module ( $V_{o,set} \times I_{o,max}$ ).

Please refer to the Application Note "Thermal Characterization Process For Open-Frame Board-Mounted Power Modules" for a detailed discussion of thermal aspects including maximum device temperatures.

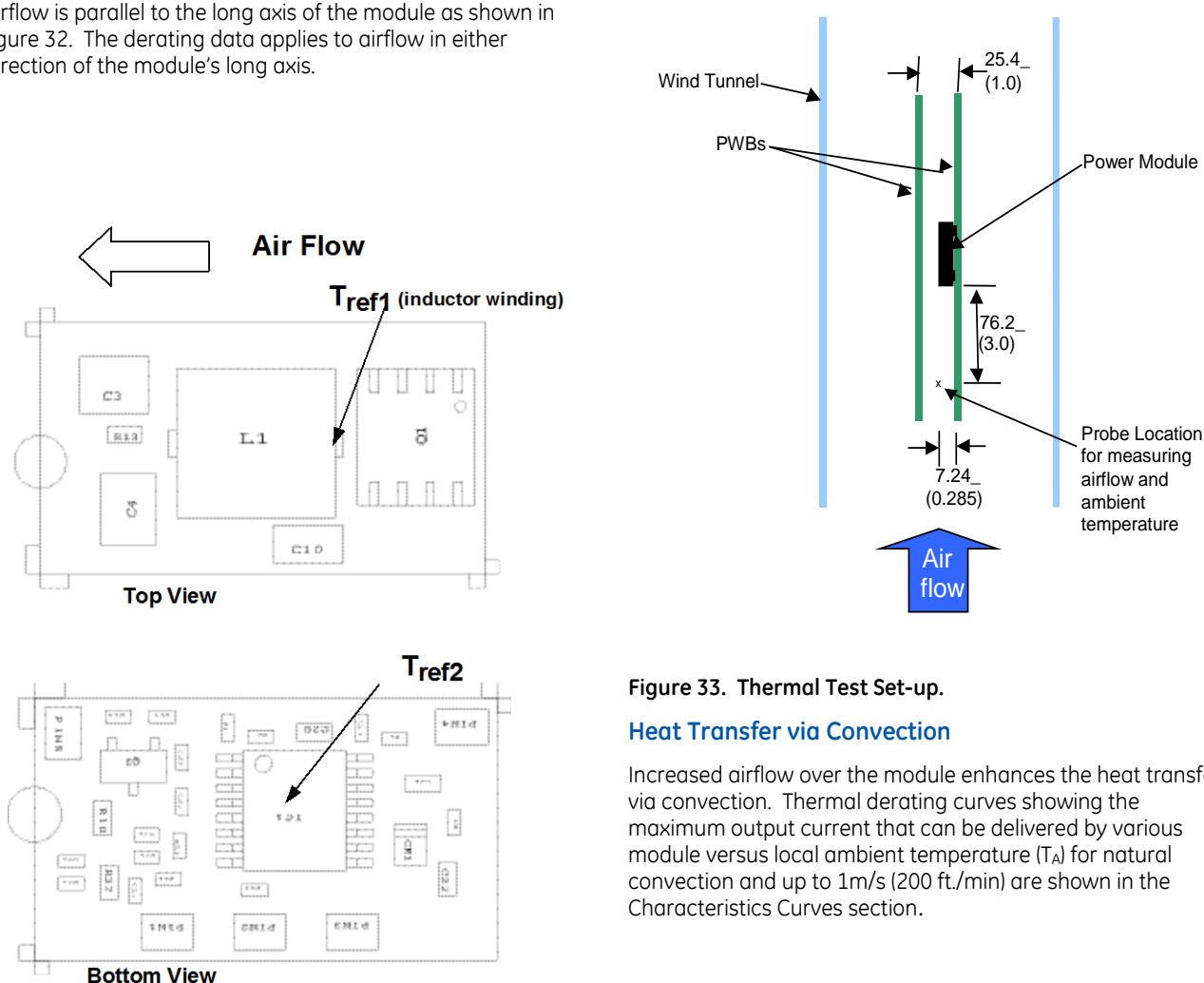


Figure 32. T<sub>ref</sub> Temperature measurement location.

Figure 33. Thermal Test Set-up.

### Heat Transfer via Convection

Increased airflow over the module enhances the heat transfer via convection. Thermal derating curves showing the maximum output current that can be delivered by various module versus local ambient temperature ( $T_A$ ) for natural convection and up to 1m/s (200 ft./min) are shown in the Characteristics Curves section.

## 6A Austin MicroLynx™II: 12V SMT Non-Isolated DC-DC Power Modules

8.3Vdc –14Vdc input; 0.75Vdc to 5.5Vdc output; 6A Output Current

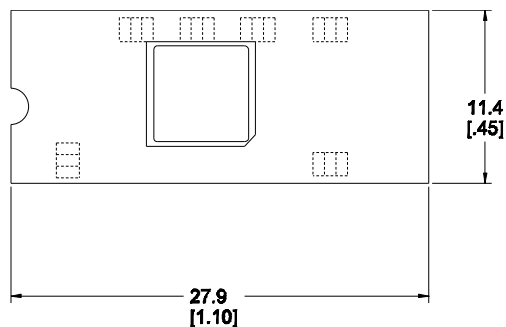
### Mechanical Outline

Dimensions are in millimeters and (inches).

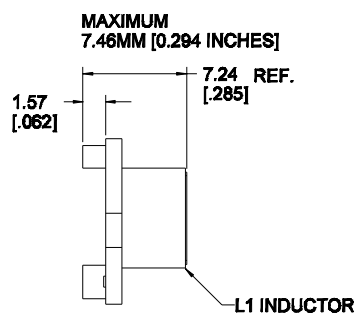
Tolerances: x.x mm ± 0.5 mm (x.xx in. ± 0.02 in.) [unless otherwise indicated]

x.xx mm ± 0.25 mm (x.xxx in ± 0.010 in.)

Top View

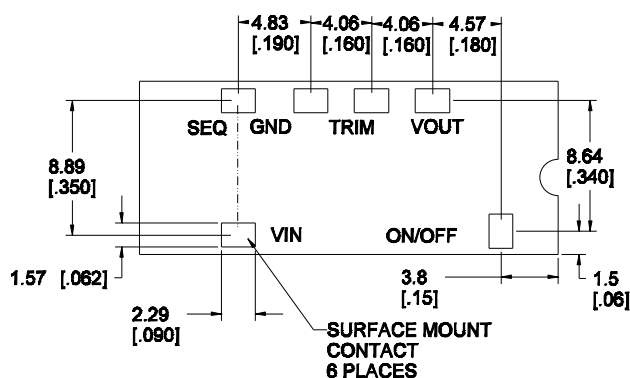


Side View



Bottom View

PIN	FUNCTION
1	On/Off
2	V <sub>IN</sub>
3	SEQ
4	GND
5	Trim
6	V <sub>OUT</sub>



Co-planarity (max): 0.102 [0.004]

## 6A Austin MicroLynx™II: 12V SMT Non-Isolated DC-DC Power Modules

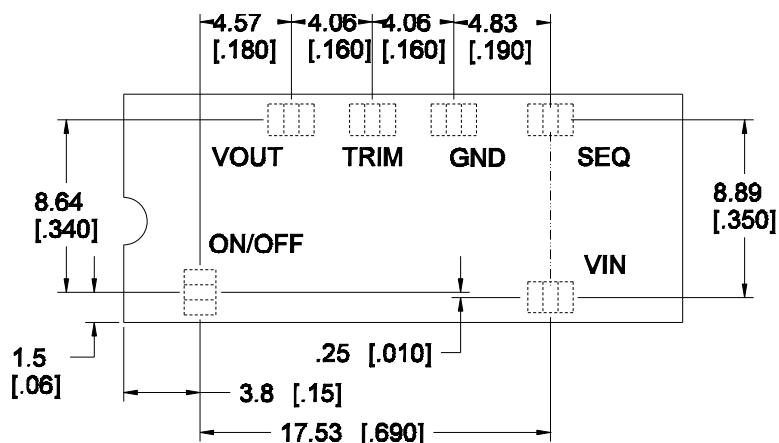
8.3Vdc –14Vdc input; 0.75Vdc to 5.5Vdc output; 6A Output Current

### Recommended Pad Layout

Dimensions are in millimeters and (inches).

Tolerances: x.x mm ± 0.5 mm (x.xx in. ± 0.02 in.) [unless otherwise indicated]

x.xx mm ± 0.25 mm (x.xxx in ± 0.010 in.)



#### PAD SIZE:

MIN: 3.05MM X 2.41MM [0.120" X 0.095"]

MAX: 3.43MM X 2.79MM [0.135" X 0.110"]

Surface Mount Pad Layout – Component side view.

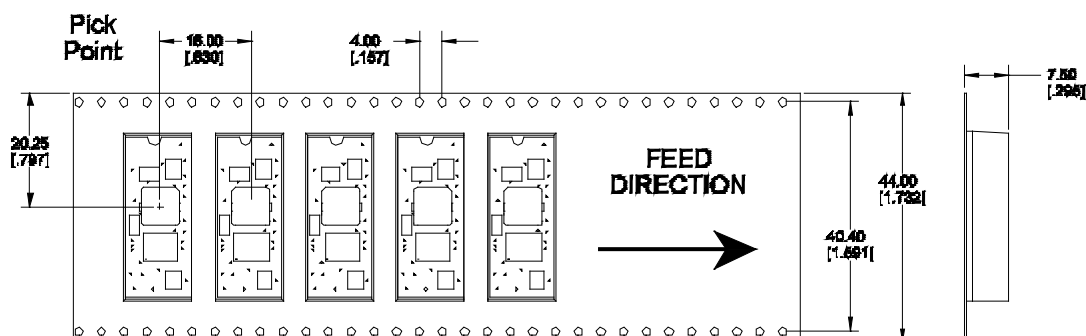


## 6A Austin MicroLynx™II: 12V SMT Non-Isolated DC-DC Power Modules

8.3Vdc –14Vdc input; 0.75Vdc to 5.5Vdc output; 6A Output Current

### Packaging Details

The Austin MicroLynx™ II 12V SMT versions are supplied in tape & reel as standard. Modules are shipped in quantities of 400 modules per reel.



### Surface Mount Tape & Reel



All Dimensions are in millimeters and (in inches).

#### Reel Dimensions

Outside Dimensions: 330.2 mm (13.00")

Inside Dimensions: 177.8 mm (7.00")

Width 44.0 mm (1.73")

## 6A Austin MicroLynx™II: 12V SMT Non-Isolated DC-DC Power Modules

8.3Vdc –14Vdc input; 0.75Vdc to 5.5Vdc output; 6A Output Current

### Surface Mount Information

#### Pick and Place

The Austin MicroLynx™ II 12V SMT modules use an open frame construction and are designed for a fully automated assembly process. The modules are fitted with a label designed to provide a large surface area for pick and placing. The label meets all the requirements for surface mount processing, as well as safety standards and is able to withstand maximum reflow temperature. The label also carries product information such as product code, serial number and location of manufacture.

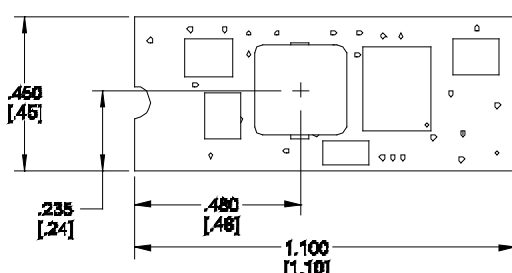


Figure 34. Pick and Place Location.

#### Nozzle Recommendations

The module weight has been kept to a minimum by using open frame construction. Even so, these modules have a relatively large mass when compared to conventional SMT components. Variables such as nozzle size, tip style, vacuum pressure and pick & placement speed should be considered to optimize this process. The minimum recommended nozzle diameter for reliable operation is 3mm. The maximum nozzle outer diameter, which will safely fit within the allowable component spacing, is 8 mm max.

#### Tin Lead Soldering

The Austin MicroLynx™ II 12V SMT power modules are lead free modules and can be soldered either in a lead-free solder process or in a conventional Tin/Lead (Sn/Pb) process. It is recommended that the customer review data sheets in order to customize the solder reflow profile for each application board assembly. The following instructions must be observed when soldering these units. Failure to observe these instructions may result in the failure of or cause damage to the modules, and can adversely affect long-term reliability.

In a conventional Tin/Lead (Sn/Pb) solder process peak reflow temperatures are limited to less than 235°C. Typically, the eutectic solder melts at 183°C, wets the land, and subsequently wicks the device connection. Sufficient time must be allowed to fuse the plating on the connection to ensure a reliable solder joint. There are several types of SMT reflow technologies currently used in the industry. These surface mount power modules can be reliably

soldered using natural forced convection, IR (radiant infrared), or a combination of convection/IR. For reliable soldering the solder reflow profile should be established by accurately measuring the modules CP connector temperatures.

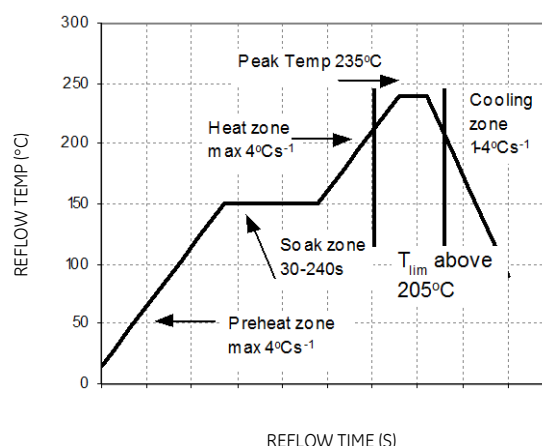


Figure 35. Reflow Profile for Tin/Lead (Sn/Pb) process.

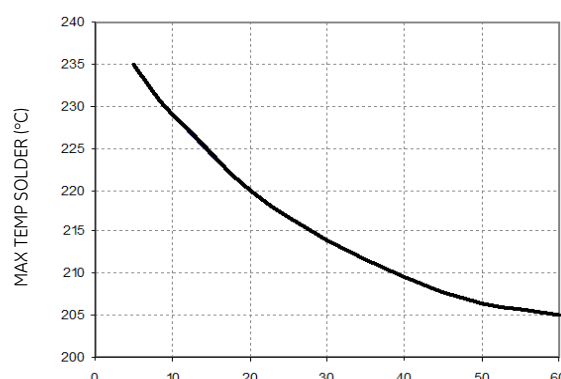


Figure 36. Time Limit Curve Above 205°C for Tin/Lead (Sn/Pb) process.

## 6A Austin MicroLynx™II: 12V SMT Non-Isolated DC-DC Power Modules

8.3Vdc –14Vdc input; 0.75Vdc to 5.5Vdc output; 6A Output Current

### Surface Mount Information (continued)

#### Lead Free Soldering

The -Z version Austin MicroLynx II 12V SMT modules are lead-free (Pb-free) and RoHS compliant and are both forward and backward compatible in a Pb-free and a SnPb soldering process. Failure to observe the instructions below may result in the failure of or cause damage to the modules and can adversely affect long-term reliability.

#### Pb-free Reflow Profile

Power Systems will comply with J-STD-020 Rev. C (Moisture/Reflow Sensitivity Classification for Nonhermetic Solid State Surface Mount Devices) for both Pb-free solder profiles and MSL classification procedures. This standard provides a recommended forced-air-convection reflow profile based on the volume and thickness of the package (table 4-2). The suggested Pb-free solder paste is Sn/Ag/Cu (SAC). The recommended linear reflow profile using Sn/Ag/Cu solder is shown in Figure. 37.

#### MSL Rating

The Austin MicroLynx II 12V SMT modules have a MSL rating of 3.

#### Storage and Handling

The recommended storage environment and handling procedures for moisture-sensitive surface mount packages is detailed in J-STD-033 Rev. A (Handling, Packing, Shipping and Use of Moisture/Reflow Sensitive Surface Mount Devices). Moisture barrier bags (MBB) with desiccant are required for MSL ratings of 2 or greater. These sealed packages should not be broken until time of use. Once the original package is broken, the floor life of the product at conditions of  $\leq 30^{\circ}\text{C}$  and 60% relative humidity varies according to the MSL rating (see J-STD-033A). The shelf life for dry packed SMT packages will be a minimum of 12 months from the bag seal date, when stored at the following conditions:  $< 40^{\circ}\text{C}$ ,  $< 90\%$  relative humidity.

#### Post Solder Cleaning and Drying Considerations

Post solder cleaning is usually the final circuit-board assembly process prior to electrical board testing. The result of inadequate cleaning and drying can affect both the reliability of a power module and the testability of the finished circuit-board assembly. For guidance on appropriate soldering, cleaning and drying procedures, refer to *Board Mounted Power Modules: Soldering and Cleaning* Application Note (AN04-001).

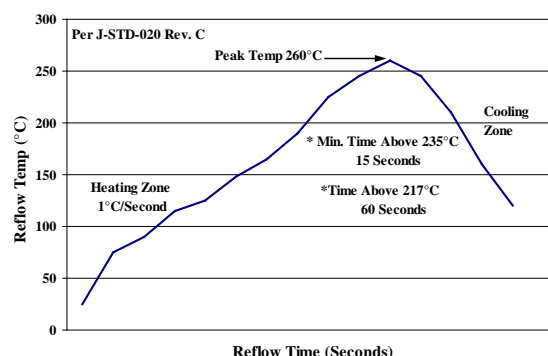


Figure 37. Recommended linear reflow profile using Sn/Ag/Cu solder.

## 6A Austin MicroLynx™II: 12V SMT Non-Isolated DC-DC Power Modules

8.3Vdc –14Vdc input; 0.75Vdc to 5.5Vdc output; 6A Output Current

### Ordering Information

Please contact your GE Sales Representative for pricing, availability and optional features.

**Table 2. Device Codes**

Device Code	Input Voltage Range	Output Voltage	Output Current	Connector Type	Comcodes
ATA006A0X-SR	8.3 – 14Vdc	0.75 – 5.5Vdc	6 A	SMT	108988374
ATA006A0X-SRZ	8.3 – 14Vdc	0.75 – 5.5Vdc	6 A	SMT	CC109104510
ATA006A0X4-SR	8.3 – 14Vdc	0.75 – 5.5Vdc	6 A	SMT	108988382
ATA006A0X4-SRZ	8.3 – 14Vdc	0.75 – 5.5Vdc	6 A	SMT	108996682
ATA006A0X-30SRZ	8.3 – 14Vdc	0.75 – 5.5Vdc	6 A	SMT	150026142

-Z refers to RoHS-compliant versions.

### Contact Us

For more information, call us at

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**+86.021.54279977\*808**

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[www.gecriticalpower.com](http://www.gecriticalpower.com)



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