



EVERLIGHT ELECTRONICS CO., LTD.

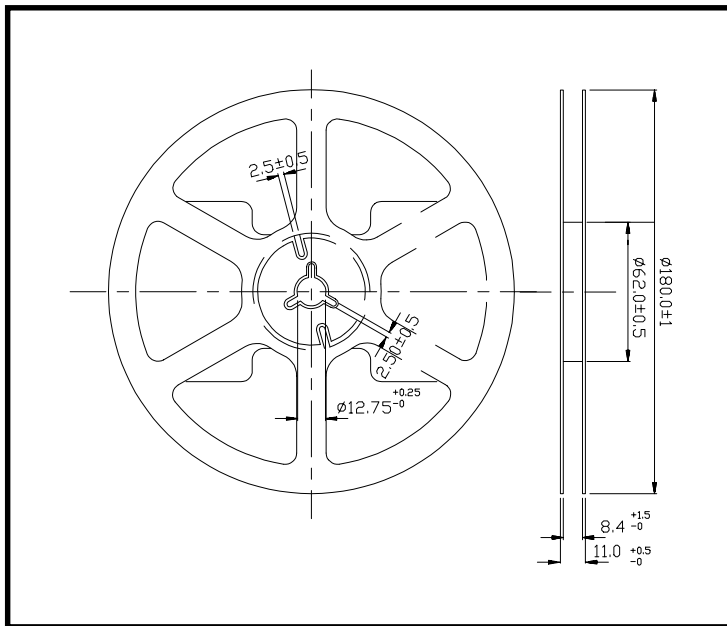
PART NO. : 67-21VGC/TR8

Device Number : DSE-671-004 REV. 2.2

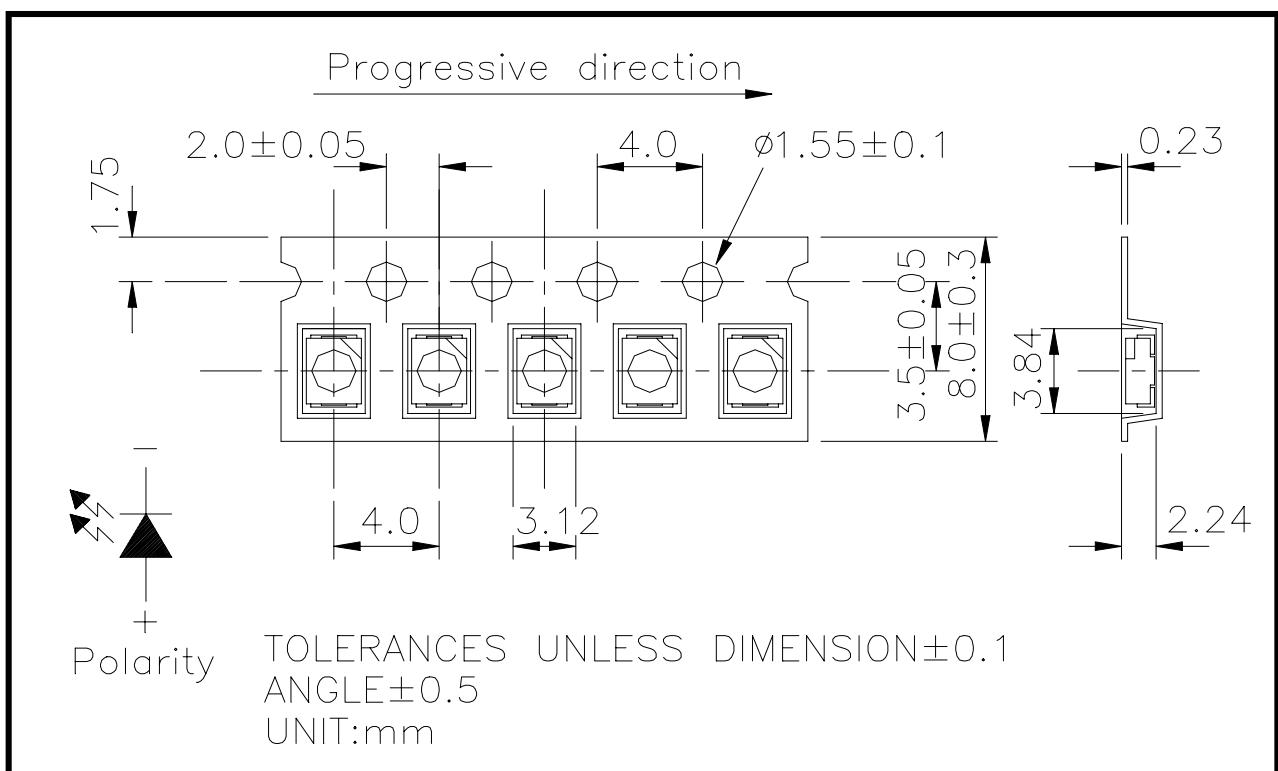
TOP LEDs

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Package Dimensions :



Loaded quantity per reel 2000 PCS/reel :





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Absolute Maximum Ratings at Ta = 25°C :

Parameter	Symbol	Rating	Unit
Reverse Voltage	V _R	5	V
Forward Current	I _F	30	mA
Operating Temperature	T _{opr}	-40 ~ +85	°C
Storage Temperature	T _{stg}	-40 ~ +90	°C
Soldering Temperature	T _{sol}	260 (for 5 second)	°C
Power Dissipation	P _d	100	mW
Peak Forward Current(Duty 1/10 @ 1KHz)	I _{F(Peak)}	160	mA

Electronic Optical Characteristics :

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Luminous intensity	I _v	15	25	-----	mcd	I _F =20mA
Viewing Angle	2 θ 1/2	-----	120	-----	deg	I _F =20mA
Peak Wavelength	λ _p	-----	570	-----	nm	I _F =20mA
Dominant Wavelength	λ _d	-----	571	-----	nm	I _F =20mA
Spectrum Radiation Bandwidth	△ λ	-----	30	-----	nm	I _F =20mA
Forward Voltage	V _F	1.7	2.1	2.4	V	I _F =20mA
Reverse Current	I _R	-----	-----	10	μ A	V _R =5V



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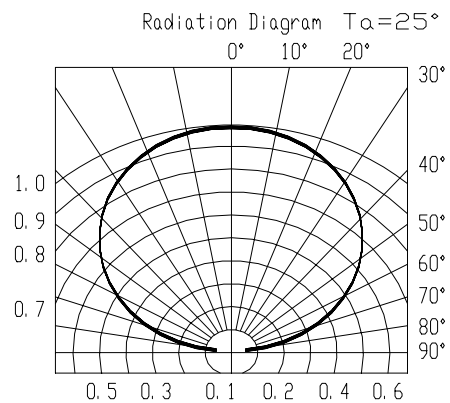
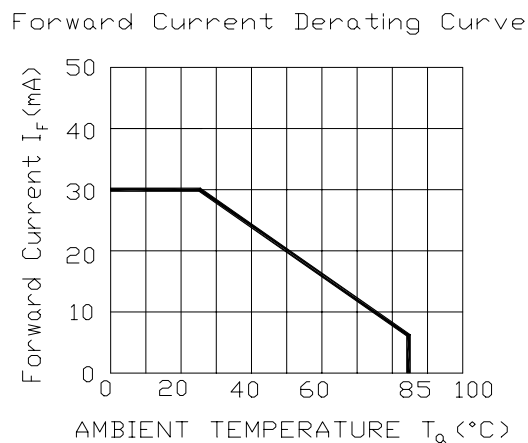
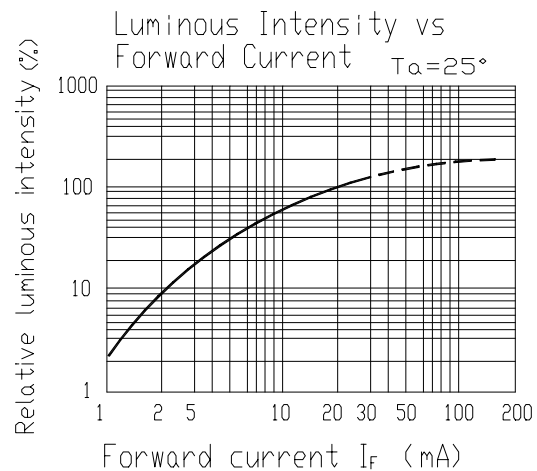
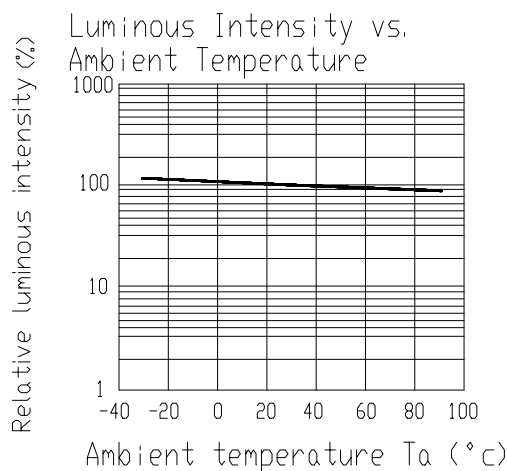
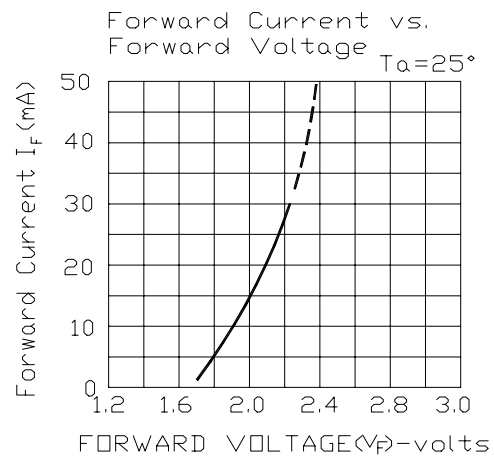
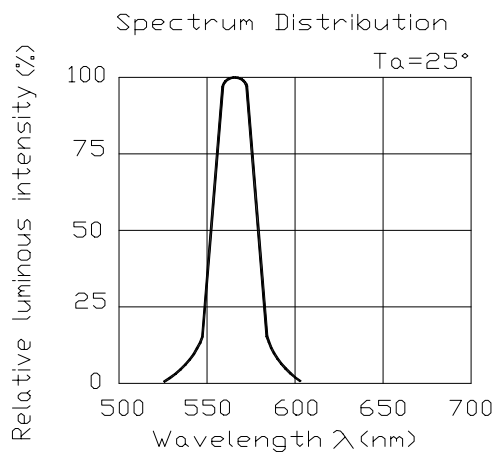
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Typical Electro-Optical Characteristic Curves :





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Reliability Test Items And Conditions :

NO	Item	Test Conditions	Test Hours/Cycle	Sample Size	Ac/Re
1	Solder Heat	TEMP : 260°C ± 5 °C	5 SEC	76 PCS	0/1
2	Temperature Cycle	H : +85°C 30min ∫ 5 min L : -55°C 30min	50 CYCLES	76 PCS	0/1
3	Thermal Shock	H : +100°C 5min ∫ 10 sec L : -10°C 5min	50 CYCLES	76 PCS	0/1
4	High Temperature Storage	TEMP : 100°C	1000 HRS	76 PCS	0/1
5	Low Temperature Storage	TEMP : -55°C	1000 HRS	76 PCS	0/1
6	DC Operating Life	I _F = 20 mA	1000 HRS	76 PCS	0/1
7	High Temperature / High Humidity	85°C/85% RH	1000 HRS	76 PCS	0/1

Products are evaluated according to the above standard reliability criteria.



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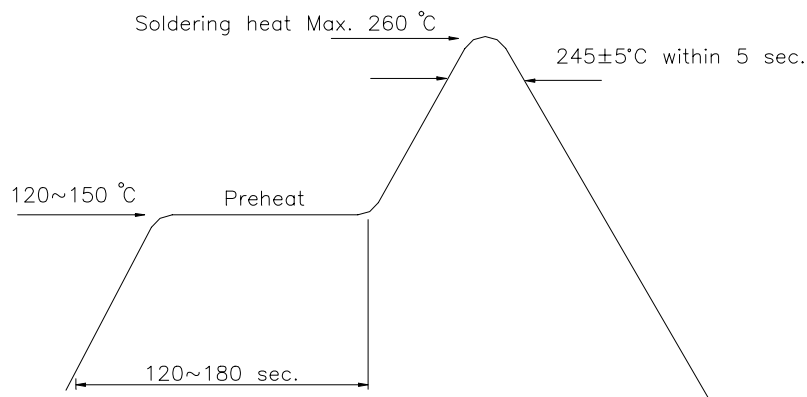
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■ Soldering heat reliability (DIP) :

Please refer to the following figure :

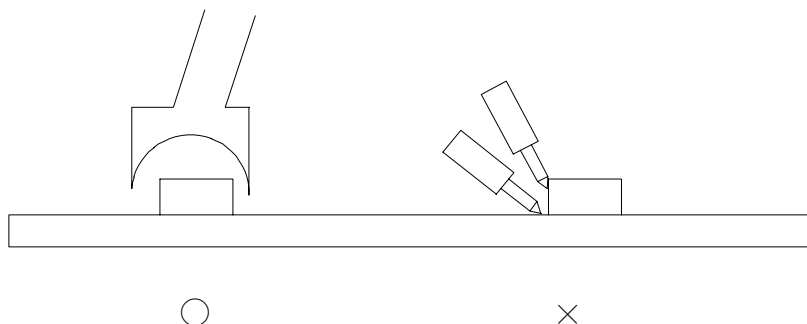


■ Soldering Iron :

Basic spec is ≤ 5 sec when 260°C. If temperature is higher, time should be shorter (+10°C → -1sec). Power dissipation of Iron should be smaller than 15 W , and temperature should be controllable. Surface temperature of the device should be under 230 °C.

■ Rework :

1. Customer must finish rework within 5 sec under 245°C.
2. The head of iron can not touch copper foil.
3. Twin-head type is preferred.





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■ Reflow Temp. / Time :

