

1 Characteristics

Table 1. Absolute ratings ($T_{amb} = 25\text{ }^{\circ}\text{C}$)

Symbol	Parameter		Value	Unit
V_{PP}	Peak pulse voltage	IEC 61000-4-2 air discharge IEC 61000-4-2 contact discharge	± 15 ± 11	kV
P_{PP}	Peak pulse power dissipation (8/20 μs) ⁽¹⁾	$T_j \text{ initial} = T_{amb}$	30	W
I_{pp}	Repetitive peak pulse current (8/20 μs)		3	A
T_j	Operating junction temperature range		-40 + 125	$^{\circ}\text{C}$
T_{stg}	Storage temperature range		-55 + 150	$^{\circ}\text{C}$
T_L	Maximum lead temperature for soldering during 10 s		260	$^{\circ}\text{C}$

1. For a surge greater than the maximum values, the diode will fail in short-circuit.

Figure 2. Electrical characteristics (definitions)

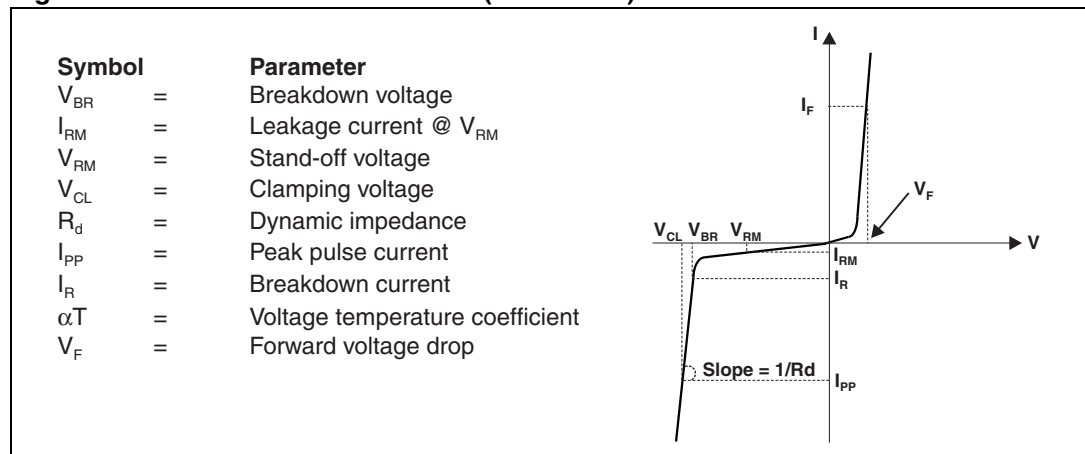


Table 2. Electrical characteristics ($T_{amb} = 25\text{ }^{\circ}\text{C}$)

Symbol	Test condition	Min.	Typ.	Max.	Unit
V_{BR}	$I_R = 1\text{ mA}$	6.1		7.2	V
I_{RM}	$V_{RM} = 5\text{ V}$			0.5	μA
αT	$I_R = 1\text{ mA}$			4.2	$10^{-4}/^{\circ}\text{C}$
C	$V_R = 0\text{ V}$, $F = 1\text{ MHz}$, $V_{OSC} = 30\text{ mV}$		11		pF

Figure 3. Relative variation of peak pulse power versus initial junction temperature

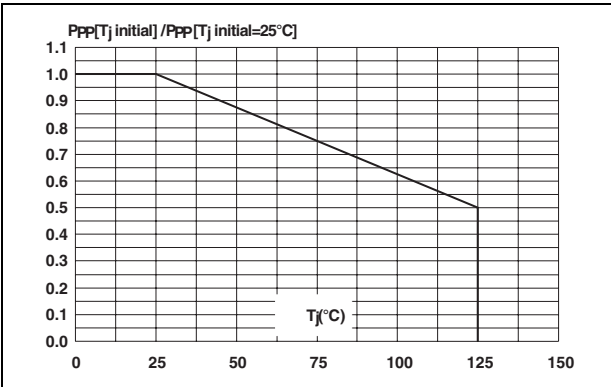


Figure 4. Peak pulse power versus exponential pulse duration

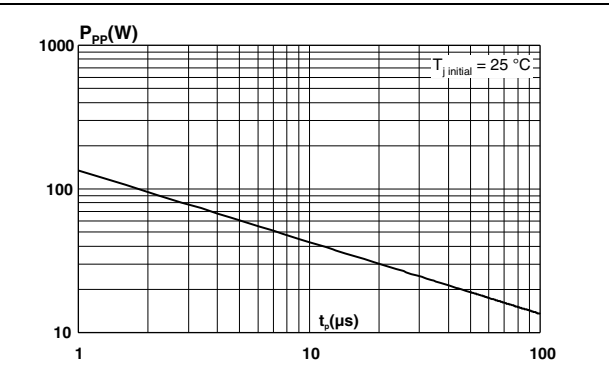


Figure 5. Clamping voltage versus peak pulse current (typical values)

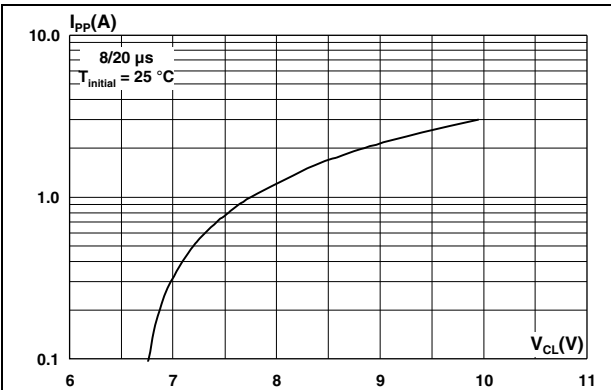


Figure 6. Forward voltage drop versus peak forward current (typical values)

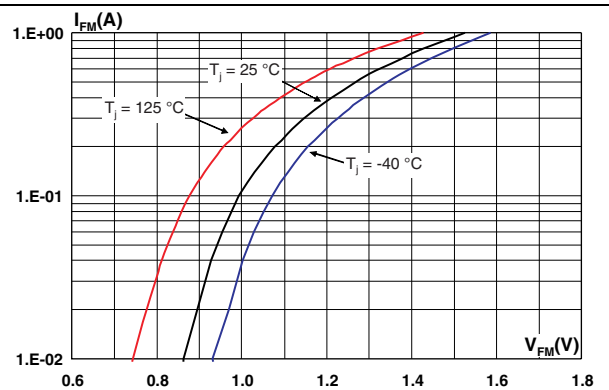


Figure 7. Junction capacitance versus reverse voltage applied (typical values)

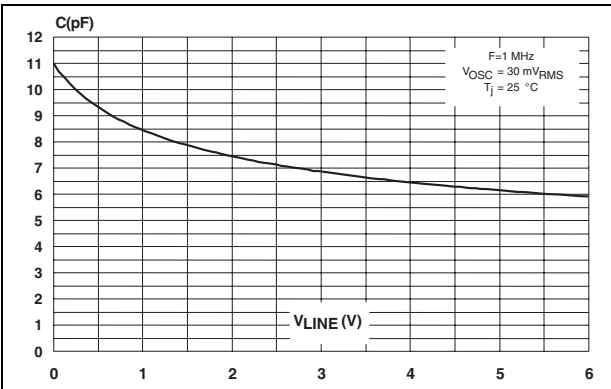


Figure 8. Variation of leakage current versus junction temperature (typical values)

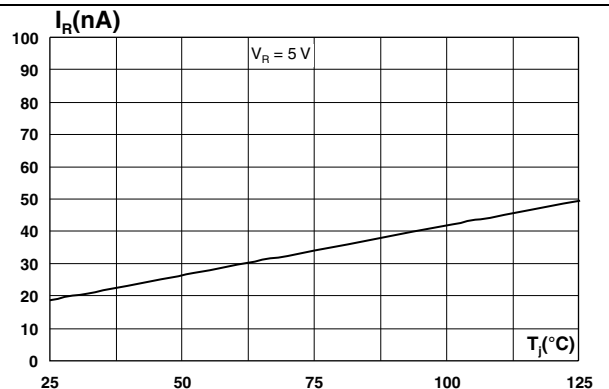


Figure 9. ESD response to IEC61000-4-2 (+15 kV air discharge) on each channel

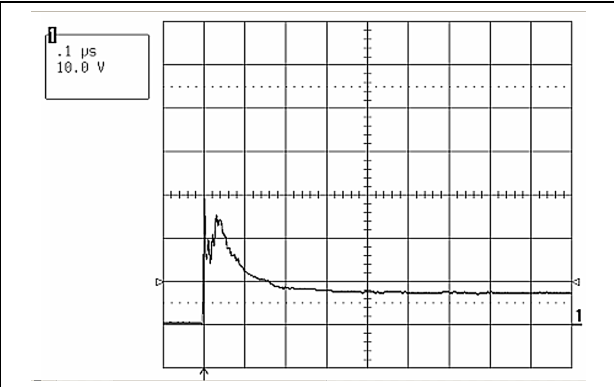


Figure 10. ESD response to IEC61000-4-2 (-15 kV air discharge) on each channel

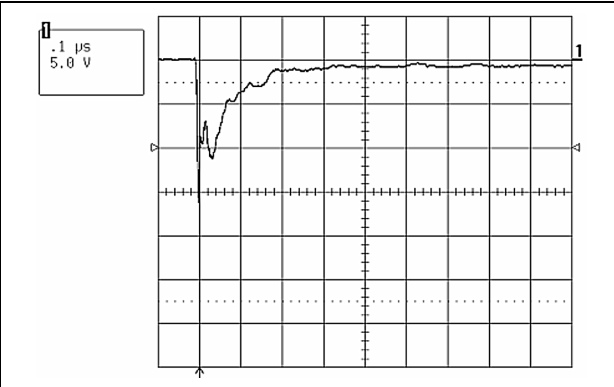


Figure 11. S21 attenuation measurement results of each channel

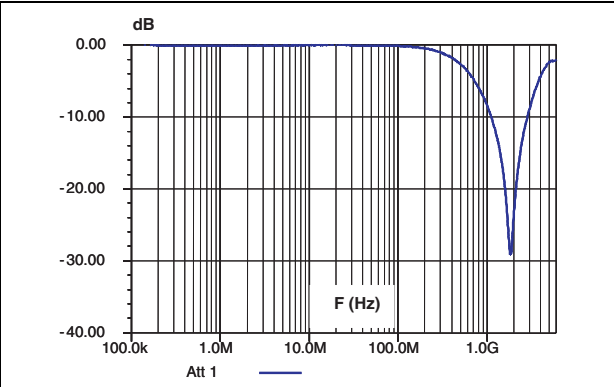
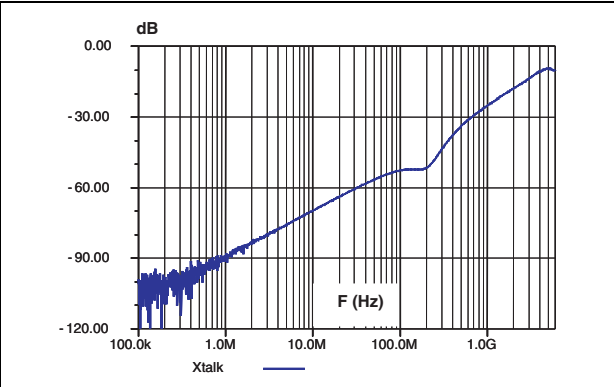
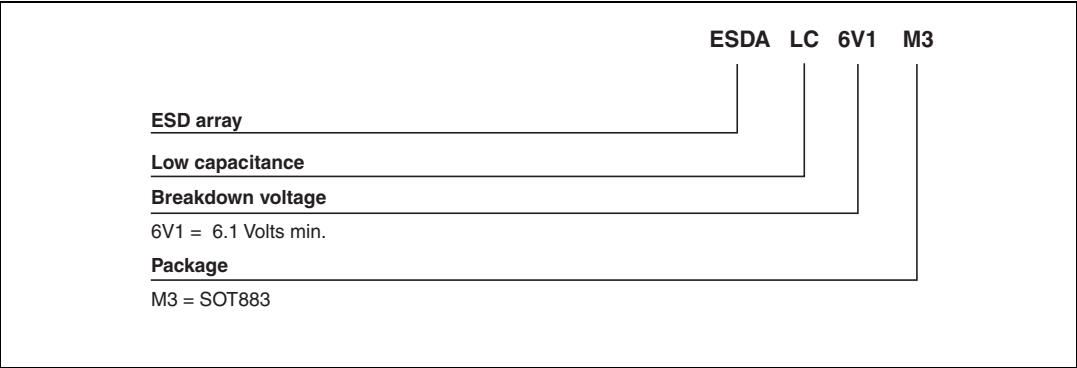


Figure 12. Analog crosstalk measurements between channels



2 Ordering information

Figure 13. Ordering information scheme



3 Package information

- Epoxy meets UL94, V0
- Lead-free packages

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK® packages, depending on their level of environmental compliance. ECOPACK® specifications, grade definitions and product status are available at: www.st.com. ECOPACK® is an ST trademark.

Table 3. SOT883 dimensions

Ref.	Dimensions					
	Millimeters			Inches		
	Min.	Typ.	Max.	Min.	Typ.	Max.
A	0.40		0.50	0.016		0.02
A1	0.00		0.05	0.00		0.002
b1	0.10	0.15	0.20	0.004	0.006	0.007
b2	0.45	0.50	0.55	0.018	0.020	0.021
D	0.55	0.60	0.65	0.022	0.024	0.026
E	0.95	1.00	1.05	0.037	0.039	0.041
e	0.30	0.35	0.40	0.012	0.014	0.015
e1	0.60	0.65	0.70	0.024	0.026	0.027
L1	0.20	0.25	0.30	0.008	0.010	0.012
L2	0.20	0.25	0.30	0.008	0.010	0.012

Note: Product marking may be rotated by 90° for assembly plant differentiation. In no case should this product marking be used to orient the component for its placement on a PCB. Only pin 1 mark is to be used for this purpose.

Figure 14. Footprint

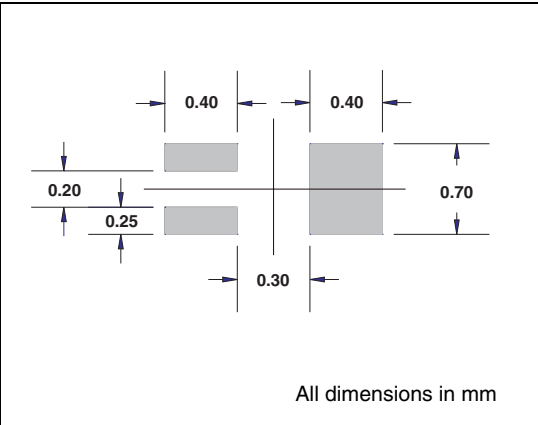
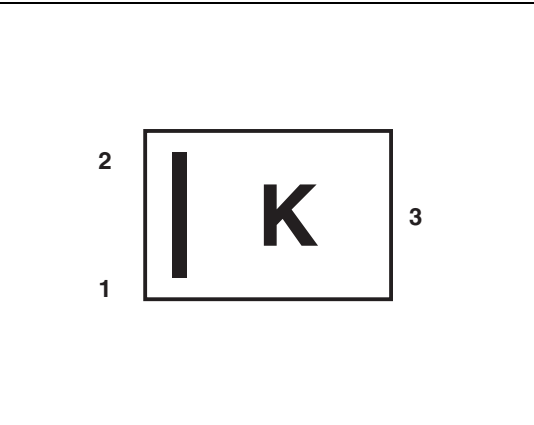


Figure 15. Marking

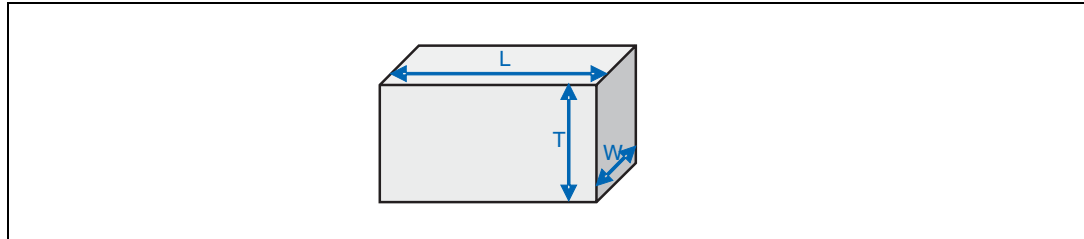


4 Recommendation on PCB assembly

4.1 Stencil opening design

1. General recommendation on stencil opening design
 - a) Stencil opening dimensions: L (Length), W (Width), T (Thickness).

Figure 17. Stencil opening dimensions



- b) General design rule

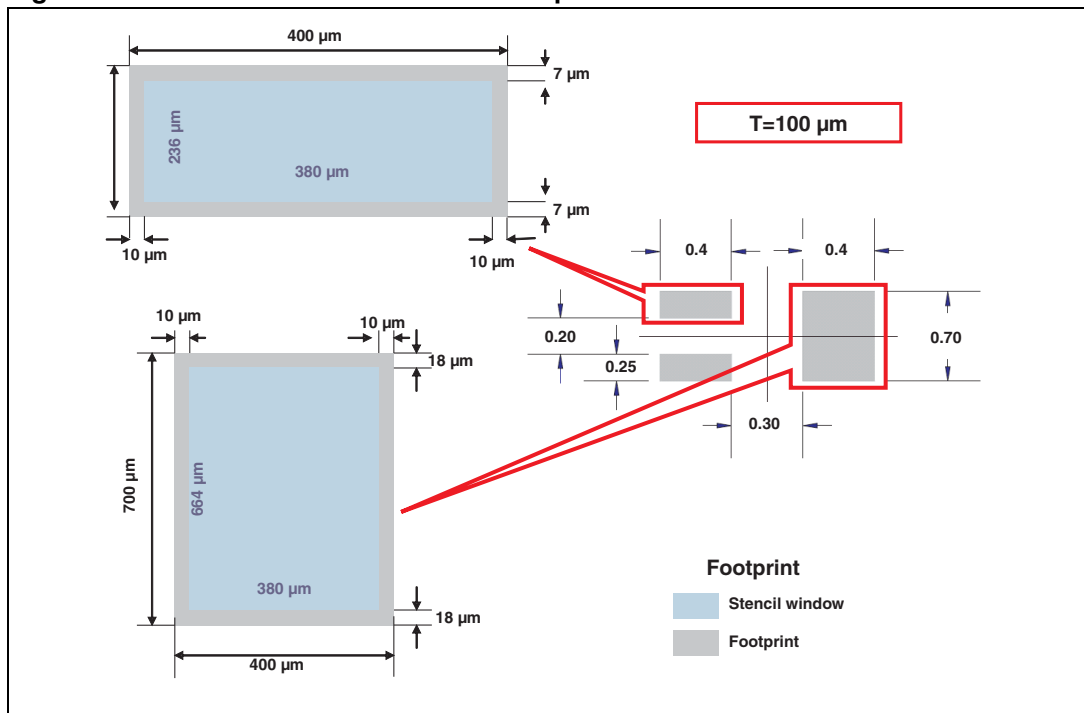
Stencil thickness (T) = 75 ~ 125 μm

$$\text{Aspect Ratio} = \frac{W}{T} \geq 1.5$$

$$\text{Aspect Area} = \frac{L \times W}{2T(L + W)} \geq 0.66$$

2. Reference design
 - a) Stencil opening thickness: 100 μm
 - b) Stencil opening for leads: Opening to footprint ratio 90%.

Figure 18. Recommended stencil window position



4.2 Solder paste

1. Halide-free flux qualification ROL0 according to ANSI/J-STD-004.
2. “No clean” solder paste is recommended.
3. Offers a high tack force to resist component movement during high speed.
4. Solder paste with fine particles: powder particle size is 20-45 μm .

4.3 Placement

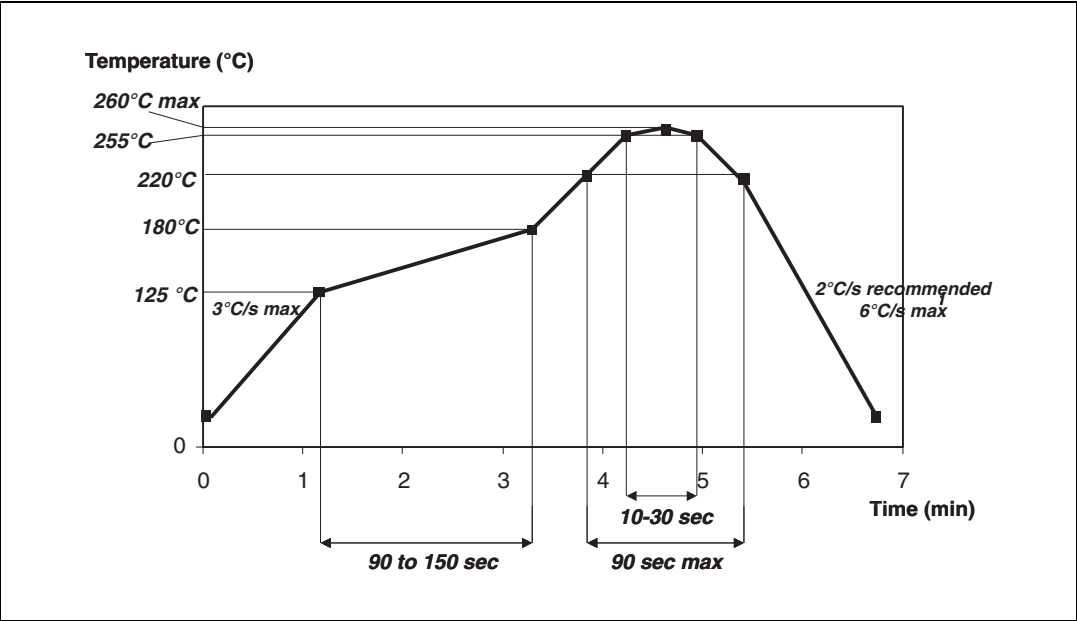
1. Manual positioning is not recommended.
2. It is recommended to use the lead recognition capabilities of the placement system, not the outline centering.
3. Standard tolerance of ± 0.05 mm is recommended.
4. 3.5 N placement force is recommended. Too much placement force can lead to squeezed out solder paste and cause solder joints to short. Too low placement force can lead to insufficient contact between package and solder paste that could cause open solder joints or badly centered packages.
5. To improve the package placement accuracy, a bottom side optical control should be performed with a high resolution tool.
6. For assembly, a perfect supporting of the PCB (all the more on flexible PCB) is recommended during solder paste printing, pick and place and reflow soldering by using optimized tools.

4.4 PCB design preference

1. To control the solder paste amount, the closed via is recommended instead of open vias.
2. The position of tracks and open vias in the solder area should be well balanced. The symmetrical layout is recommended, in case any tilt phenomena caused by asymmetrical solder paste amount due to the solder flow away.

4.5 Reflow profile

Figure 19. ST Ecopack® recommended soldering reflow profile for PCB mounting



Note: Minimize air convection currents in the reflow oven to avoid component movement.

5 Ordering information

Table 4. Ordering information

Order code	Marking	Package	Weight	Base qty	Delivery mode
ESDALC6V1M3	K ⁽¹⁾	SOT883	0.86 mg	12000	Tape and reel

1. The marking can be rotated by 90° to differentiate assembly location

6 Revision history

Table 5. Document revision history

Date	Revision	Changes
04-Aug-2005	1	Initial release.
23-May-2006	2	Reformatted to current standards. Added soldering reflow profile diagram.
16-Jun-2006	3	Updated tape and reel illustration (Figure 14).
18-Feb-2007	4	Reformatted to current standards. Added notes on marking rotation. Updated tape and reel illustration - Figure 16 . Added Section 4: Recommendation on PCB assembly . Updated footprint in Figure 14 .
26-Oct-2010	5	General revision on: figures (order and values), values and descriptions on the tables.

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