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## 1 Electrical ratings

Table 2. Absolute maximum ratings

Symbol	Parameter	Value	Unit
V <sub>CES</sub>	Collector-emitter voltage (V <sub>GE</sub> = 0)	V <sub>CES</sub> (clamped)	V
V <sub>ECS</sub>	Emitter collector voltage (V <sub>GE</sub> = 0)	18	V
I <sub>C</sub> <sup>(1)</sup>	Collector current (continuous) at T <sub>C</sub> = 25 °C	20	Α
I <sub>C</sub> <sup>(1)</sup>	Collector current (continuous) at T <sub>C</sub> = 100 °C	10	Α
I <sub>CP</sub> <sup>(2)</sup>	Pulsed collector current	40	Α
I <sub>CL</sub> <sup>(3)</sup>	Turn-off latching current	40	Α
V <sub>GE</sub>	Gate-emitter voltage	V <sub>GE</sub> (clamped)	V
P <sub>TOT</sub>	Total dissipation at T <sub>C</sub> = 25 °C	125	W
ESD(HBM)	Electrostatic sensitive discharge, human body model applied to all three pins (C=100 pF, R=1.5 k $\Omega$ )	4	kV
E <sub>AS</sub>	Single pulse energy at T <sub>C</sub> = 25 °C 300		mJ
T <sub>stg</sub>	Storage temperature		°C
T <sub>j</sub>	Operating junction temperature	– 65 to 175	כ

1. Calculated according to the iterative formula:

$$I_{C}(T_{C}) = \frac{T_{j(max)} - T_{C}}{R_{thj-c} \times V_{CE(sat)(max)}(T_{j(max)}, I_{C}(T_{C}))}$$

- 2. Pulse width limited by maximum junction temperature and turn-off within RBSOA
- 3.  $V_{clamp}$  = 328 V,  $T_C$  = 125 °C,  $R_G$ =1 k $\Omega$ ,  $V_{GE}$ = 5 V

Table 3. Thermal data

Symbol	Parameter	Value	Unit
R <sub>thj-case</sub>	R <sub>thj-case</sub> Thermal resistance junction-case		°C/W
R <sub>thj-amb</sub>	R <sub>thj-amb</sub> Thermal resistance junction-ambient		°C/W

### 2 Electrical characteristics

 $(T_J = 25 \, ^{\circ}C \text{ unless otherwise specified})$ 

Table 4. Static

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
V <sub>CES</sub> (clamped)	Collector emitter clamped voltage (V <sub>GE</sub> = 0)	$I_C = 2 \text{ mA},$ $T_J = -40 ^{\circ}\text{C} \text{ to } 150 ^{\circ}\text{C}$	380	410	440	V
V <sub>(BR)ECS</sub>	Emitter collector break- down voltage (V <sub>GE</sub> = 0)	I <sub>EC</sub> = 75 mA	18			V
V <sub>GE</sub> (clamped)	Gate emitter clamped voltage	$I_G = \pm 2 \text{ mA}$	12		16	٧
V <sub>CE(sat)</sub>	Collector-emitter saturation voltage	$V_{GE} = 4.5 \text{ V}, I_{C} = 10 \text{ A}$ $V_{GE} = 4.5 \text{ V}, I_{C} = 20 \text{ A}$		1.2 1.3	1.8	< <
V <sub>GE(th)</sub>	Gate threshold voltage	$V_{CE} = V_{GE}, I_{C} = 250 \mu A$ $T_{J} = -40 ^{\circ}\text{C} \text{ to } 150 ^{\circ}\text{C}$	0.6		2.2	V
I <sub>CES</sub>	Collector cut-off current (V <sub>GE</sub> = 0)	V <sub>CE</sub> = 15 V, T <sub>J</sub> = 150 °C V <sub>CE</sub> = 200 V, T <sub>J</sub> =150 °C			10 100	μ <b>Α</b> μ <b>Α</b>
I <sub>GES</sub>	Gate-emitter leakage current (V <sub>CE</sub> = 0)	V <sub>GE</sub> = ±10 V			±700	μΑ
R <sub>GE</sub>	Gate emitter resistance			20		kΩ
9 <sub>fs</sub>	Forward transconductance	V <sub>CE</sub> = 25 V <sub>,</sub> I <sub>C</sub> = 20 A		18		S

Table 5. Dynamic

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
C <sub>ies</sub> C <sub>oes</sub> C <sub>res</sub>	Input capacitance Output capacitance Reverse transfer capacitance	$V_{CE} = 25 \text{ V, f} = 1 \text{ MHz,}$ $V_{GE} = 0$		1300 105 12		pF pF pF
Qg	Total gate charge	$V_{CE} = 328 \text{ V, } I_{C} = 10 \text{ A,}$ $V_{GE} = 5 \text{ V,}$ (see <i>Figure 18</i> )		28		nC

Table 6. Functional characteristics

Symbol	Parameter	Test condition	Min.	Тур.	Max.	Unit
U.I.S.	Unclamped inductive switching current	$R_{GOFF} = 1 \text{ k}\Omega, L = 1 \text{ mH},$ $T_J = 125 ^{\circ}\text{C}$	13			Α

Table 7. Switching on/off (inductive load)

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
t <sub>d(on)</sub>	Turn-on delay time	V <sub>CC</sub> = 328 V, I <sub>C</sub> = 10 A		1300		ns
t <sub>r</sub>	Current rise time	$R_G = 1 \text{ k}\Omega, V_{GE} = 5 \text{ V}$		270		ns
(di/dt) <sub>on</sub>	Turn-on current slope	(see Figure 19)		60		A/µs
t <sub>c</sub>	Cross-over time	V 229 V. I 10 A		3.6		μs
$t_r(V_{off})$	Off voltage rise time	$V_{CC} = 328 \text{ V}, I_{C} = 10 \text{ A}$		2		μs
$t_{d(off)}$	Delay time	$R_G$ = 1 KΩ, $V_{GE}$ = 5 V (see <i>Figure 19</i> )		8		μs
t <sub>f</sub>	Fall time	(See Figure 15)		1.4		μs
t <sub>c</sub>	Cross-over time	V <sub>CC</sub> = 328 V, I <sub>C</sub> = 10 A		5.7		μs
$t_r(V_{off})$	Off voltage rise time	$R_G = 1 \text{ k}\Omega$ , $V_{GE} = 5 \text{ V}$ ,		2.7		μs
$t_{d}(_{off})$	Delay time	T <sub>J</sub> = 125 °C		9.2		μs
t <sub>f</sub>	Fall time	(see Figure 19)		2.8		μs

Table 8. Switching energy (inductive load)

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
E <sub>on</sub> <sup>(1)</sup>	Turn-on switching losses	$V_{CC} = 328 \text{ V}, I_{C} = 10 \text{ A}$		2.4		mJ
E <sub>off</sub> <sup>(2)</sup>	Turn-off switching losses	$R_G = 1 \text{ k}\Omega$ , $V_{GE} = 5 \text{ V}$		5		mJ
E <sub>ts</sub>	Total switching losses	(see Figure 19)		7.4		mJ
E <sub>on</sub> <sup>(1)</sup>	Turn-on switching losses	$V_{CC} = 328 \text{ V}, I_{C} = 10 \text{ A}$		2.6		mJ
E <sub>off</sub> <sup>(2)</sup>	Turn-off switching losses	$R_G = 1 \text{ k}\Omega$ , $V_{GE} = 5 \text{ V}$ ,		8.7		mJ
E <sub>ts</sub>	Total switching losses	$T_J = 125 ^{\circ}\text{C} \text{ (see Figure 19)}$		11.3		mJ

Eon is the tun-on losses when a typical diode is used in the test circuit in figure 2. If the IGBT is offered in a package with a co-pak diode, the co-pack diode is used as external diode. IGBTs & Diode are at the same temperature (25 °C and 125 °C)

<sup>2.</sup> Turn-off losses include also the tail of the collector current

### 2.1 Electrical characteristics (curves)

Figure 2. Output characteristics

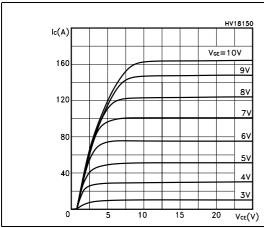


Figure 3. Transfer characteristics

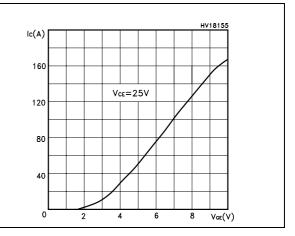
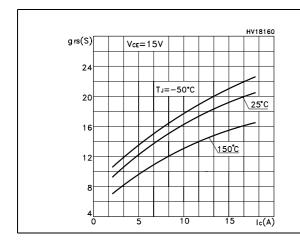


Figure 4. Transconductance

Figure 5. Collector-emitter on voltage vs temperature



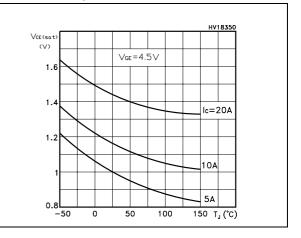
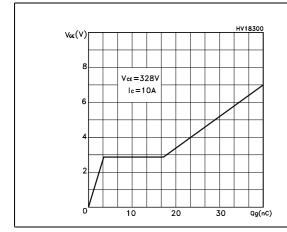


Figure 6. Gate charge vs gate-source voltage Figure 7. Capacitance variations



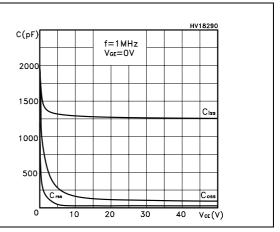


Figure 8. Normalized gate threshold voltage Figure 9. Collector-emitter on voltage vs vs temperature collector current

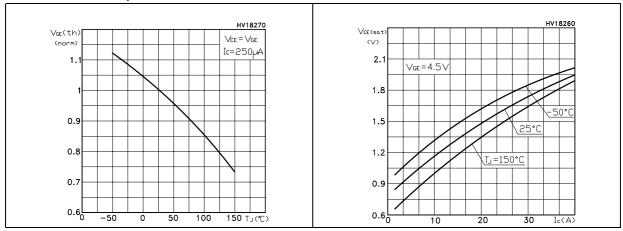


Figure 10. Normalized clamping voltage vs temperature

Figure 11. Switching losses vs temperature

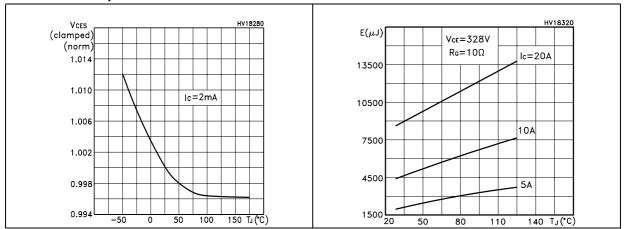
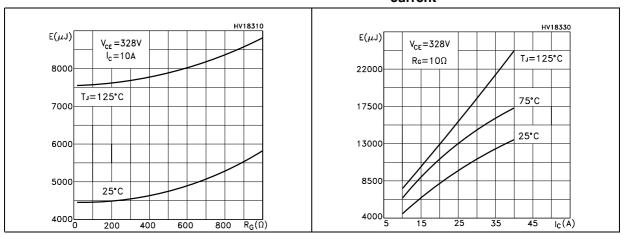


Figure 12. Switching losses vs gate resistance Figure 13. Switching losses vs collector current



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10 <sup>-2</sup> 10<sup>-5</sup>

Figure 14. Thermal impedance

K  $\delta = 0.5$ 0.2

0.1

0.05  $Z_{th} = k R_{thJ-c}$ 0.01  $\delta = t_p/\tau$ SINGLE PULSE  $t_p$ 

Figure 15. Turn-off SOA

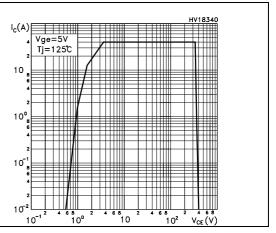
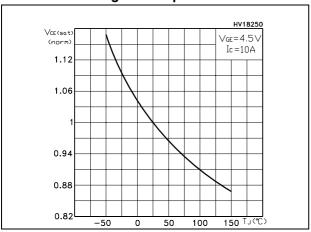


Figure 16. Normalized collector-emitter on voltage vs temperature

10<sup>-2</sup>

10<sup>-1</sup> † P (s)



### 3 Test circuits

Figure 17. Test circuit for inductive load switching

Figure 18. Gate charge test circuit

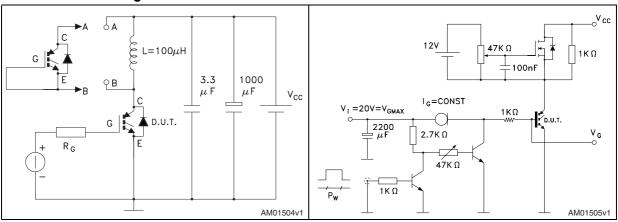
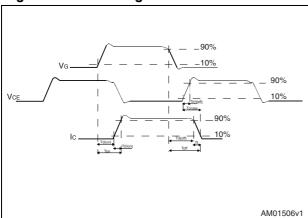


Figure 19. Switching waveform

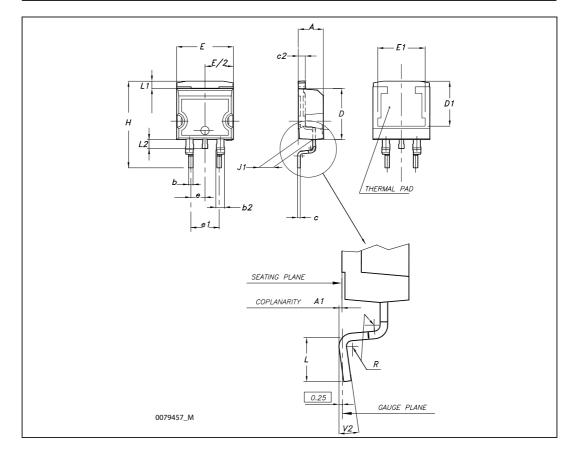


## 4 Package mechanical data

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK® packages, depending on their level of environmental compliance. ECOPACK® specifications, grade definitions and product status are available at: www.st.com. ECOPACK is an ST trademark.

#### D<sup>2</sup>PAK (TO-263) mechanical data

Dim		mm			inch	
Dim	Min	Тур	Max	Min	Тур	Max
Α	4.40		4.60	0.173		0.181
A1	0.03		0.23	0.001		0.009
b	0.70		0.93	0.027		0.037
b2	1.14		1.70	0.045		0.067
С	0.45		0.60	0.017		0.024
c2	1.23		1.36	0.048		0.053
D	8.95		9.35	0.352		0.368
D1	7.50			0.295		
Е	10		10.40	0.394		0.409
E1	8.50			0.334		
е		2.54			0.1	
e1	4.88		5.28	0.192		0.208
Н	15		15.85	0.590		0.624
J1	2.49		2.69	0.099		0.106
L	2.29		2.79	0.090		0.110
L1	1.27		1.40	0.05		0.055
L2	1.30		1.75	0.051		0.069
R		0.4			0.016	
V2	0°		8°	0°		8°

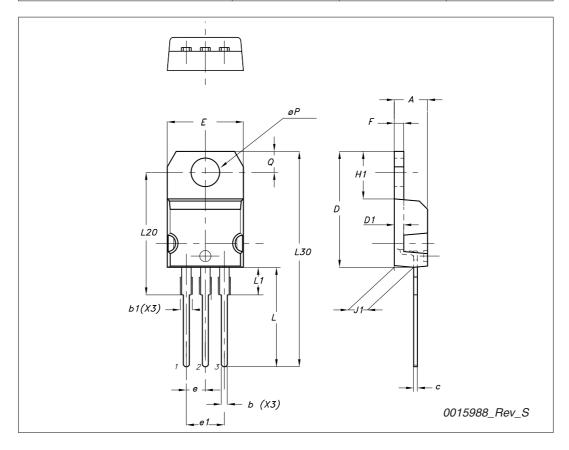




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#### TO-220 type A mechanical data

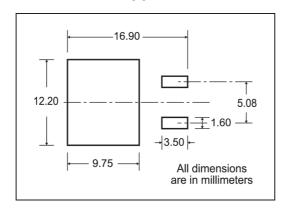
Dim		mm	
Dim	Min	Тур	Max
A	4.40		4.60
b	0.61		0.88
b1	1.14		1.70
С	0.48		0.70
D	15.25		15.75
D1		1.27	
E	10		10.40
е	2.40		2.70
e1	4.95		5.15
F	1.23		1.32
H1	6.20		6.60
J1	2.40		2.72
L	13		14
L1	3.50		3.93
L20		16.40	
L30		28.90	
ØP	3.75		3.85
Q	2.65		2.95



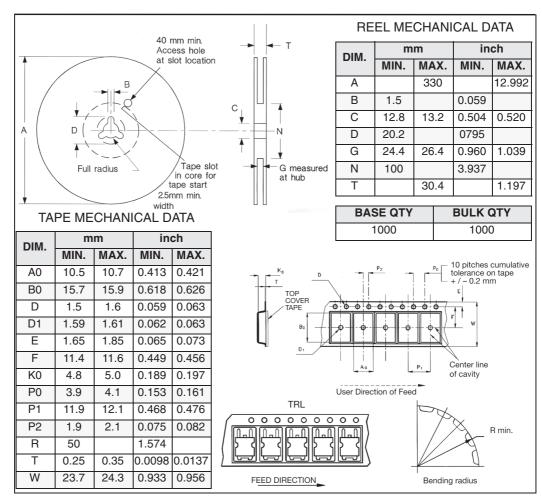
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### 5 Packaging mechanical data

### D<sup>2</sup>PAK FOOTPRINT



#### TAPE AND REEL SHIPMENT





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# 6 Revision history

Table 9. Document revision history

Date	Revision	Changes
23-Jan-2006	2	
11-Feb-2009	3	Added new package, mechanical data TO-220
06-Nov-2009	4	TO-220 mechanical data has been updated.

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