

## Absolute Maximum Ratings

Rating	Symbol	Value	Units
Peak Pulse Power (tp = 8/20μs)	P <sub>PK</sub>	550- 700	W
Peak Pulse Current (tp = 8/20μs), Pin 1 or 2 to Pin 3	I <sub>PP</sub>	21	A
Peak Pulse Current (tp = 8/20μs), Pin 3 to Pin 1 or 2		38	
ESD per IEC 61000-4-2 (Contact) <sup>(1)</sup> ESD per IEC 61000-4-2 (Air) <sup>(1)</sup>	V <sub>ESD</sub>	30 30	kV
Lead Soldering Temperature	T <sub>L</sub>	260 (10 sec.)	°C
Operating Temperature	T <sub>J</sub>	-55 to +125	°C
Storage Temperature	T <sub>STG</sub>	-55 to +150	°C

## Electrical Characteristics (T=25°C unless otherwise specified)

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Units
Reverse Stand-Off Voltage	V <sub>RWM</sub>	Pin 1 or Pin 2 to 3			12	V
		Pin 3 to Pin 1 or 2			7	
Reverse Breakdown Voltage	V <sub>BR</sub>	I <sub>t</sub> = 1mA, Pin 1 or 2 to Pin 3	13.3			V
		I <sub>t</sub> = 1mA, Pin 3 and Pin 1 or 2	7.5			
Reverse Leakage Current	I <sub>R</sub>	V <sub>R</sub> = 12 V, Pin 1 or Pin 2 to 3			1	μA
		V <sub>R</sub> = 7 V, Pin 3 to Pin 1 or 2			20	
Clamping Voltage	V <sub>C</sub>	I <sub>PP</sub> = 5A, Pin 1 or 2 to Pin 3, tp = 8/20μs			20	V
		I <sub>PP</sub> = 5A, Pin 3 to Pin 1 or 2, tp = 8/20μs			10	
Clamping Voltage	V <sub>C</sub>	I <sub>PP</sub> = 21A, Pin 1 or 2 to Pin 3, tp = 8/20μs			26	V
		I <sub>PP</sub> = 38A, Pin 3 to Pin 1 or 2, tp = 8/20μs			19	
Junction Capacitance	C <sub>J</sub>	V <sub>R</sub> = 0V	Pin 1 or 2 to Pin 3		75	pF
					75	
		V <sub>R</sub> = 12V	Pin 1 or 2 to Pin 3	57		
		V <sub>R</sub> = 7V	Pin 3 to Pin 1 or 2	35		

### Notes:

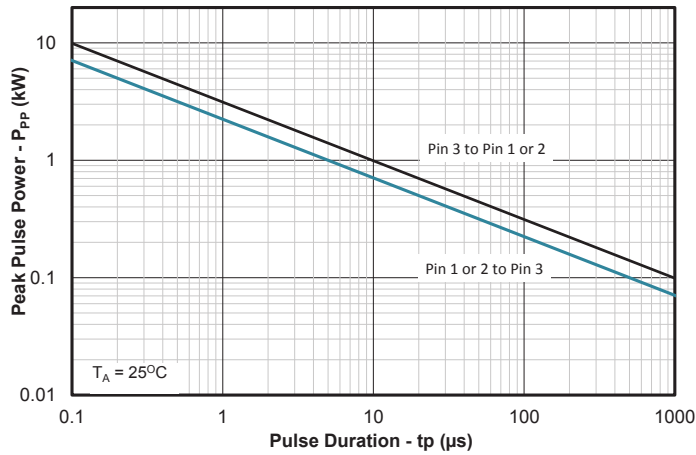
(1): ESD Gun return path to Ground Reference Plane (GRP)

(2): Transmission Line Pulse Test (TLP) Settings: tp = 100ns, tr = 0.2ns, I<sub>TLP</sub> and V<sub>TLP</sub> averaging window: t<sub>1</sub> = 70ns to t<sub>2</sub> = 90ns.

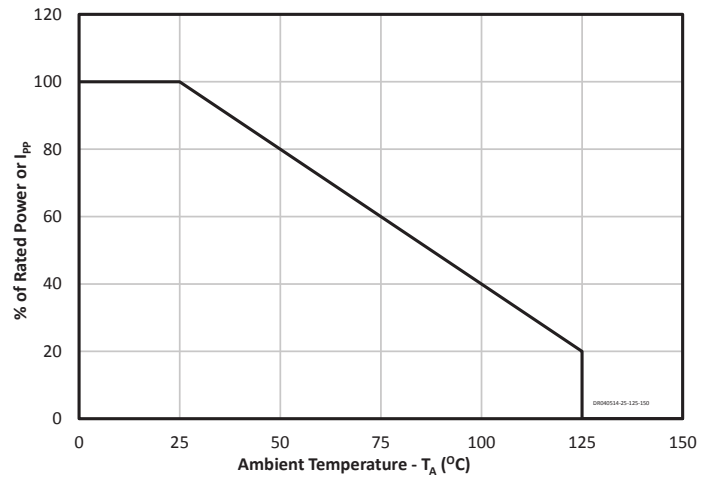
(3): Dynamic resistance calculated from I<sub>TLP</sub> = 4A to I<sub>TLP</sub> = 16A.

# Typical Characteristics

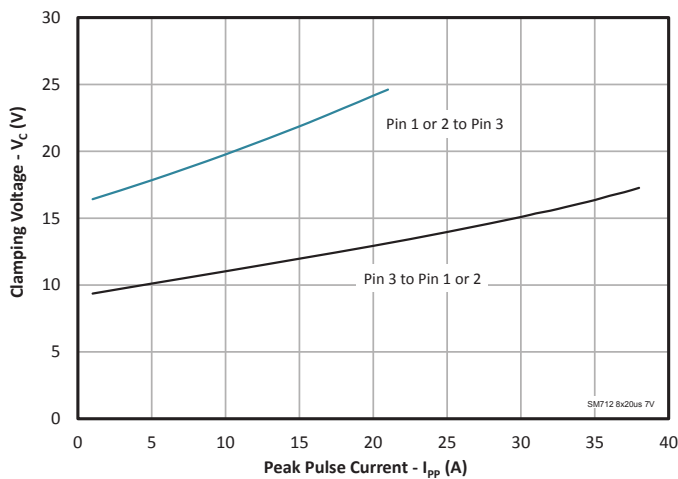
## Non-Repetitive Peak Pulse Power vs. Pulse Time



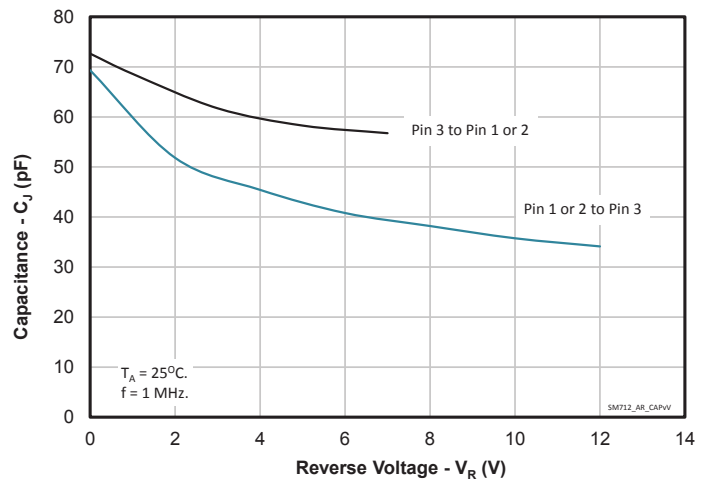
## Power Derating Curve



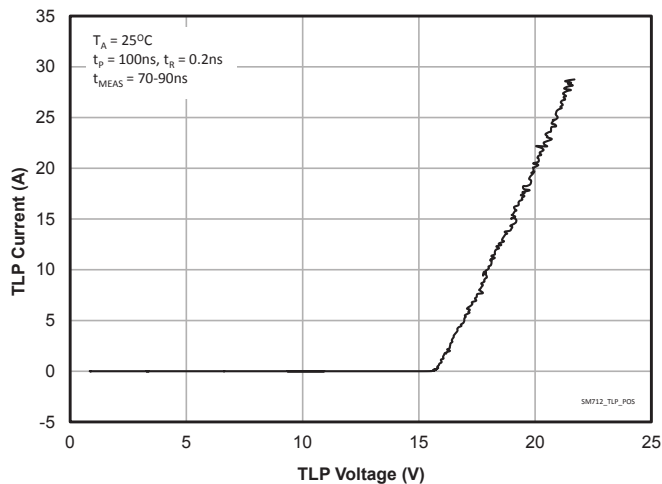
## Clamping Voltage vs. Peak Pulse Current ( $t_p = 8/20\mu s$ )



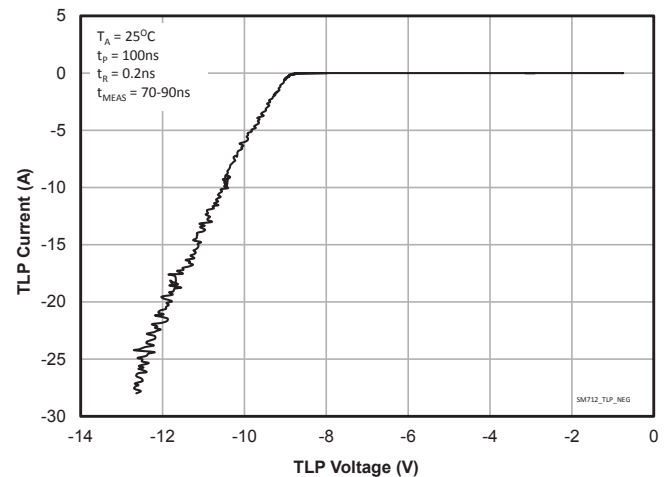
## Capacitance vs. Reverse Voltage



## TLP IV Curve (Pin 1 or 2 to Pin 3)

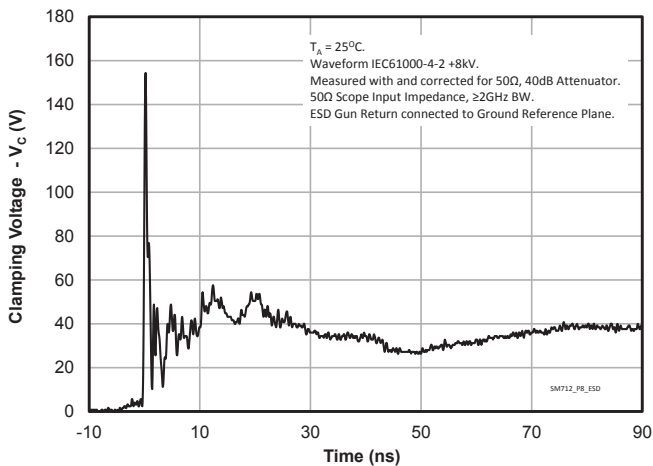


## TLP IV Curve (Pin 3 to Pin 1 or 2)

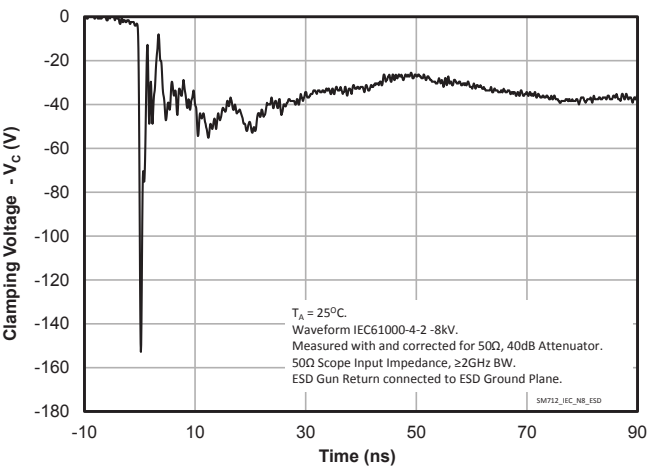


# Typical Characteristics

ESD Clamping Voltage (+8kV Contact per IEC 61000-4-2)



ESD Clamping Voltage (-8kV Contact per IEC 61000-4-2)



# Application Information

## Device Connection for Protection of Two RS-485 Data Lines

EIA RS-485 specifies a  $\pm 7V$  ground difference between devices on the bus. This permits the bus voltage to range from +12V (5V + 7V) to -7V (0-7V).

The SM712 is designed to protect two RS-485 data lines in extended common mode applications. The SM712 may be used to protect devices from transient voltages resulting from ESD, EFT, and lightning. The device is designed with asymmetrical operating voltages for optimum protection. The TVS diodes at pins 1 and 2 have a working voltage of 12 volts. These pins are connected to the differential data line pairs. The TVS diodes at pin 3 have a working voltage of 7 volts. Pin 3 is connected to ground. The internal TVS diodes of the SM712 will protect the transceiver input from positive transient voltage spikes greater than 12V and negative spikes greater than 7V.

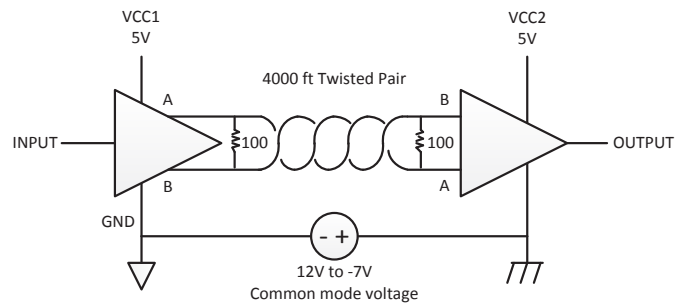
A series current limiting resistor may be added in applications requiring enhanced surge immunity.

## Circuit Board Layout Recommendations

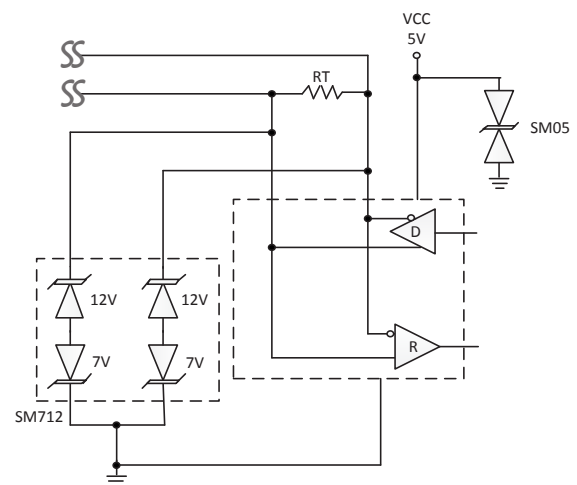
Good circuit board layout is critical for the suppression of fast rise time transients such as ESD. The following guidelines are recommended:

- Place the SM712 near the input terminals or connectors to restrict electromagnetic coupling.
- Minimize the path length between the SM712 and the protected line. This minimizes voltage overshoot due to parasitic inductance of board traces.
- Use ground planes whenever possible.
- Long, single trace ground conductors should be avoided. The ground pin (Pin 3) should be connected directly to a ground plane on the circuit board for best results.
- Minimize all conductive loops including power and ground loops.
- Never run critical signals near board edges.

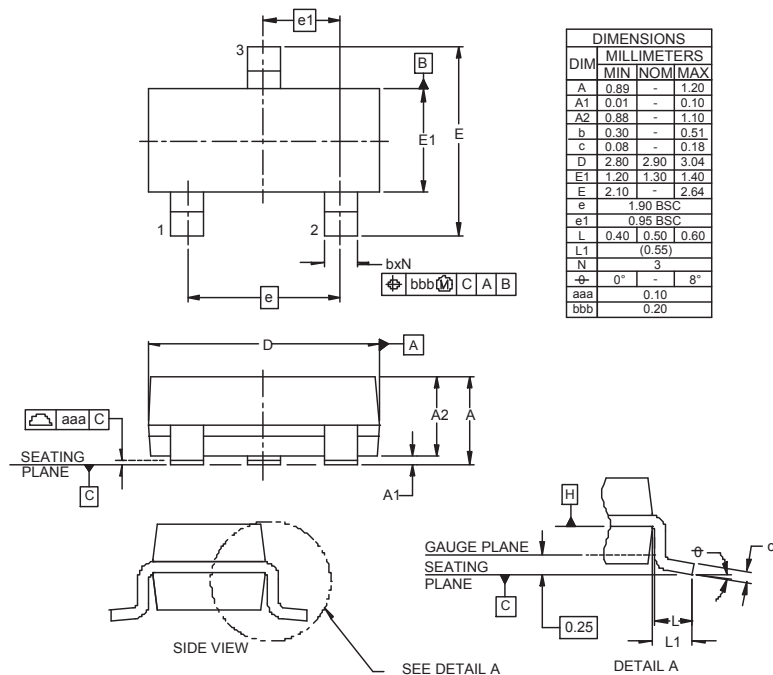
## RS-485 Common Mode Voltages



## RS-485 Protection Circuit

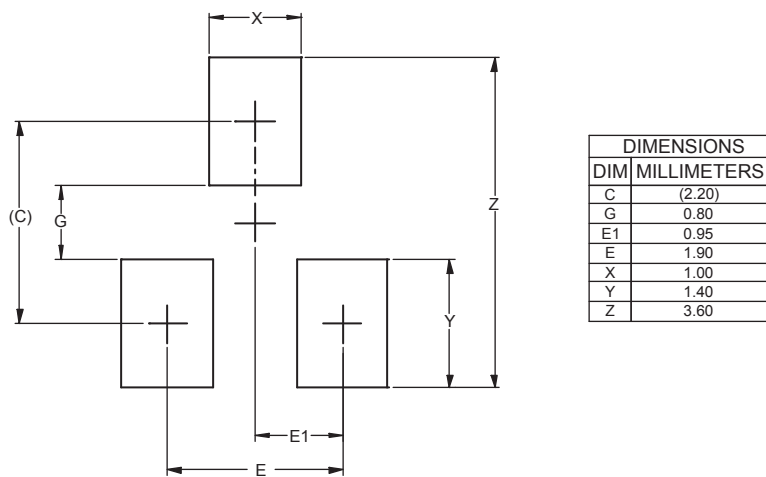


# Outline Drawing - SOT-23



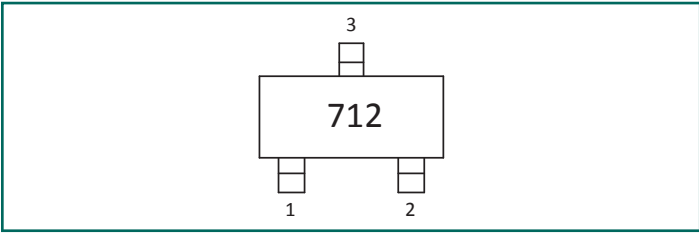
- NOTES:
1. CONTROLLING DIMENSIONS ARE IN MILLIMETERS (ANGLES IN DEGREES).
  2. DATUMS **-A-** AND **-B-** TO BE DETERMINED AT DATUM PLANE **-H-**
  3. DIMENSIONS "E1" AND "D" DO NOT INCLUDE MOLD FLASH, PROTRUSIONS OR GATE BURRS.

# Land Pattern - SOT-23

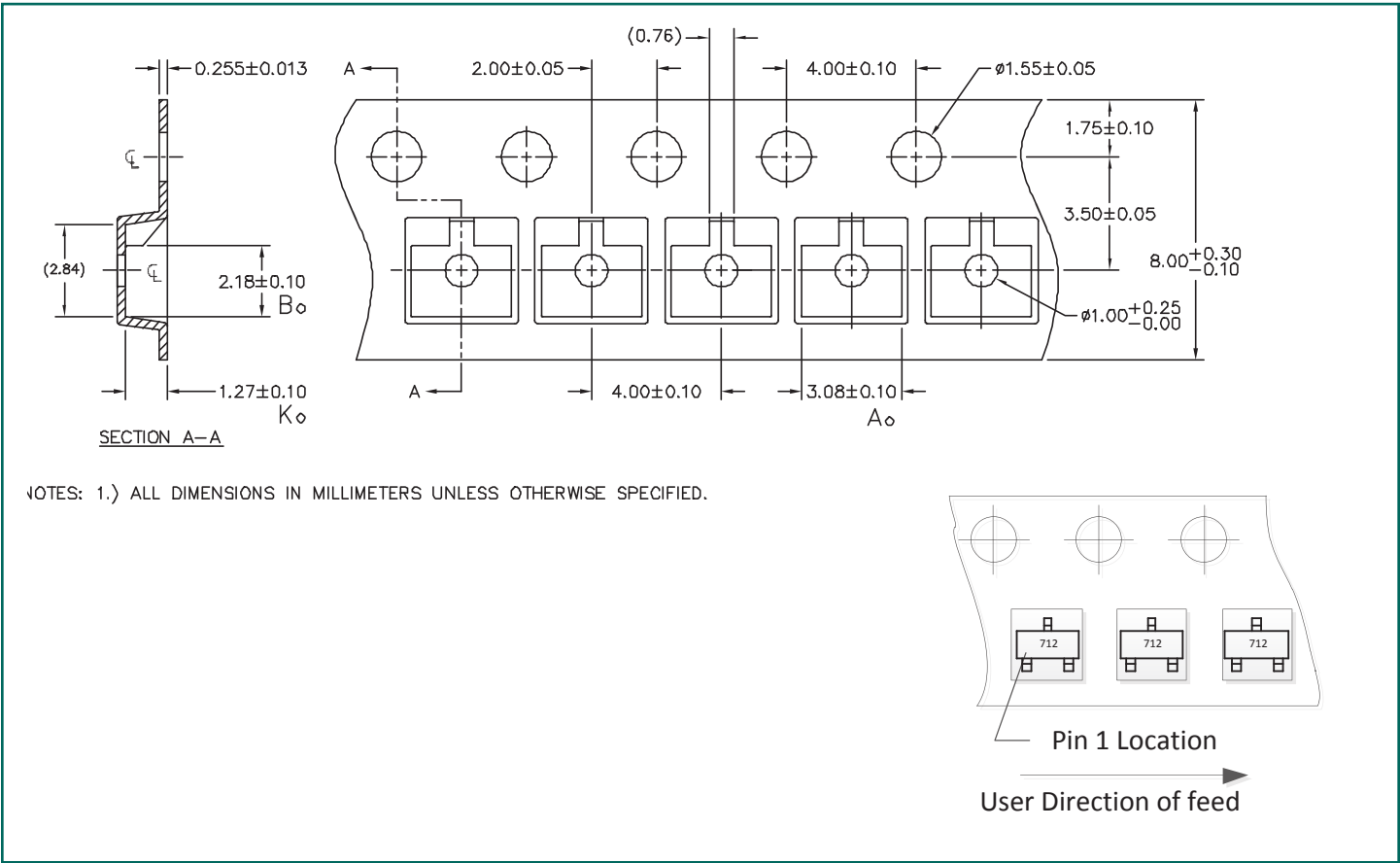


- NOTES:
1. CONTROLLING DIMENSIONS ARE IN MILLIMETERS (ANGLES IN DEGREES).
  2. THIS LAND PATTERN IS FOR REFERENCE PURPOSES ONLY  
CONSULT YOUR MANUFACTURING GROUP TO ENSURE YOUR  
COMPANY'S MANUFACTURING GUIDELINES ARE MET.
  3. REFERENCE IPC-SM-782A.

# Marking Code



# Tape and Reel Specification



# Ordering Information

Part Number	Qty per Reel	Reel Size	Carrier Tape	Pitch
SM712.TCT	3,000	7 Inch	Plastic	4mm

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