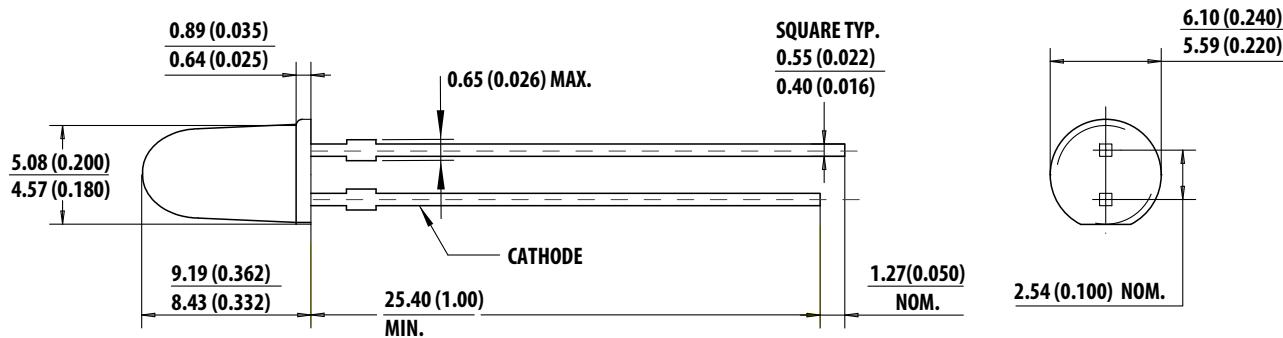
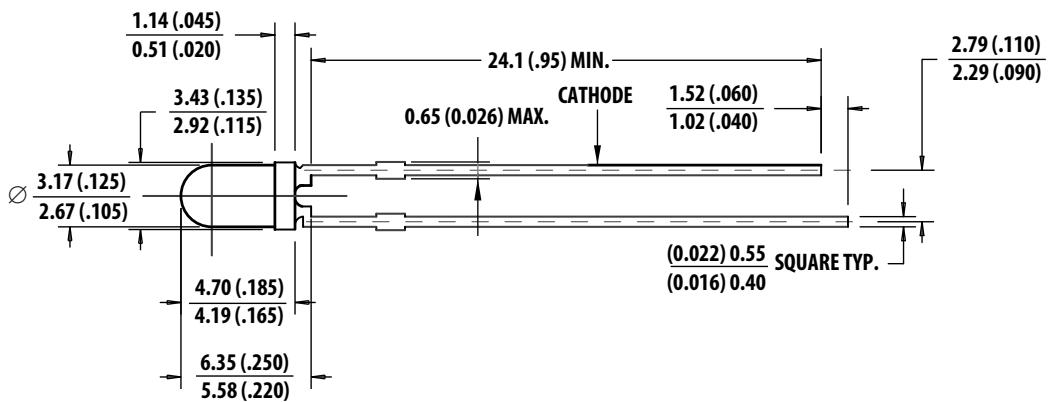


Figure 1: Package Dimensions**A – HLMP-4700, 4719, 4740****B – HLMP-1700, 1719, 1790****NOTE:**

1. All dimensions are in mm (inches).
2. An epoxy meniscus may extend about 1 mm (0.040 in.) down the leads.
3. For PCB hole recommendations, see [Precautions](#).

Device Selection Guide ($T_J = 25^\circ\text{C}$, $I_F = 2 \text{ mA}$)

| Package Description | Color | Part Number | Luminous Intensity, I_V (mcd) ^{a, b} | | | Viewing Angle $2\theta_{1/2}^c$ | Package Drawing |
|-------------------------|--------|-----------------|---|------|------|---------------------------------|-----------------|
| | | | Min. | Typ. | Max. | | |
| T-1 1/4 Tinted Diffused | Red | HLMP-4700 | 1.3 | 2.3 | — | 50 | A |
| | | HLMP-4700-C0002 | 1.3 | 2.3 | — | | |
| | | HLMP-4700-C00B2 | 1.3 | 2.3 | — | | |
| | Yellow | HLMP-4719 | 0.9 | 2.1 | — | | |
| | | HLMP-4719-A0002 | 0.9 | 2.1 | — | | |
| | | HLMP-4719-A00B2 | 0.9 | 2.1 | — | | |
| | Green | HLMP-4740 | 1.0 | 2.3 | — | | |
| | | HLMP-4740-A0002 | 1.0 | 2.3 | — | | |
| | | HLMP-4740-A00B1 | 1.0 | 2.3 | — | | |
| | | HLMP-4740-A00B2 | 1.0 | 2.3 | — | | |
| T-1 Tinted Diffused | Red | HLMP-1700 | 0.8 | 2.1 | — | 50 | B |
| | | HLMP-1700-B0002 | 0.8 | 2.1 | — | | |
| | | HLMP-1700-B00A1 | 0.8 | 2.1 | — | | |
| | | HLMP-1700-B00A2 | 0.8 | 2.1 | — | | |
| | Yellow | HLMP-1719 | 0.9 | 2.1 | — | | |
| | | HLMP-1719-A0002 | 0.9 | 2.1 | — | | |
| | | HLMP-1719-A00A1 | 0.9 | 2.1 | — | | |
| | | HLMP-1719-A00A2 | 0.9 | 2.1 | — | | |
| | Green | HLMP-1790 | 1.0 | 2.3 | — | | |
| | | HLMP-1790-A0002 | 1.0 | 2.3 | — | | |
| | | HLMP-1790-A00A1 | 1.0 | 2.3 | — | | |
| | | HLMP-1790-A00A2 | 1.0 | 2.3 | — | | |

a. The luminous intensity, I_V , is measured at the mechanical axis of the package and it is tested with a single current pulse condition.

b. The optical axis is closely aligned with the mechanical axis of the package.

c. $\theta_{1/2}$ is the typical off-axis angle at which the luminous intensity is half the axial luminous intensity.

Absolute Maximum Ratings

| Parameter | Maximum Rating | | Units |
|--|----------------|------------|-------|
| Power Dissipation (Derate linearly from 92°C at 1.0 mA/°C) | Red | 14 | mW |
| | Yellow | 17.5 | |
| | Green | 15.4 | |
| DC and Peak Forward Current | 7 | | mA |
| Reverse Voltage ($I_R = 50 \mu\text{A}$) | 5.0 | | V |
| Operating Temperature Range | Red/Yellow | −40 to 100 | °C |
| | Green | −20 to 100 | |
| Storage Temperature Range | −40 to +100 | | °C |

Electrical/Optical Characteristics at $T_A = 25^\circ\text{C}$

| Symbol | Description | T-1 1/4 | T-1 | Min. | Typ. | Max. | Units | Test Conditions |
|-----------------------|---------------------------|---------|------|------|--------------------------------------|------|-----------------|------------------------------|
| V_F | Forward Voltage | 4700 | 1700 | — | 1.9 | 2.0 | V | 2 mA |
| | | 4719 | 1719 | — | 1.9 | 2.5 | | |
| | | 4740 | 1790 | — | 1.9 | 2.2 | | |
| V_R | Reverse Breakdown Voltage | 4700 | 1700 | 5.0 | — | — | V | $I_R = 50 \mu\text{A}$ |
| | | 4719 | 1719 | 5.0 | — | — | | |
| | | 4740 | 1790 | 5.0 | — | — | | |
| λ_d | Dominant Wavelength | 4700 | 1700 | — | 626 | — | nm | Note ^a |
| | | 4719 | 1719 | — | 589 | — | | |
| | | 4740 | 1790 | — | 569 | — | | |
| $\Delta\lambda_{1/2}$ | Spectral Line Halfwidth | 4700 | 1700 | — | 14 | — | nm | |
| | | 4719 | 1719 | — | 12 | — | | |
| | | 4740 | 1790 | — | 13 | — | | |
| τ_S | Speed of Response | 4700 | 1700 | — | 90 | — | ns | |
| | | 4719 | 1719 | — | 90 | — | | |
| | | 4740 | 1790 | — | 500 | — | | |
| C | Capacitance | 4700 | 1700 | — | 11 | — | pF | $V_F = 0, f = 1 \text{ MHz}$ |
| | | 4719 | 1719 | — | 15 | — | | |
| | | 4740 | 1790 | — | 18 | — | | |
| $R\theta_{J-PIN}$ | Thermal Resistance | 4700 | 1700 | — | 260 ^b 290 ^c | — | °C/W | Junction to Cathode Lead |
| | | 4719 | 1719 | — | | — | | |
| | | 4740 | 1790 | — | | — | | |
| λ_{PEAK} | Peak Wavelength | 4700 | 1700 | — | 632 | — | nm | Measurement at Peak |
| | | 4719 | 1719 | — | 590 | — | | |
| | | 4740 | 1790 | — | 570 | — | | |
| hV | Luminous Efficacy | 4700 | 1700 | — | 180 | — | lumens/ watt | Note ^d |
| | | 4719 | 1719 | — | 500 | — | | |
| | | 4740 | 1790 | — | 640 | — | | |

a. The dominant wavelength, λ_d , is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.

b. T-1 1/4.

c. T-1.

d. The radiant intensity, I_e , in watts per steradian, may be found from the equation $I_e = I_V / \eta_V$, where I_V is the luminous intensity in candelas and η_V is luminous efficacy in lumens/watt.

Part Numbering System

H L M P - **x₁** 7 **x₂ x₃** - **x₄ x₅ x₆ x₇ x₈**

| Code | Description | Option | |
|-------------------------------|-----------------------|--|---|
| x ₁ | Package Type | 1 | T-1 (3 mm) |
| | | 4 | T - 1 1/4 (5 mm) |
| x ₂ x ₃ | Color | 00 | Red |
| | | 19 | Yellow |
| | | 40 | Green |
| | | 90 | Green |
| x ₄ | Minimum Intensity Bin | See Intensity Bin Limits | |
| x ₅ | Maximum Intensity Bin | 0 | Open bins (no maximum I _V bin limit) |
| | | Others | See Intensity Bin Limits |
| x ₆ | Color Bin Option | 0 | Full distribution |
| x ₇ x ₈ | Packing Option | 00 | Bulk (loose forms packaging) |
| | | 01 | Tape and Reel, Crimped Leads |
| | | 02 | Tape and Reel, Straight Leads |
| | | A1, B1 | Right-Angle Housing, Uneven Leads |
| | | A2, B2 | Right-Angle Housing, Even Leads |
| | | FH | 2 IV Bins Selection with Inventory Control |

NOTE: For part number HLMP-xxxx (for example, HLMP-1790), the packing option is in loose form (bulk).

Bin Information

Intensity Bin Limits

| Color | Bin | Intensity Range (mcd) | |
|-------|-----|-----------------------|---------|
| | | Min. | Max. |
| Red | B | 0.9 | 1.5 |
| | C | 1.5 | 2.4 |
| | D | 2.4 | 3.8 |
| | E | 3.8 | 6.1 |
| | F | 6.1 | 9.7 |
| | G | 9.7 | 15.5 |
| | H | 15.5 | 24.8 |
| | I | 24.8 | 39.6 |
| | J | 39.6 | 63.4 |
| | K | 63.4 | 101.5 |
| | L | 101.5 | 162.4 |
| | M | 162.4 | 234.6 |
| | N | 234.6 | 340.0 |
| | O | 340.0 | 540.0 |
| | P | 540.0 | 850.0 |
| | Q | 850.0 | 1200.0 |
| | R | 1200.0 | 1700.0 |
| | S | 1700.0 | 2400.0 |
| | T | 2400.0 | 3400.0 |
| | U | 3400.0 | 4900.0 |
| | V | 4900.0 | 7100.0 |
| | W | 7100.0 | 10200.0 |
| | X | 10200.0 | 14800.0 |
| | Y | 14800.0 | 21400.0 |
| | Z | 21400.0 | 30900.0 |

Intensity Bin Limits

| Color | Bin | Intensity Range (mcd) | |
|--------|-----|-----------------------|---------|
| | | Min. | Max. |
| Yellow | A | 1.0 | 1.6 |
| | B | 1.6 | 2.5 |
| | C | 2.5 | 4.0 |
| | D | 4.0 | 6.5 |
| | E | 6.5 | 10.3 |
| | F | 10.3 | 16.6 |
| | G | 16.6 | 26.5 |
| | H | 26.5 | 42.3 |
| | I | 42.3 | 67.7 |
| | J | 67.7 | 108.2 |
| | K | 108.2 | 173.2 |
| | L | 173.2 | 250.0 |
| | M | 250.0 | 360.0 |
| | N | 360.0 | 510.0 |
| | O | 510.0 | 800.0 |
| | P | 800.0 | 1250.0 |
| | Q | 1250.0 | 1800.0 |
| | R | 1800.0 | 2900.0 |
| | S | 2900.0 | 4700.0 |
| | T | 4700.0 | 7200.0 |
| | U | 7200.0 | 11700.0 |
| | V | 11700.0 | 18000.0 |
| | W | 18000.0 | 27000.0 |

Maximum tolerance for each bin limit is $\pm 18\%$.

Maximum tolerance for each bin limit is $\pm 18\%$.

Intensity Bin Limits

| Color | Bin | Intensity Range (mcd) | |
|-------|-----|-----------------------|---------|
| | | Min. | Max. |
| Green | A | 1.1 | 1.8 |
| | B | 1.8 | 2.9 |
| | C | 2.9 | 4.7 |
| | D | 4.7 | 7.6 |
| | E | 7.6 | 12.0 |
| | F | 12.0 | 19.1 |
| | G | 19.1 | 30.7 |
| | H | 30.7 | 49.1 |
| | I | 49.1 | 78.5 |
| | J | 78.5 | 125.7 |
| | K | 125.7 | 201.1 |
| | L | 201.1 | 289.0 |
| | M | 289.0 | 417.0 |
| | N | 417.0 | 680.0 |
| | O | 680.0 | 1100.0 |
| | P | 1100.0 | 1800.0 |
| | Q | 1800.0 | 2700.0 |
| | R | 2700.0 | 4300.0 |
| | S | 4300.0 | 6800.0 |
| | T | 6800.0 | 10800.0 |
| | U | 10800.0 | 16000.0 |
| | V | 16000.0 | 25000.0 |
| | W | 25000.0 | 40000.0 |

Maximum tolerance for each bin limit is $\pm 18\%$.

Color Categories

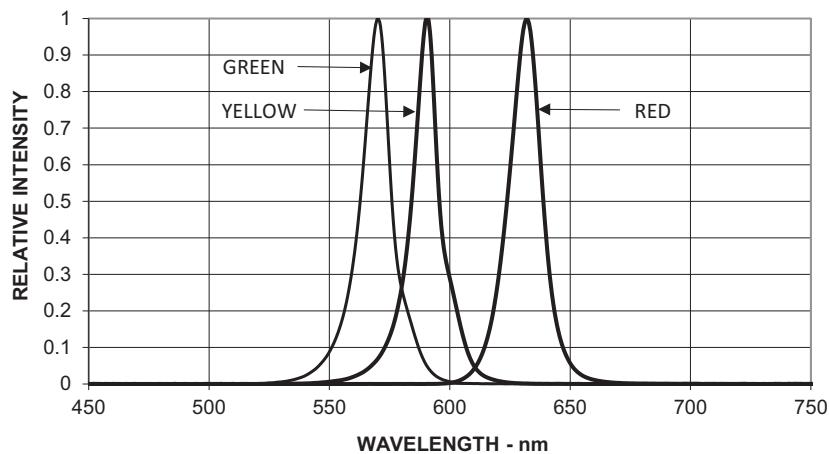
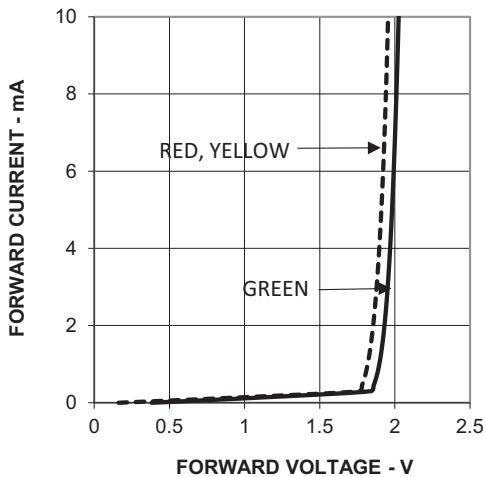
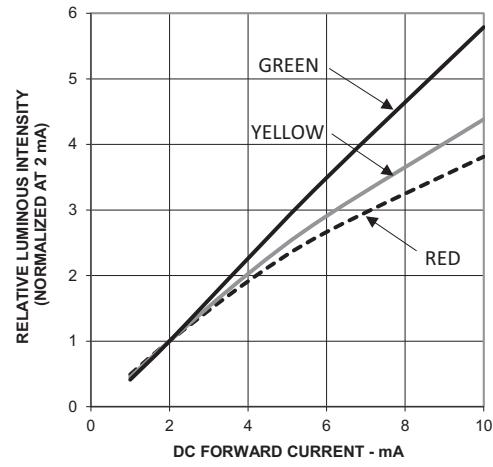
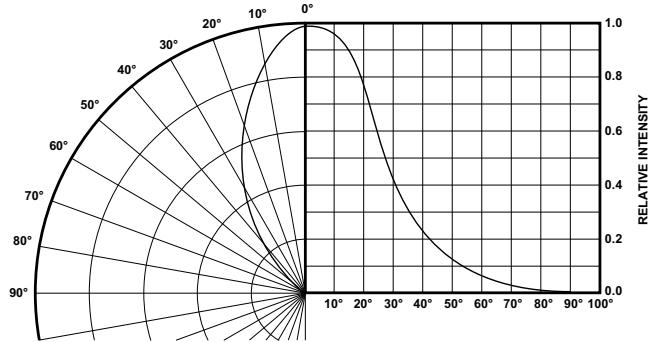
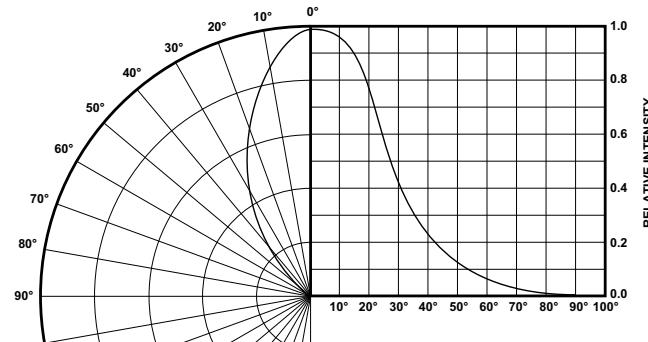
| Color | Category Number | Lambda (nm) | |
|--------|-----------------|-------------|-------|
| | | Min. | Max. |
| Green | 6 | 561.5 | 564.5 |
| | 5 | 564.5 | 567.5 |
| | 4 | 567.5 | 570.5 |
| | 3 | 570.5 | 573.5 |
| | 2 | 573.5 | 576.5 |
| Yellow | 1 | 582.0 | 584.5 |
| | 3 | 584.5 | 587.0 |
| | 2 | 587.0 | 589.5 |
| | 4 | 589.5 | 592.0 |
| | 5 | 592.0 | 593.0 |

Tolerance for each bin limit is ± 0.5 nm.

Packaging Option Matrix

| Option Code | Definition |
|-------------|---|
| 00 | Bulk Packaging, minimum increment 500 pieces/bag |
| 01 | Tape and Reel, crimped leads, minimum increment 1300 pieces/reel for T-1 1/4, 1800 pieces/reel for T-1 |
| 02 | Tape and Reel, straight leads, minimum increment 1300 pieces/reel for T-1 1/4, 1800 pieces/reel for T-1 |
| A1 | T-1, Right Angle Housing, uneven leads, minimum increment 500 pieces/bag |
| A2 | T-1, Right Angle Housing, even leads, minimum increment 500 pieces/bag |
| B1 | T-1 1/4, Right Angle Housing, uneven leads, minimum increment 500 pieces/bag |
| B2 | T-1 1/4, Right Angle Housing, even leads, minimum increment 500 pieces/bag |
| FH | Devices that require inventory control and 2 lv bin select |

NOTE: All categories are established for classification of products. Products may not be available in all categories. Contact your local Broadcom representative for further clarification/information.

Figure 2: Relative Intensity vs. Wavelength**Figure 3: Forward Current vs. Forward Voltage****Figure 4: Relative Luminous Intensity vs. Forward Current****Figure 5: Relative Luminous Intensity vs. Angular Displacement for T-1 1/4 Lamp****Figure 6: Relative Luminous Intensity vs. Angular Displacement for T-1 Lamp**

Packaging Label

(i) Mother Label: (Available on packaging box of ammo pack and shipping box)



(ii) Baby Label (Only available on bulk packaging)



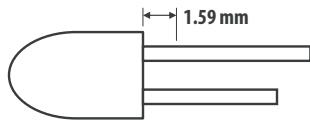
Precautions

Lead Forming

- Preform or cut the leads of an LED lamp to length prior to insertion and soldering on PC board.
- For better control, use the proper tool to precisely form and cut the leads to applicable length rather than doing it manually.
- If manual lead cutting is necessary, cut the leads after the soldering process. The solder connection forms a mechanical ground that prevents mechanical stress due to lead cutting from traveling into LED package. Do this action for hand solder operation, because the excess lead length also acts as small heat sink.

Soldering and Handling

- Take care during the PCB assembly and soldering process to prevent damage to the LED component.
- LED component may be effectively hand soldered to PCB. However, do this under unavoidable circumstances such as rework. The closest manual soldering distance of the soldering heat source (soldering iron's tip) to the body is 1.59 mm. Soldering the LED using soldering iron tip closer than 1.59 mm might damage the LED.



- Apply ESD precaution on the soldering station and personnel to prevent ESD damage to the LED component that is ESD sensitive. Refer to Broadcom application note AN 1142 for details. Use a soldering iron with a grounded tip to ensure that electrostatic charge is properly grounded.
- Use the following soldering conditions.

| | Wave Soldering ^{a, b} | Manual Solder Dipping |
|----------------------|--------------------------------|-----------------------|
| Pre-heat Temperature | 105°C max. | — |
| Pre-heat Time | 60s Max. | — |
| Peak Temperature | 250°C max. | 260°C max. |
| Dwell Time | 3s max. | 5s max. |

- a. The preceding conditions refer to measurements with the thermocouple mounted at the bottom of the PCB.
- b. Use only bottom preheaters to reduce thermal stress experienced by the LED.

- Set and maintain wave soldering parameters according to the recommended temperature and dwell time. Perform a daily check on the soldering profile to ensure that it conforms to the recommended soldering conditions.

NOTE:

- PCBs with different sizes and design (component density) have different heat mass (heat capacity). This might cause a change in temperature experienced by the board if same wave soldering setting is used. Recalibrate the soldering profile again before loading a new type of PCB.
- Take extra precautions during wave soldering to ensure that the maximum wave temperature does not exceed 250°C and the solder contact time does not exceed 3s. Over-stressing the LED during soldering process might cause premature failure to the LED due to delamination.
- Loosely fit any alignment fixture that is being applied during wave soldering, and do not apply weight or force on the LED. Use non-metal material because it will absorb less heat during the wave soldering process.
- At elevated temperatures, LED is more susceptible to mechanical stress. Therefore, allows the PCB to cool down to room temperature prior to handling, which includes removal of the alignment fixture or pallet.
- If PCB board contains both through hole (TH) LED and other surface-mount components, solder surface-mount components on the top side of the PCB. If surface mount must be on the bottom side, solder these components using reflow soldering prior to insertion of the TH LED.
- Use the following PC board plated through holes (PTH) size for LED component leads.

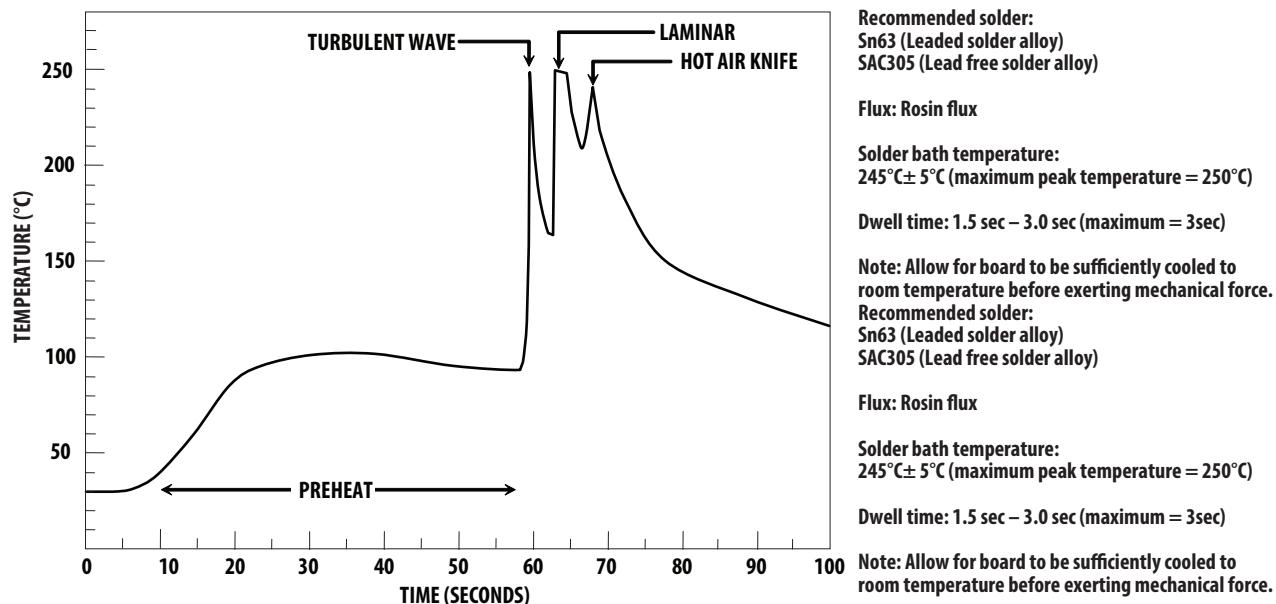
| | LED Component Lead Size | Diagonal | Plated Through-Hole Diameter |
|------------------------------|------------------------------------|----------------------|--------------------------------------|
| Lead size (typ.) | 0.45 x 0.45 mm (0.018 x 0.018 in.) | 0.636 mm (0.025 in.) | 0.98 to 1.08 mm (0.039 to 0.043 in.) |
| Dambar shear-off area (max.) | 0.65 mm (0.026 in.) | 0.919 mm (0.036 in.) | |
| Lead size (typ.) | 0.50 x 0.50 mm (0.020 x 0.020 in.) | 0.707 mm (0.028 in.) | 1.05 to 1.15 mm (0.041 to 0.045 in.) |
| Dambar shear-off area (max.) | 0.70 mm (0.028 in.) | 0.99 mm (0.039 in.) | |

NOTE: Refer to application note AN1027 for more information on soldering LED components.

- Over-sizing the PTH can lead to a twisted LED after clinching. Under-sizing the PTH can cause difficulty inserting the TH LED.

Refer to application note AN5334 for more information about soldering and handling of TH LED lamps.

Figure 7: Example of Wave Soldering Temperature Profile for TH LED



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