

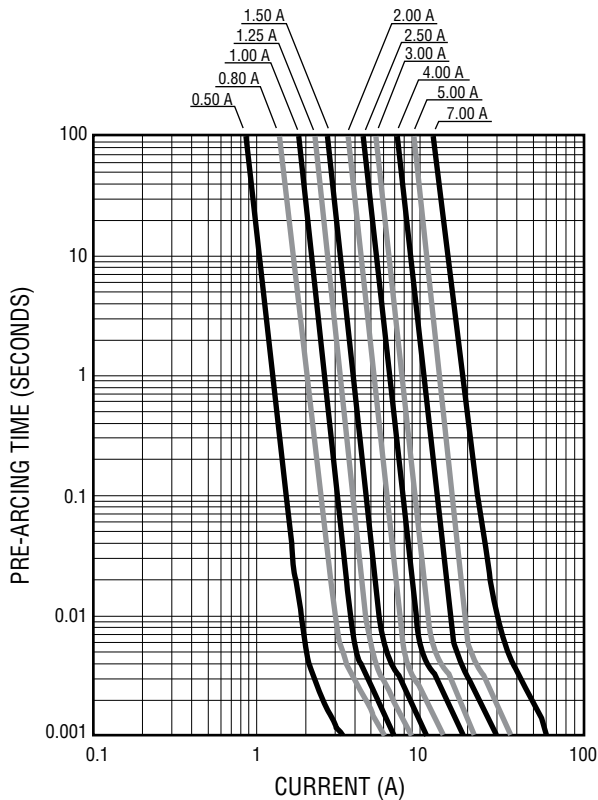
SinglFuse™ SF-1206F Series Applications

- Portable memory
- LCD monitors
- Disk drives
- PDAs
- Digital cameras
- DVDs
- Cell phones
- Rechargeable battery packs
- Battery chargers
- Set top boxes
- Industrial controllers

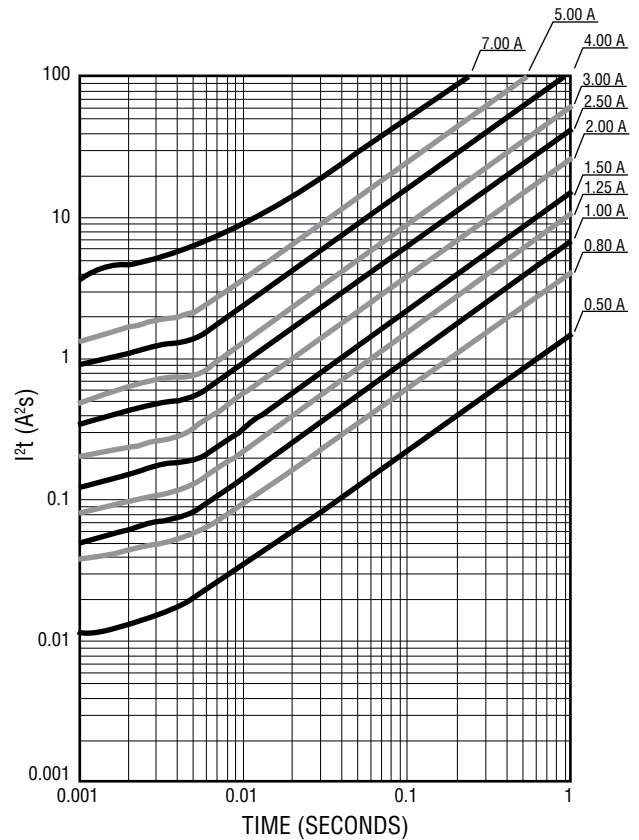
SF-1206F Series - Fast Acting Surface Mount Fuses

BOURNS®

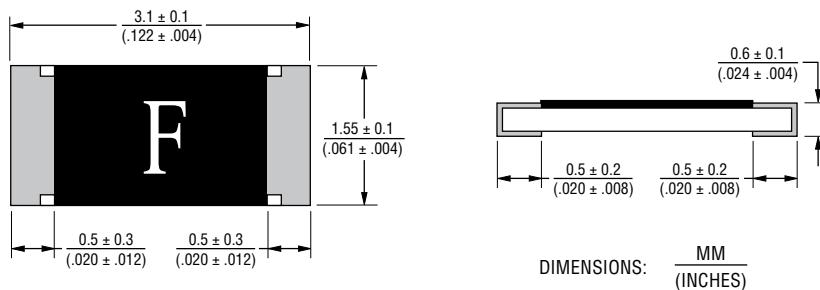
Average Pre-Arcing Time vs. Current Curves



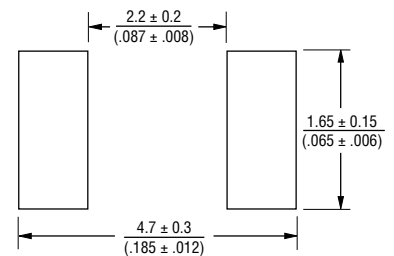
Average I^2t vs. t Curves



Product Dimensions



Recommended Pad Layout



Specifications are subject to change without notice.

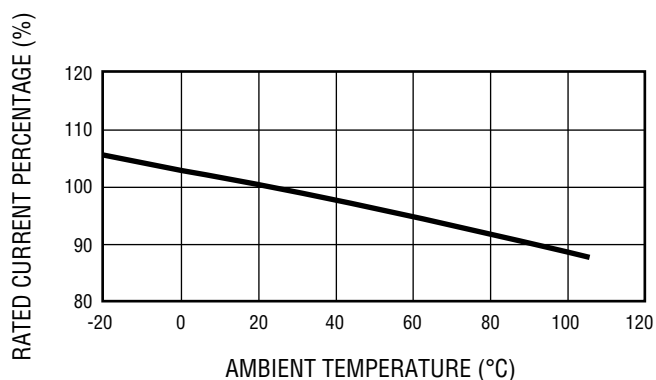
Users should verify actual device performance in their specific applications.

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SF-1206F Series - Fast Acting Surface Mount Fuses

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Thermal Derating Curve



How to Order

SinglFuse™
 Product Designator _____
 SMD Footprint _____
 3216 (EIA 1206) size
 Fuse Blow Type _____
 F = Fast acting
 Rated Current _____
 050-700 (500 mA - 7.00 A)
 Packaging Type _____
 2 = Tape & Reel (5,000 pcs./reel)

SF - 1206 F 050 - 2

Packaging

Reel Dimension	7-inch Tape and Reel
Specification	EIA 481-2
Quantity	5,000 pieces
Packaging Code	-2

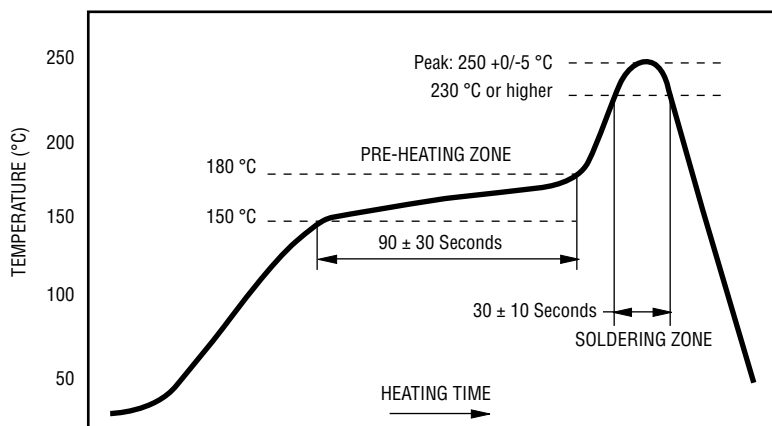
Typical Part Marking

Represents total content. Layout may vary.



RATED CURRENT (A)
 F = 0.50 T = 2.50
 K = 0.80 3 = 3.00
 L = 1.00 W = 4.00
 M = 1.25 Y = 5.00
 P = 1.50 Z = 7.00
 S = 2.00

Solder Reflow Recommendations



PEAK: 250 ± 5 °C, 5 seconds
 PRE-HEATING ZONE: 150 to 180 °C, 90 ± 30 seconds
 SOLDERING ZONE: 230 °C or higher, 30 ± 10 seconds

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SF-1206F Series - Fast Acting Surface Mount Fuses

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Reliability Testing

No.	Test	Requirement	Test Condition
1	Carrying Capacity	No fusing	Rated current, 4 hours
2	Fusing Time	Within 1 minute	200 % of its rated current
3	Interrupting Ability	No mechanical damages	After the fuse is interrupted, rated voltage applied for 30 seconds again
4	Bending Test	No mechanical damages	Distance between holding points: 90 mm, Bending: 3 mm, 1 time, 30 seconds
5	Resistance to Solder Heat	±20 %	260 °C ±5 °C, 10 seconds ±1 second
6	Solderability	95 % coverage minimum	235 °C ±5 °C, 2 ±0.5 second 245 °C ±5 °C, 2 ±0.5 second (lead free)
7	Temperature Rise	<75 °C	100 % of its rated current, measure of surface temperature
8	Resistance to Dry Heat	±20 %	105 °C ±5 °C, 1000 hours
9	Resistance to Solvent	No evident damage on protective coating and marking	23 °C ±5 °C of isopropyl alcohol, 90 seconds
10	Residual Resistance	10k ohms or more	Measure DC resistance after fusing
11	Thermal Shock	ΔR < 10 %	-20 °C / +25 °C / +125 °C / +25 °C, 10 cycles

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