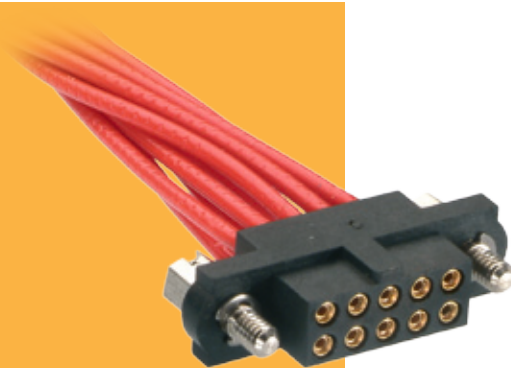
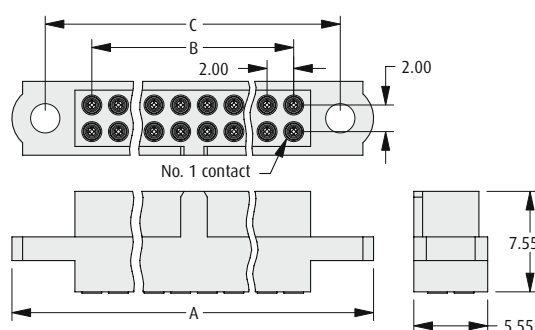


Female Crimp

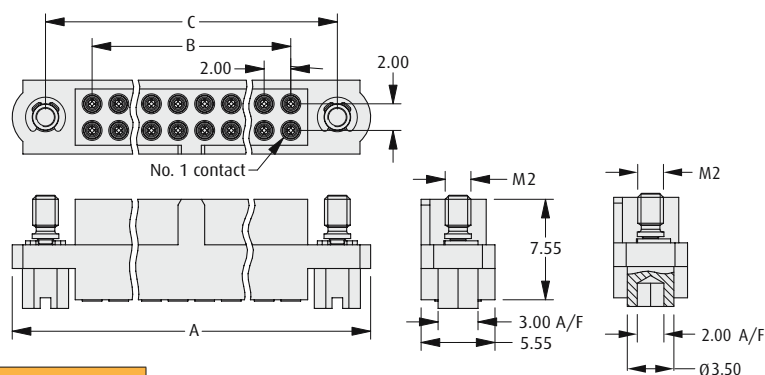
- ❖ Large bore 22 AWG, small bore 24 – 28 AWG.
- ❖ Jackscrews are assembled where specified.
- ❖ Crimp contacts are rear insertable.
- ❖ Mates with male connectors shown on pages 52, 54, 56, 58, 60, 63 and 64.
- ❖ Part numbers are for housings and the equivalent number of contacts.
- ❖ Spare contacts available, see page 51.
- ❖ Version also available for 28 – 32 AWG cable – see page 46.



WITHOUT JACKSCREWS



WITH JACKSCREWS



CALCULATION

A	B + 12
B	Total no. of contacts - 2
C	B + 7

M80-460
M80-461

M80-480
M80-481

TOOLS

Recommended Crimp Tool – M22520/2-01

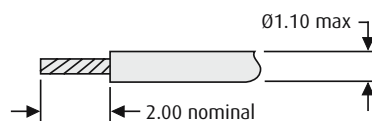
Positioner – T5747

Contact Insertion/Removal Tool – Z80-280

See pages 87 to 89

❖ Instruction sheets available at www.harwin.com/downloads/instructions

WIRE STRIPPING DETAILS



HOW TO ORDER

M80 - XXX XX XX

SERIES CODE

TYPE

460	Large Bore, with Jackscrews*	471	Small Bore, without Jackscrews
461	Small Bore, with Jackscrews*	480	Large Bore, with Hex Jackscrews
470	Large Bore, without Jackscrews	481	Small Bore, with Hex Jackscrews

* Slotted

FINISH

05	Gold	Ⓟ
42	Gold + Tin	Ⓟ

TOTAL NO. OF CONTACTS

04 to 50

Even numbers only

All dimensions in mm.