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# **CHARACTERISTICS**

Characteristics	Unit	Minimum	Typical	Maximum
Thermal resistance, junction to solder point - white, royal blue, blue	°C/W		9	
Thermal resistance, junction to solder point - green	°C/W		15	
Thermal resistance, junction to solder point - amber	°C/W		10	
Thermal resistance, junction to solder point - red-orange, red, HE photo red, far red	°C/W		8	
Viewing angle (FWHM) - white	degrees		115	
Viewing angle (FWHM) - royal blue, blue, green, amber, red-orange, red, HE photo red, far red	degrees		130	
Temperature coefficient of voltage - white	mV/°C		-3.0	
Temperature coefficient of voltage - royal blue, blue	mV/°C		-3.3	
Temperature coefficient of voltage - green	mV/°C		-3.8	
Temperature coefficient of voltage - amber	mV/°C		-1.2	
Temperature coefficient of voltage - red-orange, red	mV/°C		-1.8	
Temperature coefficient of voltage - HE photo red	mV/°C		-1.6	
Temperature coefficient of voltage - far red	mV/°C		-1.0	
ESD withstand voltage (HBM per Mil-Std-883D) - white, royal blue, blue, green	V			8000
ESD classification (HBM per Mil-Std-883D) - amber, red-orange, red, HE photo red, far red			Class 2	
DC forward current - white, royal blue, blue, green, HE photo red, far red	mA			1000
DC forward current - amber	mA			500
DC forward current - red-orange, red	mA			700
Reverse voltage	V			5
Forward voltage (@ 350 mA) - white	V		3.05	3.9
Forward voltage (@ 350 mA) - royal blue, blue	V		3.1	3.9
Forward voltage (@ 350 mA) - green	V		3.3	3.9
Forward voltage (@ 350 mA) - amber, red-orange, red, HE photo red	V		2.1	2.5
Forward voltage (@ 350 mA) - far red	V		1.9	2.4
Forward voltage (@ 500 mA) - amber	V		2.3	
Forward voltage (@ 700 mA) - white	V		3.3	
Forward voltage (@ 700 mA) - red-orange, red, HE photo red	V		2.3	
Forward voltage (@ 700 mA) - far red	V		2.1	
Forward voltage (@ 1000 mA) - white, royal blue, blue	V		3.5	
Forward voltage (@ 1000 mA) - green	V		3.8	
Forward voltage (@ 1000 mA) - HE photo red	V		2.5	
Forward voltage (@ 1000 mA) - far red	V		2.25	
LED junction temperature	°C			150



# FLUX CHARACTERISTICS - WHITE ( $T_J = 25$ °C)

The following table provides order codes for XLamp XP-E white LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 38).

Minimum Lur (lm) @ 3		Chromaticity Regions	Order Codes	
Group	Flux (lm)			
		WA, WB, WC, WD, WE, WF, WG, WH, WJ, WK, WM, WN, WP	XPEWHT-L1-0000-00C01	
Q4	100	WC, WD, WF, WG	XPEWHT-L1-0000-00C02	
		WC, WD, WF, WG, WH, WJ, WN, WP	XPEWHT-L1-0000-00C03	
	107		WA, WB, WC, WD, WE, WF, WG, WH, WJ, WK, WM, WN, WP	XPEWHT-L1-0000-00D01
Q5		WC, WD, WF, WG	XPEWHT-L1-0000-00D02	
		WC, WD, WF, WG, WH, WJ, WN, WP	XPEWHT-L1-0000-00D03	
		WA, WB, WC, WD, WE, WF, WG, WH, WJ, WK, WM, WN, WP	XPEWHT-L1-0000-00E01	
R2	114	WC, WD, WF, WG	XPEWHT-L1-0000-00E02	
		WC, WD, WF, WG, WH, WJ, WN, WP	XPEWHT-L1-0000-00E03	
		WA, WB, WC, WD, WE, WF, WG, WH, WJ, WK, WM, WN, WP	XPEWHT-L1-0000-00F01	
R3	122	WC, WD, WF, WG	XPEWHT-L1-0000-00F02	
		WC, WD, WF, WG, WH, WJ, WN, WP	XPEWHT-L1-0000-00F03	

- Cree maintains a tolerance of  $\pm 7\%$  on flux and power measurements,  $\pm 0.005$  on chromaticity (CCx, CCy) measurements and a tolerance of  $\pm 2$  on CRI measurements. See the Measurements section (page 40).
- Cree XLamp XP-E LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than
  the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions
  specified by the order code.



The following tables provide order codes for XLamp XP-E white LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 38). For definitions of the chromaticity kits, please see the Cree's Standard Chromaticity Kits section (page 37).

Chro	maticity		n Luminous ) @ 350 mA	Order Codes		
Kit	ССТ	Code	Flux (lm)	70 CRI Typical		
		R3	122	XPEWHT-L1-0000-00F51		
51	6200 K	R2	114	XPEWHT-L1-0000-00E51		
31	0200 K	Q5	107	XPEWHT-L1-0000-00D51		
		Q4	100	XPEWHT-L1-0000-00C51		
		R3	122	XPEWHT-L1-0000-00F53		
53	6000 K	R2	114	XPEWHT-L1-0000-00E53		
53	6000 K	Q5	107	XPEWHT-L1-0000-00D53		
		Q4	100	XPEWHT-L1-0000-00C53		
	6200 K	R3	122	XPEWHT-L1-0000-00F50		
50		R2	114	XPEWHT-L1-0000-00E50		
50		Q5	107	XPEWHT-L1-0000-00D50		
		Q4	100	XPEWHT-L1-0000-00C50		
		R3	122	XPEWHT-L1-0000-00FE1		
F1	6500 K	R2	114	XPEWHT-L1-0000-00EE1		
EI	0000 K	Q5	107	XPEWHT-L1-0000-00DE1		
		Q4	100	XPEWHT-L1-0000-00CE1		
		R3	122	XPEWHT-L1-0000-00FE2		
E2	5700 K	R2	114	XPEWHT-L1-0000-00EE2		
EZ	3/00 K	Q5	107	XPEWHT-L1-0000-00DE2		
		Q4	100	XPEWHT-L1-0000-00CE2		

#### Notes:

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 40).
- Cree XLamp XP-E LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than
  the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions
  specified by the order code.



# FLUX CHARACTERISTICS - WHITE (T $_{\rm J}$ = 25 °C) - CONTINUED

Chror	naticity		Luminous @ 350 mA	Order (	Codes
Kit	ССТ	Code	Flux (lm)	75 CRI Typical	80 CRI Minimum
		Q5	107	XPEWHT-L1-0000-00DE3	
E3	5000 K	Q4	100	XPEWHT-L1-0000-00CE3	
		Q3	93.9	XPEWHT-L1-0000-00BE3	
		Q5	107	XPEWHT-L1-0000-00DF4	
F4	4750 K	Q4	100	XPEWHT-L1-0000-00CF4	
		Q3	93.9	XPEWHT-L1-0000-00BF4	
	4500 K	Q5	107	XPEWHT-L1-0000-00DE4	
E4		4500 K	Q4	100	XPEWHT-L1-0000-00CE4
		Q3	93.9	XPEWHT-L1-0000-00BE4	
	40.50.14	Q5	107	XPEWHT-L1-0000-00DF5	
F5		4250 K	Q4	100	XPEWHT-L1-0000-00CF5
FO	4250 K	Q3	93.9	XPEWHT-L1-0000-00BF5	
		Q2	87.4	XPEWHT-L1-0000-00AF5	
		Q5	107	XPEWHT-L1-0000-00DE5	
E5	4000 K	Q4	100	XPEWHT-L1-0000-00CE5	XPEWHT-H1-0000-00CE5
EO	4000 K	Q3	93.9	XPEWHT-L1-0000-00BE5	XPEWHT-H1-0000-00BE5
		Q2	87.4	XPEWHT-L1-0000-00AE5	XPEWHT-H1-0000-00AE5
		Q4	100	XPEWHT-L1-0000-00CZ5	
Z5	4000 K	Q3	93.9	XPEWHT-L1-0000-00BZ5	XPEWHT-H1-0000-00BZ5
		Q2	87.4	XPEWHT-L1-0000-00AZ5	XPEWHT-H1-0000-00AZ5

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 40).
- Cree XLamp XP-E LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than
  the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions
  specified by the order code.



# FLUX CHARACTERISTICS - WHITE (T $_{\! \scriptscriptstyle J}$ = 25 $^{\circ}\text{C})$ - CONTINUED

Chr	omaticity		Luminous @ 350 mA		Order	Codes	
Kit	ССТ	Code	Flux (lm)	80 CRI Typical	80 CRI Minimum	85 CRI Minimum	90 CRI Minimum
		Q4	100	XPEWHT-L1-0000-00CF6			
FC	27501/	Q3	93.9	XPEWHT-L1-0000-00BF6	XPEWHT-H1-0000-00BF6		
F6	3750 K	Q2	87.4	XPEWHT-L1-0000-00AF6	XPEWHT-H1-0000-00AF6		
		P4	80.6	XPEWHT-L1-0000-009F6	XPEWHT-H1-0000-009F6		
		Q4	100	XPEWHT-L1-0000-00CE6			
E6	3500 K	Q3	93.9	XPEWHT-L1-0000-00BE6	XPEWHT-H1-0000-00BE6		
EO	3300 K	Q2	87.4	XPEWHT-L1-0000-00AE6	XPEWHT-H1-0000-00AE6		
		P4	80.6	XPEWHT-L1-0000-009E6	XPEWHT-H1-0000-009E6		
		Q3	93.9	XPEWHT-L1-0000-00BZ6			
Z6	3500 K	Q2	87.4	XPEWHT-L1-0000-00AZ6	XPEWHT-H1-0000-00AZ6		
		P4	80.6	XPEWHT-L1-0000-009Z6	XPEWHT-H1-0000-009Z6		
		Q3	93.9	XPEWHT-L1-0000-00BF7			
F7	3250 K	Q2	87.4	XPEWHT-L1-0000-00AF7	XPEWHT-H1-0000-00AF7		
		P4	80.6	XPEWHT-L1-0000-009F7	XPEWHT-H1-0000-009F7		
		Q3	93.9	XPEWHT-L1-0000-00BE7			
		Q2	87.4	XPEWHT-L1-0000-00AE7	XPEWHT-H1-0000-00AE7		
E7	3000 K	P4	80.6	XPEWHT-L1-0000-009E7	XPEWHT-H1-0000-009E7	XPEWHT-P1-0000-009E7	
L/	3000 K	P3	73.9			XPEWHT-P1-0000-008E7	XPEWHT-U1-0000-008E7
		P2	67.2			XPEWHT-P1-0000-007E7	XPEWHT-U1-0000-007E7
		N4	62			XPEWHT-P1-0000-006E7	XPEWHT-U1-0000-006E7
		Q2	87.4	XPEWHT-L1-0000-00AZ7	XPEWHT-H1-0000-00AZ7		
		P4	80.6	XPEWHT-L1-0000-009Z7	XPEWHT-H1-0000-009Z7		
Z7	3000 K	P3	73.9			XPEWHT-P1-0000-008Z7	
		P2	67.2			XPEWHT-P1-0000-007Z7	XPEWHT-U1-0000-007Z7
		N4	62			XPEWHT-P1-0000-006Z7	XPEWHT-U1-0000-006Z7
		Q2	87.4	XPEWHT-L1-0000-00AF8			
		P4	80.6	XPEWHT-L1-0000-009F8	XPEWHT-H1-0000-009F8		
F8	2850 K	P3	73.9	XPEWHT-L1-0000-008F8	XPEWHT-H1-0000-008F8	XPEWHT-P1-0000-008F8	
10	2000 10	P2	67.2			XPEWHT-P1-0000-007F8	XPEWHT-U1-0000-007F8
		N4	62			XPEWHT-P1-0000-006F8	XPEWHT-U1-0000-006F8
		N3	56.8			XPEWHT-P1-0000-005F8	XPEWHT-U1-0000-005F8

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 40).
- Cree XLamp XP-E LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than
  the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions
  specified by the order code.



# FLUX CHARACTERISTICS - WHITE (T $_{\! \scriptscriptstyle J}$ = 25 $^{\circ}\text{C})$ - CONTINUED

Chr			Luminous @ 350 mA		Order (	Codes	
Kit	ССТ	Code	Flux (lm)	80 CRI Typical	80 CRI Minimum	85 CRI Minimum	90 CRI Minimum
		Q2	87.4	XPEWHT-L1-0000-00AE8			
		P4	80.6	XPEWHT-L1-0000-009E8	XPEWHT-H1-0000-009E8		
E8	0700 K	P3	73.9	XPEWHT-L1-0000-008E8	XPEWHT-H1-0000-008E8	XPEWHT-P1-0000-008E8	
EØ	2700 K	67.2			XPEWHT-P1-0000-007E8	XPEWHT-U1-0000-007E8	
		N4	62			XPEWHT-P1-0000-006E8	XPEWHT-U1-0000-006E8
		N3	56.8			XPEWHT-P1-0000-005E8	XPEWHT-U1-0000-005E8
		P4	80.6	XPEWHT-L1-0000-009Z8	XPEWHT-H1-0000-009Z8		
		P3	73.9	XPEWHT-L1-0000-008Z8	XPEWHT-H1-0000-008Z8		
Z8	2700 K	P2	67.2			XPEWHT-P1-0000-007Z8	
	N4		62			XPEWHT-P1-0000-006Z8	XPEWHT-U1-0000-006Z8
		N3	56.8			XPEWHT-P1-0000-005Z8	XPEWHT-U1-0000-005Z8

#### Notes:

- Cree maintains a tolerance of  $\pm 7\%$  on flux and power measurements,  $\pm 0.005$  on chromaticity (CCx, CCy) measurements and a tolerance of  $\pm 2$  on CRI measurements. See the Measurements section (page 40).
- Cree XLamp XP-E LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than
  the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions
  specified by the order code.



# FLUX CHARACTERISTICS - COLOR (T, = 25 °C)

The following tables provide order codes for XLamp XP-E color LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 38).

	Minimum Radiant		Calculated		Dominant Wa	n)		
Color	Flux (mV	V) @ 350 mA	Minimum PPF	Min	imum	Maximum		Order Codes
	Group	Flux (mW)	(µ <b>mol</b> /s)	Group	DWL (nm)	Group	DWL (nm)	
				D3	450	D5	465	XPEROY-L1-0000-00901
	14	350	1.33	D3	450	D4	460	XPEROY-L1-0000-00902
				D4	455	D5	465	XPEROY-L1-0000-00903
David Dlive			1.61	D3	450	D5	465	XPEROY-L1-0000-00A01
Royal Blue	15	425		D3	450	D4	460	XPEROY-L1-0000-00A02
				D4	455	D5	465	XPEROY-L1-0000-00A03
	16	16 500	1.90	D3	450	D5	465	XPEROY-L1-0000-00B01
				D3	450	D4	460	XPEROY-L1-0000-00B02

	Minimum Luminous			Dominant Wav			
Color	Flux (Im	)@ 350 mA	Min	Minimum		imum	Order Codes
	Group Flux (Im)		Group	DWL (nm)	Group	DWL (nm)	
			В3	465	В6	485	XPEBLU-L1-0000-00Y01
	K2	30.6	В3	465	B5	480	XPEBLU-L1-0000-00Y02
			B4	470	B5	480	XPEBLU-L1-0000-00Y05
			В3	465	B6	485	XPEBLU-L1-0000-00Z01
Blue	K3	35.2	В3	465	B5	480	XPEBLU-L1-0000-00Z02
			B4	470	B5	480	XPEBLU-L1-0000-00Z05
			В3	465	В6	485	XPEBLU-L1-0000-00201
	M2	39.8	В3	465	B5	480	XPEBLU-L1-0000-00202
			B4	470	B5	480	XPEBLU-L1-0000-00205

- Cree maintains a tolerance of  $\pm 7\%$  on flux and power measurements, and  $\pm 1$  nm on dominant wavelength measurements. See the Measurements section (page 40).
- Cree XLamp XP-E LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than
  the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions
  specified by the order code.
- Calculated Photosynthetic Photon Flux (PPF) values are for reference only.



	Minimur	Minimum Luminous			Dominant Wa	)		
Color		)@ 350 mA	Minimum PPF	Min	imum	Maximum		Order Codes
	Group	Flux (lm)	(µmol/s)	Group	DWL (nm)	Group	DWL (nm)	
				G2	520	G4	535	XPEGRN-L1-0000-00901
	P4	80.6	0.74	G2	520	G3	530	XPEGRN-L1-0000-00902
				G3	525	G4	535	XPEGRN-L1-0000-00903
				G2	520	G4	535	XPEGRN-L1-0000-00A01
	Q2	87.4	0.80	G2	520	G3	530	XPEGRN-L1-0000-00A02
				G3	525	G4	535	XPEGRN-L1-0000-00A03
		3 93.9	0.86	G2	520	G4	535	XPEGRN-L1-0000-00B01
	Q3			G2	520	G3	530	XPEGRN-L1-0000-00B02
				G3	525	G4	535	XPEGRN-L1-0000-00B03
Green		4 100	0.91	G2	520	G4	535	XPEGRN-L1-0000-00C01
Green	Q4			G2	520	G3	530	XPEGRN-L1-0000-00C02
				G3	525	G4	535	XPEGRN-L1-0000-00C03
				G2	520	G4	535	XPEGRN-L1-0000-00D01
	Q5	107	0.98	G2	520	G3	530	XPEGRN-L1-0000-00D02
				G3	525	G4	535	XPEGRN-L1-0000-00D03
				G2	520	G4	535	XPEGRN-L1-0000-00E01
	R2	114	1.04	G2	520	G3	530	XPEGRN-L1-0000-00E02
				G3	525	G4	535	XPEGRN-L1-0000-00E03
	R3	122	1.11	G2	520	G4	535	XPEGRN-L1-0000-00F01
	КЭ	122	1.11	G2	520	G3	530	XPEGRN-L1-0000-00F02

- Cree maintains a tolerance of ±7% on flux and power measurements, and ±1 nm on dominant wavelength measurements. See the Measurements section (page 40).
- Cree XLamp XP-E LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than
  the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions
  specified by the order code.
- · Calculated Photosynthetic Photon Flux (PPF) values are for reference only.



	Minimu	n Luminous		Dominant Wa			
Color	Flux (lm)@ 350 mA		Min	Minimum		mum	Order Codes
	Group	Flux (lm)	Group	DWL (nm)	Group	DWL (nm)	
	M3	45.7	A2	585	A3	595	XPEAMB-L1-0000-00301
	IVIS	45.7	A3	590	A3	595	XPEAMB-L1-0000-00303
	N2	51.7	A2	585	A3	595	XPEAMB-L1-0000-00401
	INZ	31.7	A3	590	A3	595	XPEAMB-L1-0000-00403
	N3	56.8	A2	585	A3	595	XPEAMB-L1-0000-00501
	143	30.0	А3	590	A3	595	XPEAMB-L1-0000-00503
Amber	N4	62.0	A2	585	A3	595	XPEAMB-L1-0000-00601
Allibei	11/4	02.0	А3	590	A3	595	XPEAMB-L1-0000-00603
	P2	67.2	A2	585	A3	595	XPEAMB-L1-0000-00701
	ΓZ	07.2	А3	590	A3	595	XPEAMB-L1-0000-00703
	P3	73.9	A2	585	A3	595	XPEAMB-L1-0000-00801
	гз	73.9	А3	590	A3	595	XPEAMB-L1-0000-00803
	P4	80.6	A2	585	A3	595	XPEAMB-L1-0000-00901
	14	4 80.6	A3	590	A3	595	XPEAMB-L1-0000-00903

- Cree maintains a tolerance of ±7% on flux and power measurements, and ±1 nm on dominant wavelength measurements. See the Measurements section (page 40).
- Cree XLamp XP-E LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than
  the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions
  specified by the order code.
- Calculated Photosynthetic Photon Flux (PPF) values are for reference only.



	Minimu	n Luminous		Dominant Wa	velength (nm	)	
Color	Flux (lm)@ 350 mA		Min	imum	Maximum		Order Codes
	Group	Flux (lm)	Group	DWL (nm)	Group	DWL (nm)	
			03	610	04	620	XPERDO-L1-0000-00501
	N3	56.8	03	610	03	615	XPERDO-L1-0000-00502
			04	615	04	620	XPERDO-L1-0000-00503
			03	610	04	620	XPERDO-L1-0000-00601
	N4	62.0	03	610	03	615	XPERDO-L1-0000-00602
			04	615	04	620	XPERDO-L1-0000-00603
		67.2	03	610	04	620	XPERDO-L1-0000-00701
	P2		03	610	03	615	XPERDO-L1-0000-00702
Red-Orange			04	615	04	620	XPERDO-L1-0000-00703
Red-Orange			03	610	04	620	XPERDO-L1-0000-00801
	P3	73.9	03	610	03	615	XPERDO-L1-0000-00802
			04	615	04	620	XPERDO-L1-0000-00803
			03	610	04	620	XPERDO-L1-0000-00901
	P4	80.6	03	610	03	615	XPERDO-L1-0000-00902
			04	615	04	620	XPERDO-L1-0000-00903
			03	610	04	620	XPERDO-L1-0000-00A01
	Q2	87.4	03	610	03	615	XPERDO-L1-0000-00A02
			04	615	04	620	XPERDO-L1-0000-00A03

	Minimur	m Luminous	Calculated		Dominant Wa	velength (nm)		
Color	Flux (lm	)@ 350 mA	Minimum PPF	Min	Minimum		mum	Order Codes
	Group	Flux (lm)	(µmol/s)	Group	DWL (nm)	Group	DWL (nm)	
	140	45.7	1.10	R2	620	R3	630	XPERED-L1-0000-00301
	M3	45.7	1.19	R2	620	R2	625	XPERED-L1-0000-00302
	N2	E1 7	1.35	R2	620	R3	630	XPERED-L1-0000-00401
	INZ	51.7	1.35	R2	620	R2	625	XPERED-L1-0000-00402
	N3	56.8	1.48	R2	620	R3	630	XPERED-L1-0000-00501
Red	N3	30.8	1.46	R2	620	R2	625	XPERED-L1-0000-00502
Reu	N4	62	1.61	R2	620	R3	630	XPERED-L1-0000-00601
	IN4	02	1.01	R2	620	R2	625	XPERED-L1-0000-00602
	P2	67.2	1.75	R2	620	R3	630	XPERED-L1-0000-00701
	P2 67.2	1./5	R2	620	R2	625	XPERED-L1-0000-00702	
		P3 73.9	1.92	R2	620	R3	630	XPERED-L1-0000-00801
	P3			R2	620	R2	625	XPERED-L1-0000-00802

- Cree maintains a tolerance of ±7% on flux and power measurements, and ±1 nm on dominant wavelength measurements. See the Measurements section (page 40).
- Cree XLamp XP-E LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than
  the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions
  specified by the order code.
- Calculated Photosynthetic Photon Flux (PPF) values are for reference only.



	Minimum Radiant		Calculated		Peak Wave			
Color	Flux (mW)@ 350 mA		Minimum PPF	Minimum		Maxi	mum	Order Codes
	Group	Flux (mW)	(µmol/s)	Group	PWL (nm)	Group	PWL (nm)	
	26	350	1.93	P2	650	P5	670	XPEEPR-L1-0000-00901
HE Photo	27	375	2.06	P2	650	P5	670	XPEEPR-L1-0000-00A01
Red	28	400	2.20	P2	650	P5	670	XPEEPR-L1-0000-00B01
	29	425	2.34	P2	650	P5	670	XPEEPR-L1-0000-00C01

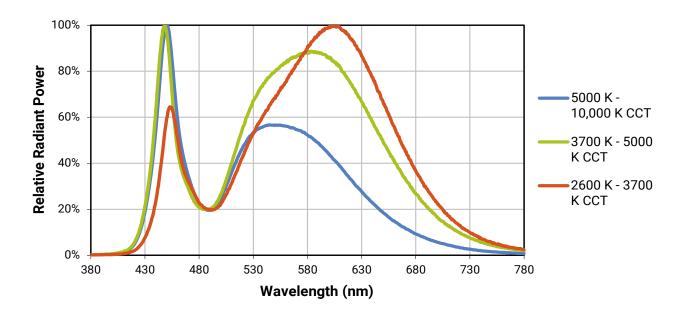
		Minimu	ım Radiant		Peak Wave			
ı	Color Flux (mW)@ 350 mA		Min	imum	Maxi	mum	Order Codes	
ı		Group	Flux (mW)	Group	PWL (nm)	Group	PWL (nm)	
		10	175	F2	720	F5	740	XPEFAR-L1-0000-00501
ı	Far Red	11	210	F2	720	F5	740	XPEFAR-L1-0000-00601
		12	250	F2	720	F5	740	XPEFAR-L1-0000-00701

- Cree maintains a tolerance of  $\pm 7\%$  on flux and power measurements, and  $\pm 1$  nm on dominant wavelength measurements. See the Measurements section (page 40).
- Cree XLamp XP-E LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than
  the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions
  specified by the order code.
- Calculated Photosynthetic Photon Flux (PPF) values are for reference only.

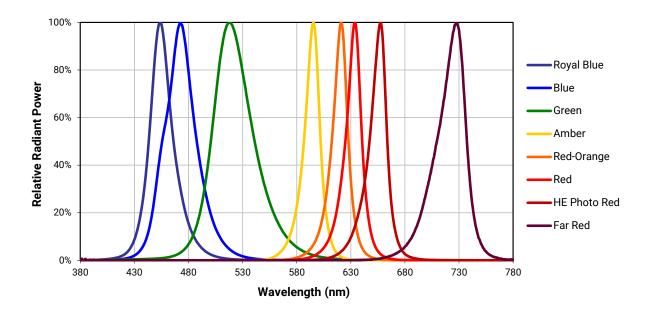


# **RELATIVE SPECTRAL POWER DISTRIBUTION**

## White

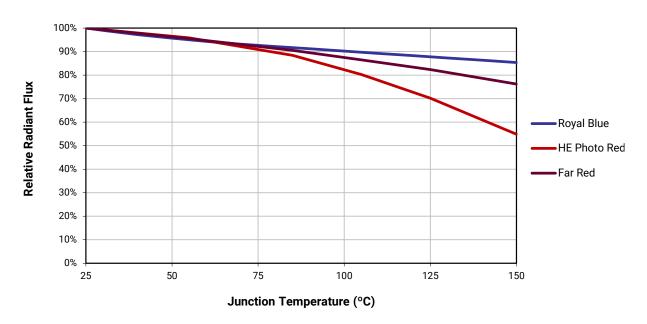


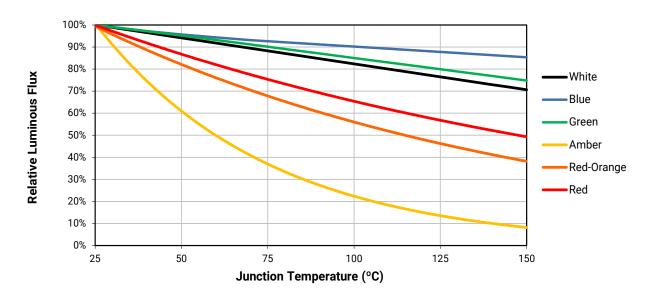
# Color





# RELATIVE FLUX VS. JUNCTION TEMPERATURE (I<sub>F</sub> = 350 mA)





# CREE 💠

# **ELECTRICAL CHARACTERISTICS (T<sub>1</sub> = 25 °C)**

200

100

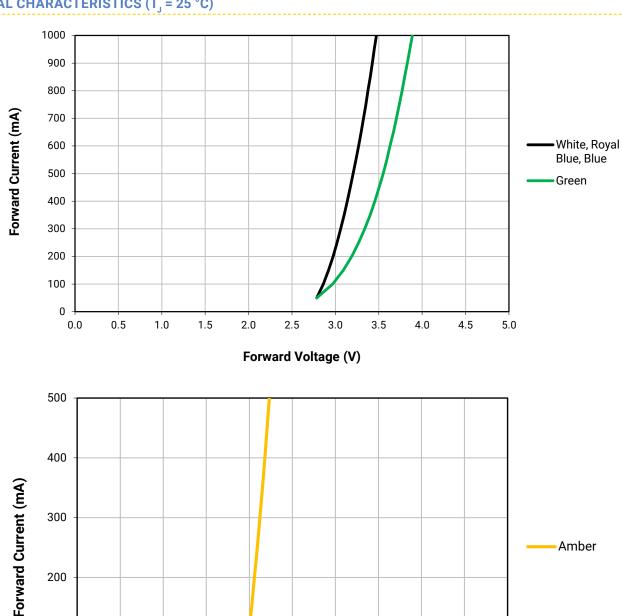
0 0.0

0.5

1.0

1.5

2.0



Forward Voltage (V)

3.0

3.5

4.0

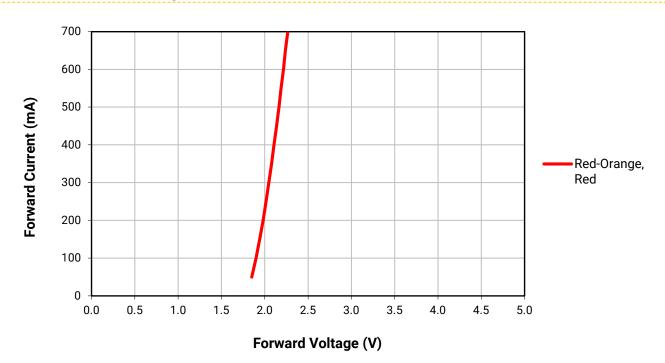
4.5

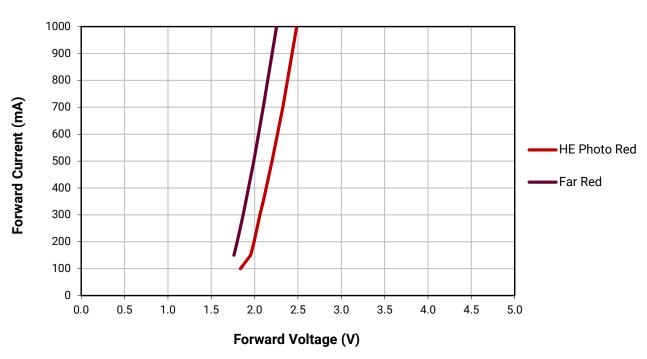
5.0

2.5



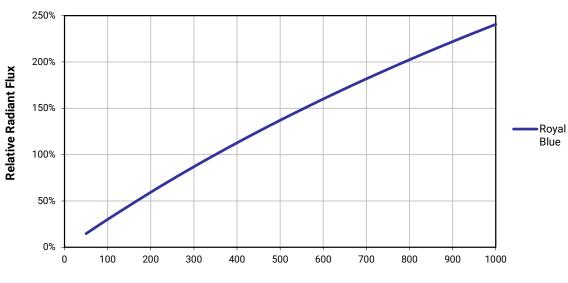
# ELECTRICAL CHARACTERISTICS (T, = 25 °C) - CONTINUED



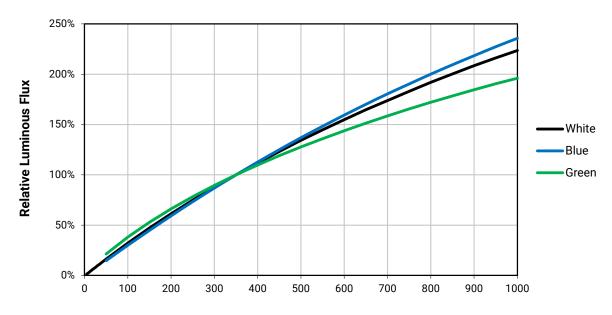




# RELATIVE FLUX VS. CURRENT (T, = 25 °C)



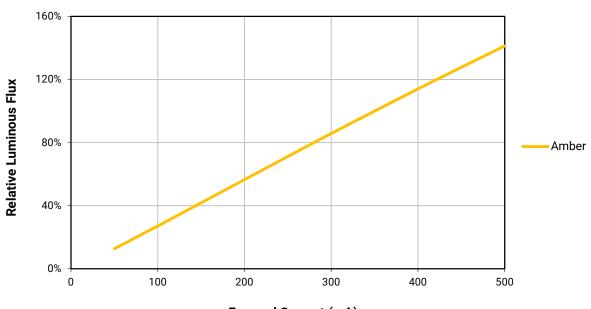


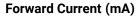


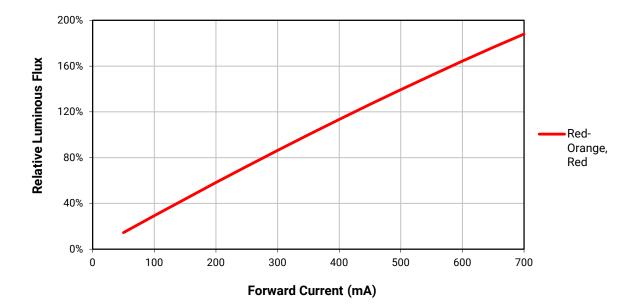
Forward Current (mA)



# RELATIVE FLUX VS. CURRENT ( $T_J = 25 \, ^{\circ}$ C) - CONTINUED

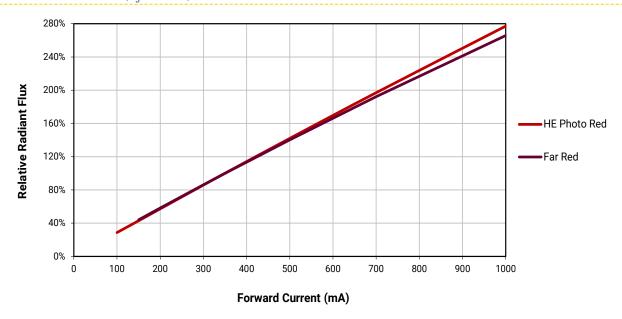






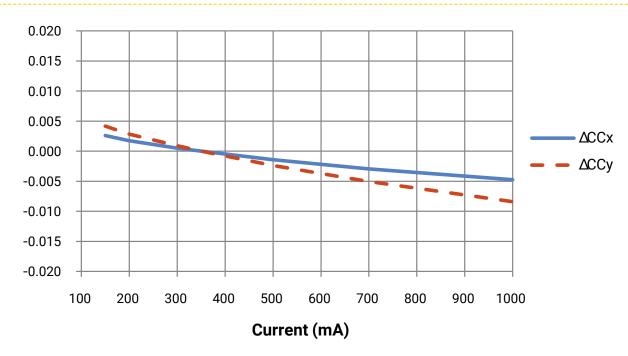


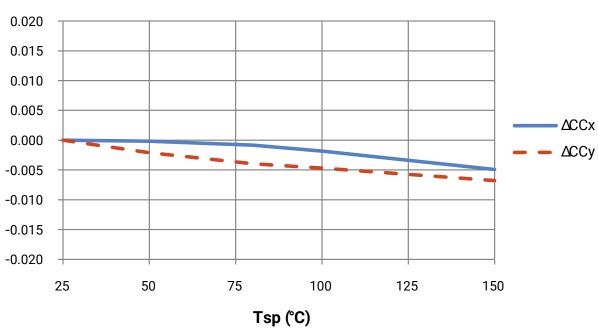
# RELATIVE FLUX VS. CURRENT ( $T_J$ = 25 °C) - CONTINUED





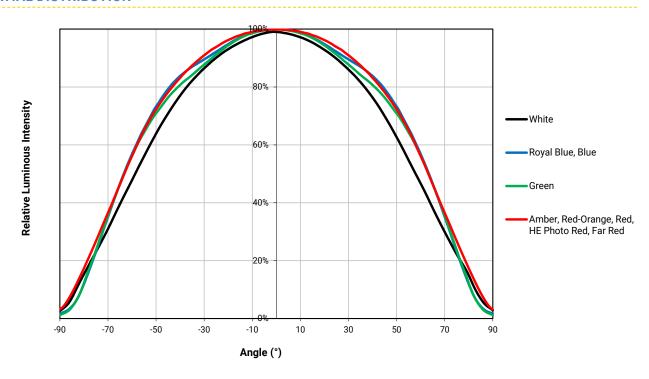
# RELATIVE CHROMATICITY VS. CURRENT AND TEMPERATURE - WARM WHITE







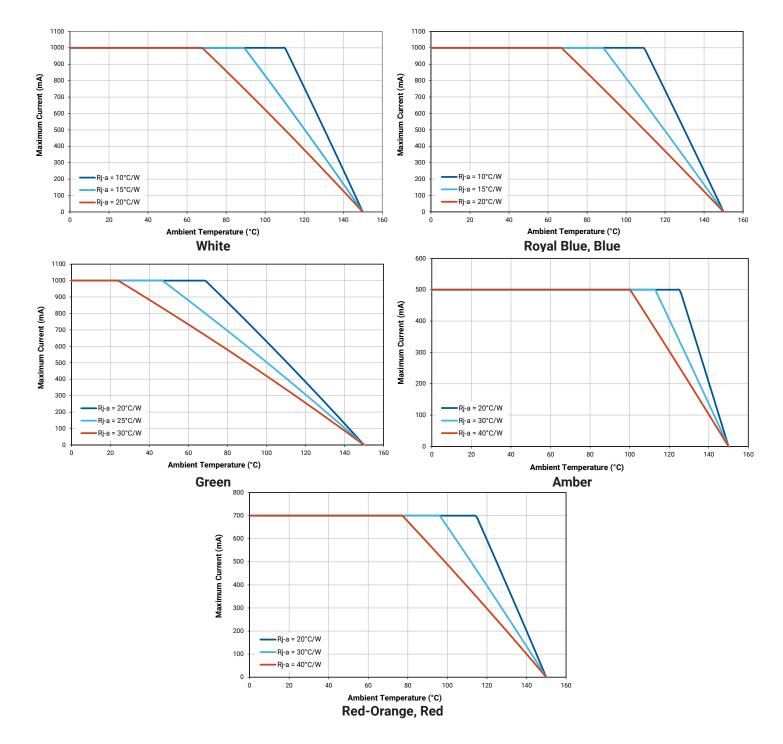
# **TYPICAL SPATIAL DISTRIBUTION**





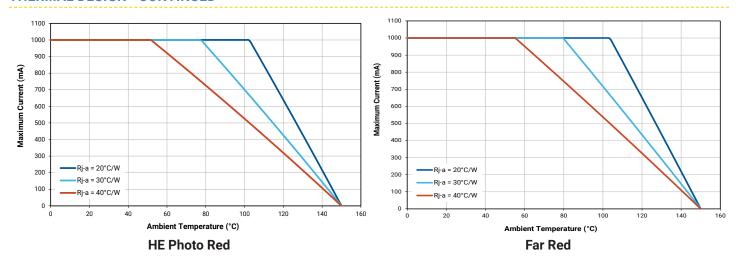
## THERMAL DESIGN

The maximum forward current is determined by the thermal resistance between the LED junction and ambient. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance from the solder point to ambient in order to optimize lamp life and optical characteristics.





## **THERMAL DESIGN - CONTINUED**



# **PERFORMANCE GROUPS - LUMINOUS FLUX**

XP-E LEDs (except royal blue and far red) are tested for luminous flux and placed into one of the following luminous-flux groups:

Group Code	Minimum Luminous Flux (lm) @ 350 mA	Maximum Luminous Flux (lm) @ 350 mA
N3	56.8	62.0
N4	62.0	67.2
P2	67.2	73.9
P3	73.9	80.6
P4	80.6	87.4
Q2	87.4	93.9
Q3	93.9	100
Q4	100	107
Q5	107	114
R2	114	122
R3	122	130
R4	130	139



# PERFORMANCE GROUPS - RADIANT FLUX (T $_{\rm J}$ = 25 °C)

XLamp XP-E royal blue and far red LEDs are tested for radiant flux and sorted into one of the following radiant-flux bins:

Group	Minimum Radiant Flux (mW) @ 350 mA	Maximum Radiant Flux (mW) @ 350 mA
10	175	210
11	210	250
12	250	300
13	300	350
14	350	425
15	425	500
16	500	600

XLamp XP-E HE photo red LEDs are tested for radiant flux and sorted into one of the following radiant-flux bins:

Group	Minimum Radiant Flux (mW) @ 350 mA	Maximum Radiant Flux (mW) @ 350 mA
26	350	375
27	375	400
28	400	425
29	425	450



# **PERFORMANCE GROUPS - CHROMATICITY**

White XLamp XP-E LEDs are tested for chromaticity and placed into one of the regions defined by the bounding coordinates on the following pages.

Region	х	у	Region	х	у
	.283	.284		.314	.355
WK	.295	.297	\A/E	.316	.332
VVK	.298	.288	WF	.306	.322
	.287	.276		.301	.342
	.292	.306		.317	.319
WA	.295	.297	WP	.329	.330
VVA	.283	.284	WP	.329	.318
	.279	.291		.318	.308
	.295	.297		.329	.345
WM	.308	.311	WD	.329	.330
VVIVI	.310	.300	VVU	.317	.319
	.298	.288		.316	.332
	.306	.322		.329	.369
WB	.308	.311	WG	.329	.345
VVB	.295	.297	WG	.316	.332
	.292	.306		.314	.355
	.301	.342		.329	.330
WE	.306	.322	WJ	.329	.345
VVE	.292	.306	WJ	.346	.359
	.287	.321		.344	.342
	.308	.311		.348	.384
WN	.317	.319	WH	.346	.359
VVIN	.318	.308	VVIT	.329	.345
	.310	.300		.329	.369
	.316	.332			
WC	.317	.319			
VVC	.308	.311			
	.306	.322			



# PERFORMANCE GROUPS - CHROMATICITY (CONTINUED)

Region	х	у	Region	х	у	Region	х	у	Region	х	у
	0.2950	0.2970		0.2920	0.3060		0.2984	0.3133		0.2984	0.3133
0A	0.2920	0.3060	0B	0.2895	0.3135	0C	0.2962	0.3220	0D	0.3048	0.3207
OA.	0.2984	0.3133	OB	0.2962	0.3220	00	0.3028	0.3304	OD	0.3068	0.3113
	0.3009	0.3042		0.2984	0.3133		0.3048	0.3207		0.3009	0.3042
	0.2980	0.2880		0.2895	0.3135		0.2962	0.3220		0.3037	0.2937
0R	0.2950	0.2970	0S	0.2870	0.3210	0T	0.2937	0.3312	0U	0.3009	0.3042
OIL	0.3009	0.3042	00	0.2937	0.3312	01	0.3005	0.3415	00	0.3068	0.3113
	0.3037	0.2937		0.2962	0.3220		0.3028	0.3304		0.3093	0.2993
	0.3048	0.3207		0.3028	0.3304		0.3115	0.3391		0.3130	0.3290
1A	0.3130	0.3290	1B	0.3115	0.3391	1C	0.3205	0.3481	1D	0.3213	0.3373
10	0.3144	0.3186	10	0.3130	0.3290		0.3213	0.3373	10	0.3221	0.3261
	0.3068	0.3113		0.3048	0.3207		0.3130	0.3290		0.3144	0.3186
	0.3068	0.3113		0.3005	0.3415		0.3099	0.3509		0.3144	0.3186
1R	0.3144	0.3186	18	0.3099	0.3509	1T	0.3196	0.3602	1U	0.3221	0.3261
IK	0.3161	0.3059	13	0.3115	0.3391	- 11	0.3205	0.3481	10	0.3231	0.3120
	0.3093	0.2993		0.3028	0.3304		0.3115	0.3391		0.3161	0.3059
	0.3215	0.3350		0.3207	0.3462		0.3290	0.3538	2D	0.3290	0.3417
2A	0.3290	0.3417	2B	0.3290	0.3538	2C	0.3376	0.3616		0.3371	0.3490
ZA	0.3290	0.3300	ZB	0.3290	0.3417		0.3371	0.3490	20	0.3366	0.3369
	0.3222	0.3243		0.3215	0.3350		0.3290	0.3417		0.3290	0.3300
	0.3222	0.3243		0.3196	0.3602	2T	0.3290	0.3690	2U	0.3290	0.3300
2R	0.3290	0.3300	2S	0.3290	0.3690		0.3381	0.3762		0.3366	0.3369
ZN	0.3290	0.3180	23	0.3290	0.3538	21	0.3376	0.3616		0.3361	0.3245
	0.3231	0.3120		0.3207	0.3462		0.3290	0.3538		0.3290	0.3180
	0.3371	0.3490		0.3376	0.3616		0.3463	0.3687		0.3451	0.3554
3A	0.3451	0.3554	3B	0.3463	0.3687	3C	0.3551	0.3760	3D	0.3533	0.3620
SA	0.3440	0.3427	36	0.3451	0.3554	30	0.3533	0.3620	30	0.3515	0.3487
	0.3366	0.3369		0.3371	0.3490		0.3451	0.3554		0.3440	0.3427
	0.3366	0.3369		0.3381	0.3762						
3R	0.3440	0.3428	30	0.3480	0.3840						
or .	0.3429	0.3307	3S	0.3463	0.3687						
	0.3361	0.3245		0.3376	0.3616						
	0.3530	0.3597		0.3548	0.3736		0.3641	0.3804		0.3615	0.3659
4.6	0.3615	0.3659	ΛĐ	0.3641	0.3804	40	0.3736	0.3874	40	0.3702	0.3722
4A	0.3590	0.3521	4B	0.3615	0.3659	4C	0.3702	0.3722	4D	0.3670	0.3578
	0.3512	0.3465		0.3530	0.3597		0.3615	0.3659		0.3590	0.3521
	0.3670	0.3578		0.3686	0.3649		0.3744	0.3685		0.3726	0.3612
F 4.1	0.3686	0.3649	FAC	0.3702	0.3722	5A3	0.3763	0.3760	<b>5</b>	0.3744	0.3685
5A1	0.3744	0.3685	5A2	0.3763	0.3760		0.3825	0.3798	5A4	0.3804	0.3721
	0.3726	0.3612		0.3744	0.3685		0.3804	0.3721		0.3783	0.3646



# PERFORMANCE GROUPS - CHROMATICITY (CONTINUED)

Region	х	у	Region	х	у	Region	х	у	Region	х	у
	0.3702	0.3722		0.3719	0.3797		0.3782	0.3837		0.3763	0.3760
5B1	0.3719	0.3797	5B2	0.3736	0.3874	5B3	0.3802	0.3916	5B4	0.3782	0.3837
JDT	0.3782	0.3837	JDZ	0.3802	0.3916	303	0.3869	0.3958	364	0.3847	0.3877
	0.3763	0.3760		0.3782	0.3837		0.3847	0.3877		0.3825	0.3798
	0.3825	0.3798		0.3847	0.3877		0.3912	0.3917		0.3887	0.3836
5C1	0.3847	0.3877	5C2	0.3869	0.3958	5C3	0.3937	0.4001	5C4	0.3912	0.3917
301	0.3912	0.3917	302	0.3937	0.4001	503	0.4006	0.4044	304	0.3978	0.3958
	0.3887	0.3836		0.3912	0.3917		0.3978	0.3958		0.3950	0.3875
	0.3783	0.3646		0.3804	0.3721		0.3863	0.3758		0.3840	0.3681
5D1	0.3804	0.3721	5D2	0.3825	0.3798	5D3	0.3887	0.3836	5D4	0.3863	0.3758
301	0.3863	0.3758	302	0.3887	0.3836		0.3950	0.3875	304	0.3924	0.3794
	0.3840	0.3681		0.3863	0.3758		0.3924	0.3794		0.3898	0.3716
	0.3889	0.3690		0.3915	0.3768		0.3981	0.3800		0.3953	0.3720
6A1	0.3915	0.3768	6A2	0.3941	0.3848	6A3	0.4010	0.3882	6A4	0.3981	0.3800
UAT	0.3981	0.3800	UAZ	0.4010	0.3882	UAS	0.4080	0.3916	0A4	0.4048	0.3832
	0.3953	0.3720		0.3981	0.3800		0.4048	0.3832		0.4017	0.3751
	0.3941	0.3848		0.3968	0.3930		0.4040	0.3966	6B4	0.4010	0.3882
6B1	0.3968	0.3930	6B2	0.3996	0.4015	6B3	0.4071	0.4052		0.4040	0.3966
ODI	0.4040	0.3966	OBZ	0.4071	0.4052		0.4146	0.4089	004	0.4113	0.4001
	0.4010	0.3882		0.4040	0.3966		0.4113	0.4001		0.4080	0.3916
	0.4080	0.3916		0.4113	0.4001	6C3	0.4186	0.4037	6C4	0.4150	0.3950
6C1	0.4113	0.4001	6C2	0.4146	0.4089		0.4222	0.4127		0.4186	0.4037
001	0.4186	0.4037	002	0.4222	0.4127	000	0.4299	0.4165		0.4259	0.4073
	0.4150	0.3950		0.4186	0.4037		0.4259	0.4073		0.4221	0.3984
	0.4017	0.3751		0.4048	0.3832		0.4116	0.3865		0.4082	0.3782
6D1	0.4048	0.3832	6D2	0.4080	0.3916	6D3	0.4150	0.3950	6D4	0.4116	0.3865
001	0.4116	0.3865	ODZ	0.4150	0.3950	000	0.4221	0.3984	054	0.4183	0.3898
	0.4082	0.3782		0.4116	0.3865		0.4183	0.3898		0.4147	0.3814
	0.4147	0.3814		0.4183	0.3898		0.4242	0.3919		0.4203	0.3833
7A1	0.4183	0.3898	7A2	0.4221	0.3984	7A3	0.4281	0.4006	7A4	0.4242	0.3919
761	0.4242	0.3919	7.7.2	0.4281	0.4006	7.43	0.4342	0.4028	7.4	0.4300	0.3939
	0.4203	0.3833		0.4242	0.3919		0.4300	0.3939		0.4259	0.3853
	0.4221	0.3984		0.4259	0.4073		0.4322	0.4096		0.4281	0.4006
7B1	0.4259	0.4073	7B2	0.4299	0.4165	7B3	0.4364	0.4188	7B4	0.4322	0.4096
701	0.4322	0.4096	702	0.4364	0.4188	703	0.4430	0.4212	7.04	0.4385	0.4119
	0.4281	0.4006		0.4322	0.4096		0.4385	0.4119		0.4342	0.4028
	0.4342	0.4028		0.4385	0.4119		0.4449	0.4141		0.4403	0.4049
7C1	0.4385	0.4119	702	0.4430	0.4212	703	0.4496	0.4236	7C4	0.4449	0.4141
701	0.4449	0.4449 0.4141 7C2	702	0.4496	0.4236	7C3	0.4562	0.4260	704	0.4513	0.4164
	0.4403	0.4049		0.4449	0.4141		0.4513	0.4164		0.4465	0.4071



# PERFORMANCE GROUPS - CHROMATICITY (CONTINUED)

Region	х	у	Region	х	у	Region	х	у	Region	х	у
	0.4259	0.3853		0.4300	0.3939		0.4359	0.3960		0.4316	0.3873
7D1	0.4300	0.3939	7D2	0.4342	0.4028	7D3	0.4403	0.4049	7D4	0.4359	0.3960
701	0.4359	0.3960	702	0.4403	0.4049	703	0.4465	0.4071	704	0.4418	0.3981
	0.4316	0.3873		0.4359	0.3960		0.4418	0.3981		0.4373	0.3893
	0.4373	0.3893		0.4418	0.3981		0.4475	0.3994		0.4428	0.3906
0.4.1	0.4418	0.3981	0.4.0	0.4465	0.4071	0.4.0	0.4523	0.4085	0.4.4	0.4475	0.3994
8A1	0.4475	0.3994	8A2	0.4523	0.4085	8A3	0.4582	0.4099	8A4	0.4532	0.4008
	0.4428	0.3906		0.4475	0.3994		0.4532	0.4008		0.4483	0.3919
	0.4465	0.4071		0.4513	0.4164		0.4573	0.4178	8B4	0.4523	0.4085
8B1	0.4513	0.4164	8B2	0.4562	0.4260	8B3	0.4624	0.4274		0.4573	0.4178
ODI	0.4573	0.4178	ODZ	0.4624	0.4274		0.4687	0.4289		0.4634	0.4193
	0.4523	0.4085		0.4573	0.4178		0.4634	0.4193		0.4582	0.4099
	0.4582	0.4099		0.4634	0.4193		0.4695	0.4207		0.4641	0.4112
8C1	0.4634	0.4193	000	0.4687	0.4289	000	0.4750	0.4304	8C4	0.4695	0.4207
801	0.4695	0.4207	8C2	0.4750	0.4304	8C3	0.4813	0.4319	804	0.4756	0.4221
	0.4641	0.4112		0.4695	0.4207		0.4756	0.4221		0.4700	0.4126
	0.4483	0.3919		0.4532	0.4008		0.4589	0.4021		0.4538	0.3931
8D1	0.4532	0.4008	8D2	0.4582	0.4099	8D3	0.4641	0.4112	8D4	0.4589	0.4021
001	0.4589	0.4021	ODZ	0.4641	0.4112	003	0.4700	0.4126	<b>δ</b> D4	0.4646	0.4034
	0.4538	0.3931		0.4589	0.4021		0.4646	0.4034		0.4593	0.3944



# **PERFORMANCE GROUPS - DOMINANT WAVELENGTH**

Color XLamp XP-E LEDs are tested for dominant wavelength (DWL) and sorted into one of the DWL bins defined below.

Color	DWL Group	Minimum DWL (nm) @ 350 mA	Maximum DWL (nm) @ 350 mA
	D3	450	455
Royal Blue	D4	455	460
	D5	460	465
	В3	465	470
Blue	B4	470	475
Blue	B5	475	480
	В6	480	485
	G2	520	525
Green	G3	525	530
	G4	530	535
Amber	A2	585	590
Ambei	A3	590	595
Red-Orange	03	610	615
Neu-Oldlige	04	615	620
Red	R2	620	625
rea	R3	625	630

## **PERFORMANCE GROUPS - PEAK WAVELENGTH**

HE photo red and far red XLamp XP-E LEDs are tested for peak wavelength (PWL) and sorted into one of the PWL bins defined below.

Color	PWL Group	Minimum PWL (nm) @ 350 mA	Maximum PWL (nm) @ 350 mA
	P2	650	655
UE Dhata Dad	P3	655	660
HE Photo Red	P4	660	665
	P5	665	670
	F2	720	725
Far Red	F3	725	730
rai Red	F4	730	735
	F5	735	740



# **PERFORMANCE GROUPS - FORWARD VOLTAGE**

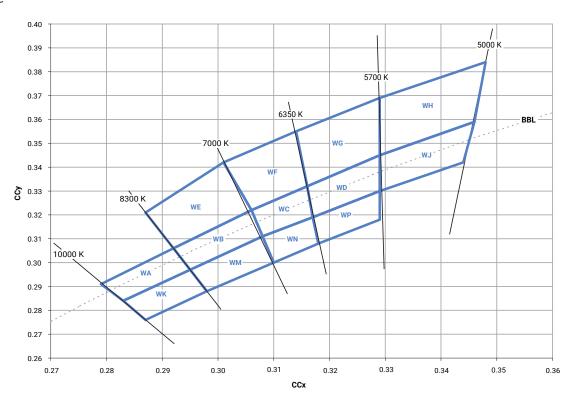
Amber, red-orange, red and far red XLamp XP-E LEDs are tested for forward voltage and sorted into one of the forward voltage bins defined below.

Forward Voltage Group	Minimum Forward Voltage (V) @ 350 mA	Maximum Forward Voltage (V) @ 350 mA
А	1.5	1.75
В	1.75	2.0
С	2.0	2.25
D	2.25	2.5
E	2.5	2.75
F	2.75	3.0
G	3.0	3.25
Н	3.25	3.5
J	3.5	3.75

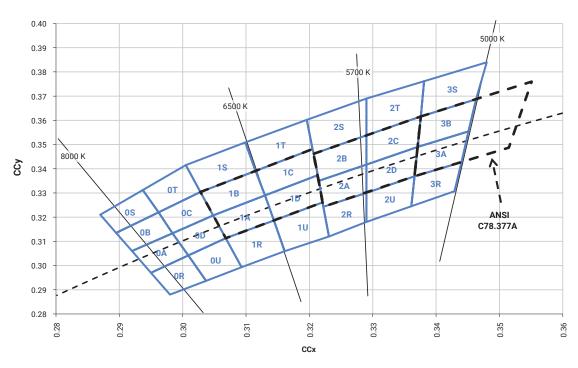


# CREE'S STANDARD CHROMATICITY REGIONS PLOTTED ON THE 1931 CIE CURVE

#### Cool White



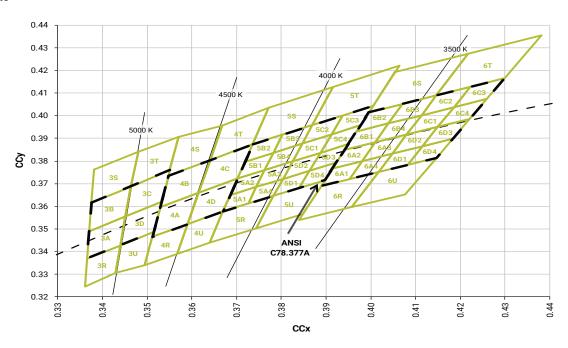
#### **ANSI Cool White**



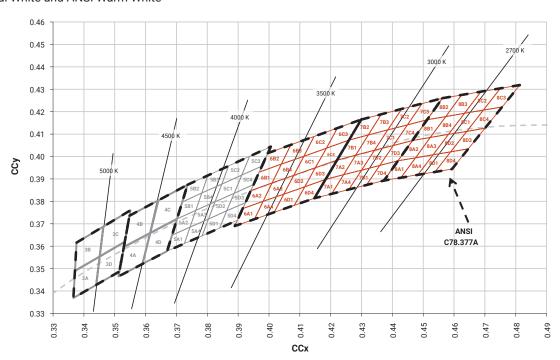


# CREE'S STANDARD CHROMATICITY REGIONS PLOTTED ON THE 1931 CIE CURVE - CONTINUED

#### **Neutral White**

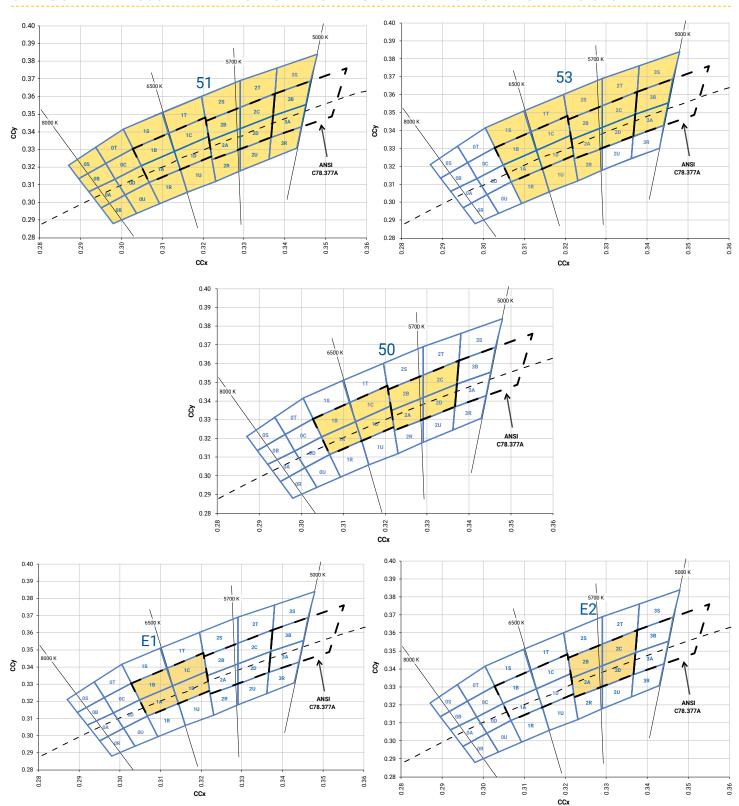


## ANSI Neutral White and ANSI Warm White



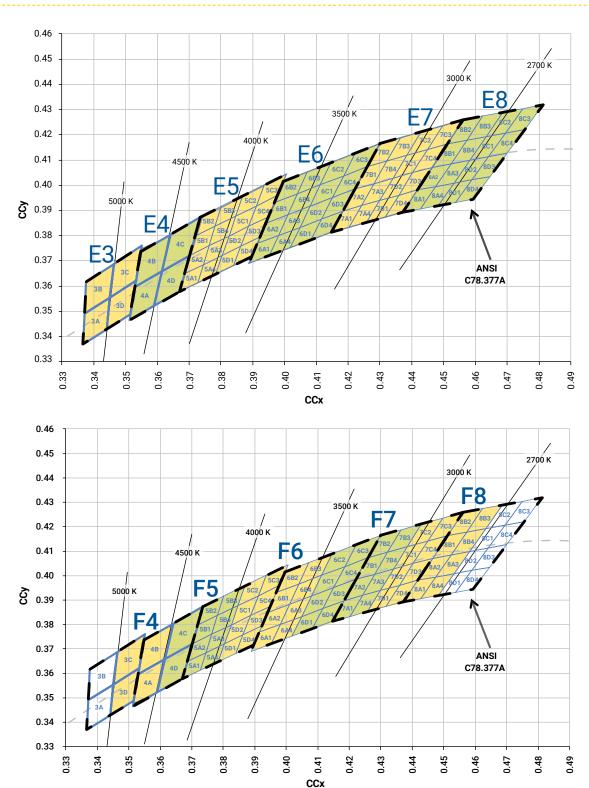
# CREE 💠

# CREE'S STANDARD COOL WHITE KITS PLOTTED ON ANSI STANDARD CHROMATICITY REGIONS



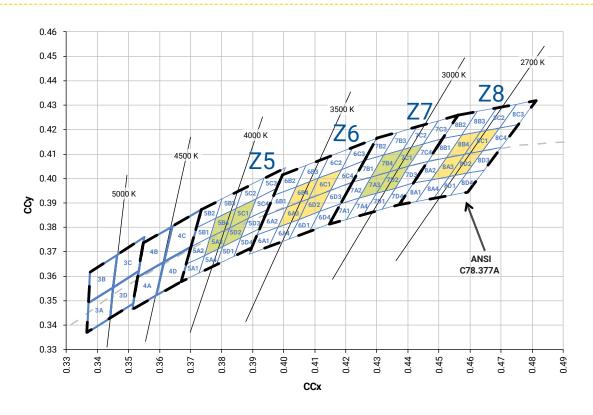
# **CREE \$**

## CREE'S STANDARD WARM AND NEUTRAL WHITE KITS PLOTTED ON ANSI STANDARD CHROMATICITY REGIONS



# CREE 💠

# CREE'S STANDARD WARM AND NEUTRAL WHITE KITS PLOTTED ON ANSI STANDARD CHROMATICITY REGIONS - CONTINUED





# **CREE'S STANDARD CHROMATICITY KITS**

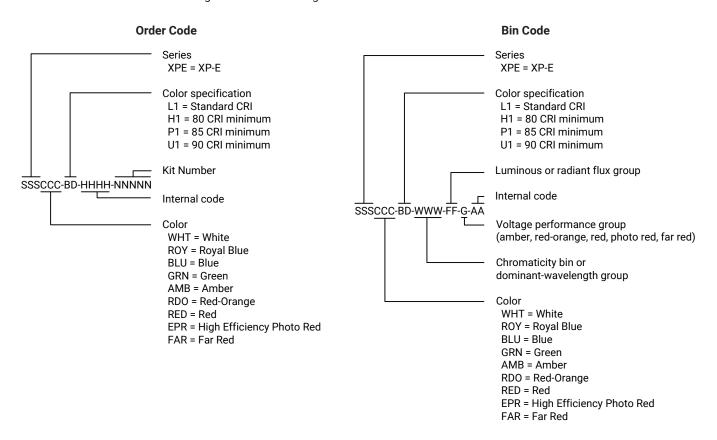
The following table provides the chromaticity bins associated with chromaticity kits.

Color	CCT	Kit	Chromaticity Bins
Cool White	6200 K	51	0A, 0B, 0C, 0D, 0R, 0S, 0T, 0U, 1A, 1B, 1C, 1D, 1R, 1S, 1T, 1U, 2A, 2B, 2C, 2D, 2R, 2S, 2T, 2U, 3A, 3B, 3R, 3S
	6000 K	53	1A, 1B, 1C, 1D, 1R, 1S, 1T, 1U, 2A, 2B, 2C, 2D, 2R, 2S, 2T, 3A, 3B, 3S
	6200 K	50	1A, 1B, 1C, 1D, 2A, 2B, 2C, 2D
	6500 K	E1	1A, 1B, 1C, 1D
	5700 K	E2	2A, 2B, 2C, 2D
Neutral White	5000 K	E3	3A, 3B, 3C, 3D
	4750 K	F4	3C, 3D, 4A, 4B
	4500 K	E4	4A, 4B, 4C, 4D
	4250 K	F5	4C, 4D, 5A1, 5A2, 5A3, 5A4, 5B1, 5B2, 5B3, 5B4
	4000 K	E5	5A1, 5A2, 5A3, 5A4, 5B1, 5B2, 5B3, 5B4, 5C1, 5C2, 5C3, 5C4, 5D1, 5D2, 5D3, 5D4
	4000 K	Z5	5A3, 5B4, 5C1, 5D2
Warm White	3750 K	F6	5C1, 5C2, 5C3, 5C4, 5D1, 5D2, 5D3, 5D4, 6A1, 6A2, 6A3, 6A4, 6B1, 6B2, 6B3, 6B4
	3500 K	E6	6A1, 6A2, 6A3, 6A4, 6B1, 6B2, 6B3, 6B4, 6C1, 6C2, 6C3, 6C4, 6D1, 6D2, 6D3, 6D4
	3500 K	Z6	6A3, 6B4, 6C1, 6D2
	3250 K	F7	6C1, 6C2, 6C3, 6C4, 6D1, 6D2, 6D3, 6D4, 7A1, 7A2, 7A3, 7A4, 7B1, 7B2, 7B3, 7B4
	3000 K	E7	7A1, 7A2, 7A3, 7A4, 7B1, 7B2, 7B3, 7B4, 7C1, 7C2, 7C3, 7C4, 7D1, 7D2, 7D3, 7D4
	3000 K	<b>Z</b> 7	7A3, 7B4, 7C1, 7D2
	2850 K	F8	7C1, 7C2, 7C3, 7C4, 7D1, 7D2, 7D3, 7D4, 8A1, 8A2, 8A3, 8A4, 8B1, 8B2, 8B3, 8B4
	2700 K	E8	8A1, 8A2, 8A3, 8A4, 8B1, 8B2, 8B3, 8B4, 8C1, 8C2, 8C3, 8C4, 8D1, 8D2, 8D3, 8D4
	2700 K	Z8	8A3, 8B4, 8C1, 8D2



## **BIN AND ORDER CODE FORMATS**

XP-E bin codes and order codes are configured in the following manner:

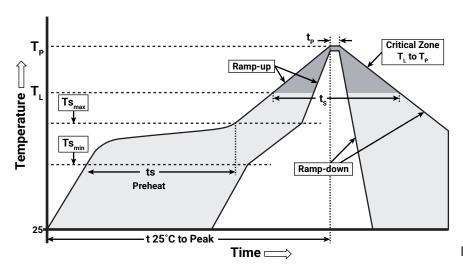




## **REFLOW SOLDERING CHARACTERISTICS**

In testing, Cree has found XLamp XP-E LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree recommends that users follow the recommended soldering profile provided by the manufacturer of the solder paste used, and therefore it is the lamp or luminaire manufacturer's responsibility to determine applicable soldering requirements.

Note that this general guideline may not apply to all PCB designs and configurations of reflow soldering equipment.



IPC/JEDEC J-STD-020C

Profile Feature	Lead-Free Solder
Average Ramp-Up Rate (Ts <sub>max</sub> to Tp)	1.2 °C/second
Preheat: Temperature Min (Ts <sub>min</sub> )	120 °C
Preheat: Temperature Max (Ts <sub>max</sub> )	170 °C
Preheat: Time (ts <sub>min</sub> to ts <sub>max</sub> )	65-150 seconds
Time Maintained Above: Temperature (T <sub>L</sub> )	217 °C
Time Maintained Above: Time (t <sub>L</sub> )	45-90 seconds
Peak/Classification Temperature (Tp)	235 - 245 °C
Time Within 5 °C of Actual Peak Temperature (tp)	20-40 seconds
Ramp-Down Rate	1 - 6 °C/second
Time 25 °C to Peak Temperature	4 minutes max.

Note: All temperatures refer to topside of the package, measured on the package body surface.



#### **NOTES**

#### Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

## **Pre-Release Qualification Testing**

Please read the LED Reliability Overview for details of the qualification process Cree applies to ensure long-term reliability for XLamp LEDs and details of Cree's pre-release qualification testing for XLamp LEDs.

#### **Lumen Maintenance**

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

# **Moisture Sensitivity**

Cree recommends keeping XLamp LEDs in the provided, resealable moisture-barrier packaging (MBP) until immediately prior to soldering. Unopened MBPs that contain XLamp LEDs do not need special storage for moisture sensitivity.

Once the MBP is opened, XLamp XP-E LEDs may be stored as MSL 1 per JEDEC J-STD-033, meaning they have unlimited floor life in conditions of  $\leq$  30 °C/85% relative humidity (RH). Regardless of the storage condition, Cree recommends sealing any unsoldered LEDs in the original MBP.

#### **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the Product Ecology section of the Cree website.

## REACh Compliance

REACh substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree representative to insure you get the most up-to-date REACh SVHC Declaration. REACh banned substance information (REACh Article 67) is also available upon request.



## **NOTES - CONTINUED**

# **UL® Recognized Component**

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

# **Vision Advisory**

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.

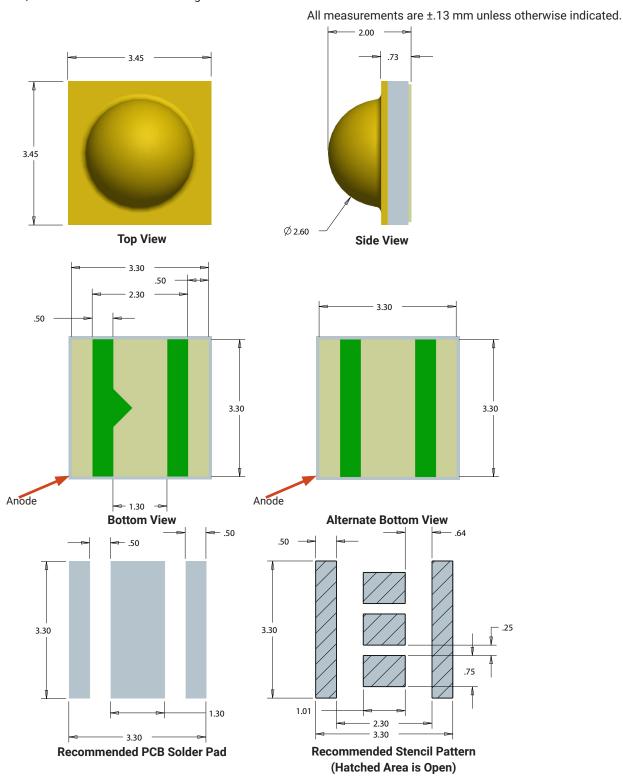
## **Intellectual Property**

For remote phosphor applications, a separate license to certain Cree patents is required.



# MECHANICAL DIMENSIONS ( $T_A = 25$ °C)

Thermal vias, if present, are not shown on these drawings.

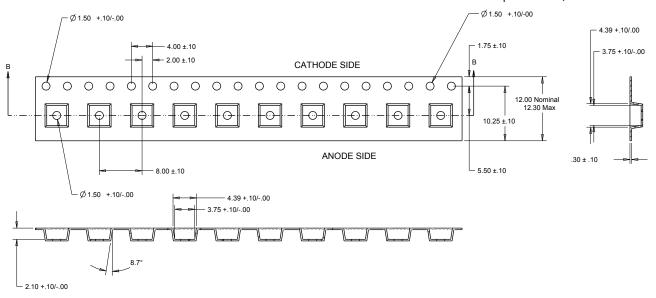


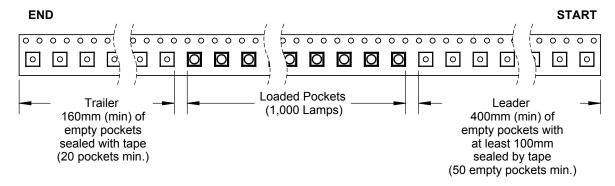


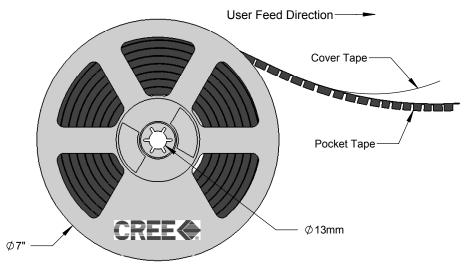
## **TAPE AND REEL**

All Cree carrier tapes conform to EIA-481D, Automated Component Handling Systems Standard.

Except as noted, all dimensions in mm.









## **PACKAGING**

# **Unpackaged Reel** Label with Cree Bin Code,

Quantity, Reel ID

