

1 Characteristics

Table 1. Absolute maximum ratings ($T_{amb} = 25\text{ }^{\circ}\text{C}$)

Symbol	Parameter	Value	Unit
V_{PP}	ESD IEC 61000-4-2 air discharge	30	kV
	contact discharge	30	
I_{EAR}	Maximum rms current per channel	50	mA
T_j	Operating junction temperature	-30 to 125	$^{\circ}\text{C}$
T_{stg}	Storage temperature range	-55 to +150	$^{\circ}\text{C}$

Figure 3. Electrical symbols and parameters

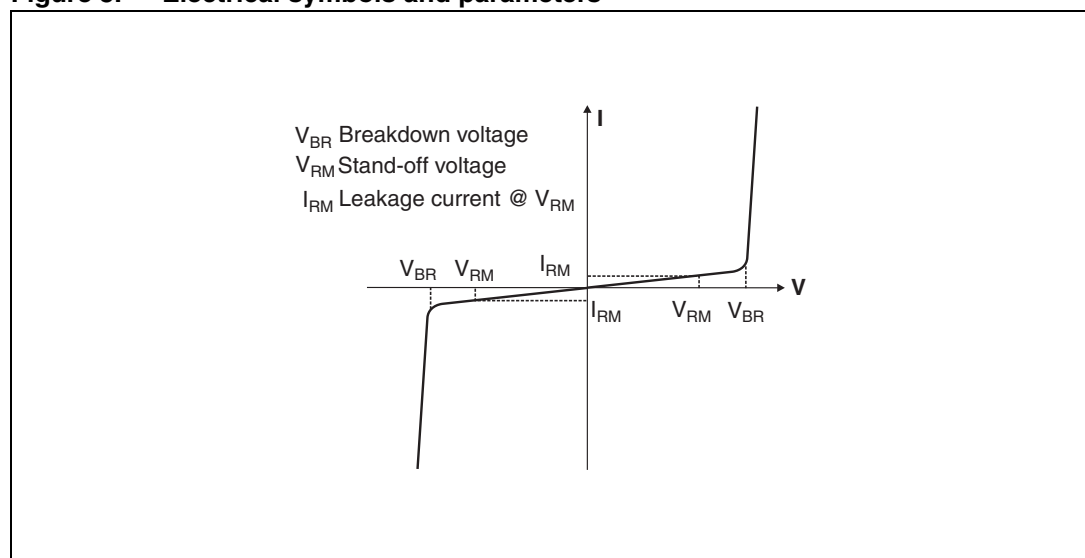


Table 2. Electrical characteristics ($T_{amb} = 25\text{ }^{\circ}\text{C}$)

Symbol	Test conditions	Min.	Typ.	Max.	Unit
V_{BR}	$I_R = 1\text{ mA}$	7			V
I_{RM}	$V_{RM} = 3\text{ V}$			100	nA
L_{EAR}			1.5		nH
R_L	Parasitic resistance of inductor L_{EAR}		0.30	0.6	Ω
R_{MIC}		54	68	82	Ω
C_{L_EAR}	$V_R = 0\text{ V DC}$, 1 MHz	84	105	126	pF
C_{L_MIC}	$V_R = 0\text{ V DC}$, 1 MHz	60	76	92	pF
F_{c_EAR}	Cut-off frequency earphone line: $Z_{SOURCE} = Z_{LOAD} = 50\text{ }\Omega$		60		MHz
F_{c_MIC}	Cut-off frequency microphone line: $Z_{SOURCE} = Z_{LOAD} = 50\text{ }\Omega$		70		MHz

Figure 4. S21 attenuation measurement

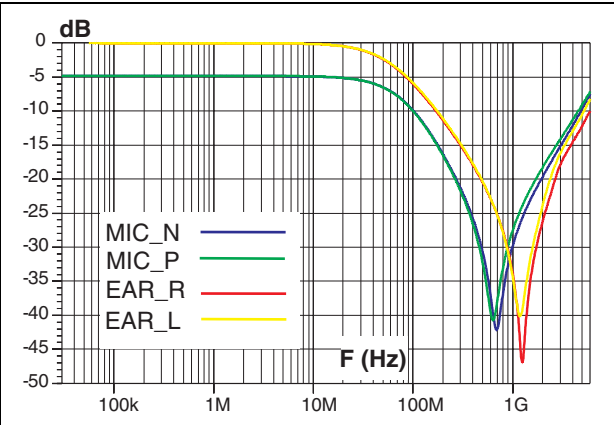


Figure 5. Analog cross talk measurements

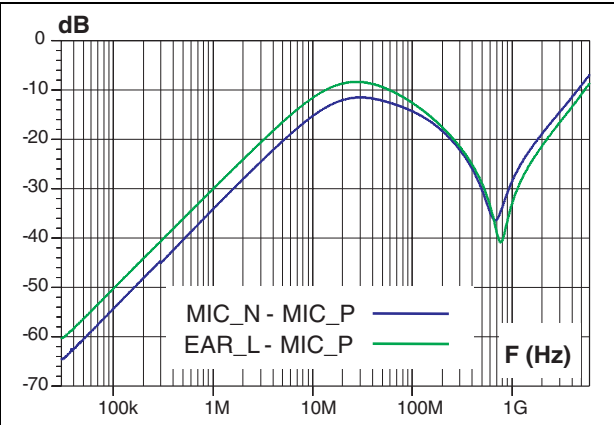


Figure 6. ESD response to IEC 61000-4-2 (+15 kV air discharge) on one MIC input (V_{in}) and on one MIC output

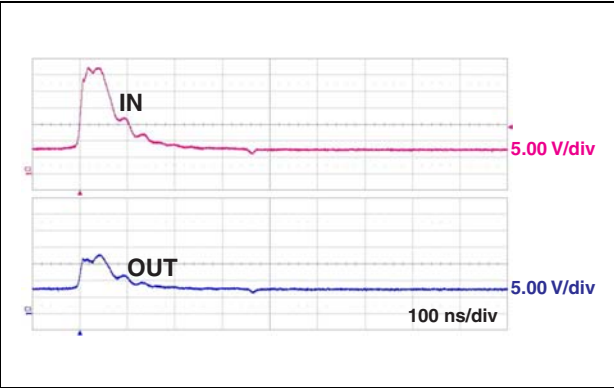


Figure 7. ESD response to IEC 61000-4-2 (-15 kV air discharge) on one MIC input (V_{in}) and on one MIC output

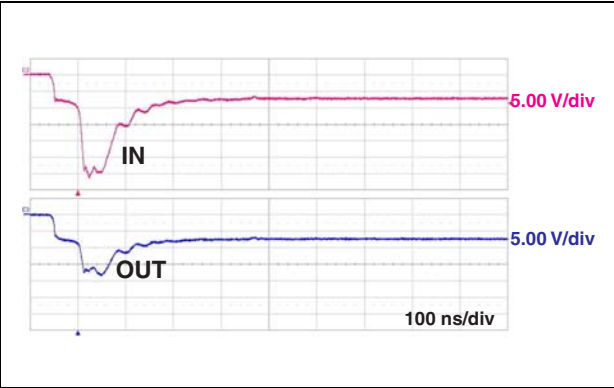


Figure 8. ESD response to IEC 61000-4-2 (+15 kV air discharge) on one EAR input (V_{in}) and on one EAR output

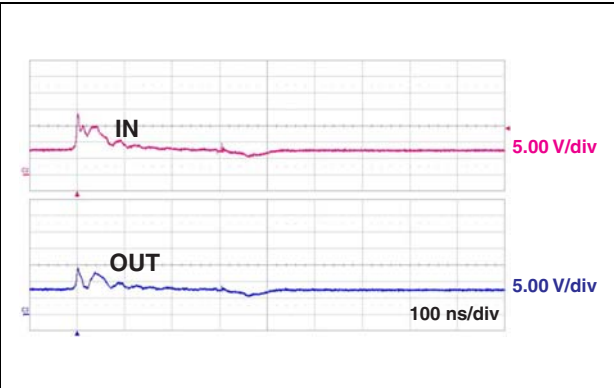


Figure 9. ESD response to IEC 61000-4-2 (-15 kV air discharge) on one EAR input (V_{in}) and on one EAR output

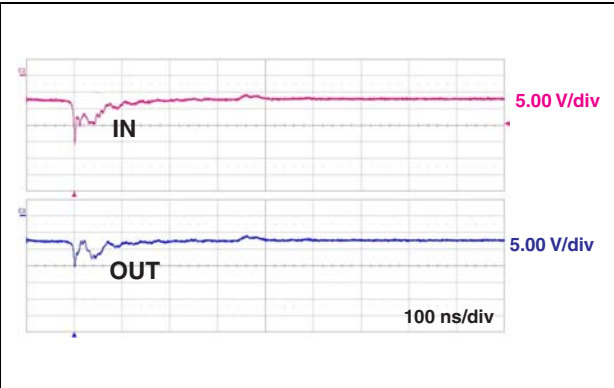


Figure 10. Relative line capacitance variation versus applied voltage

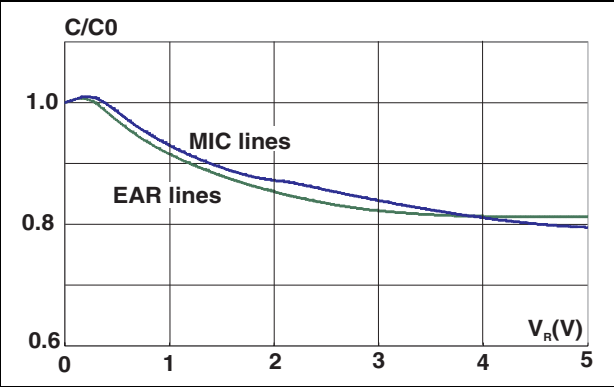


Figure 11. Total harmonic distortion with noise: MIC lines, $R = 10\text{ k}\Omega$

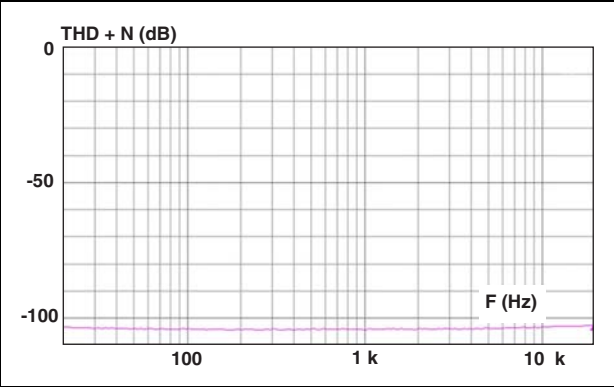


Figure 12. Total harmonic distortion with noise: MIC lines, $R = 32\text{ }\Omega$

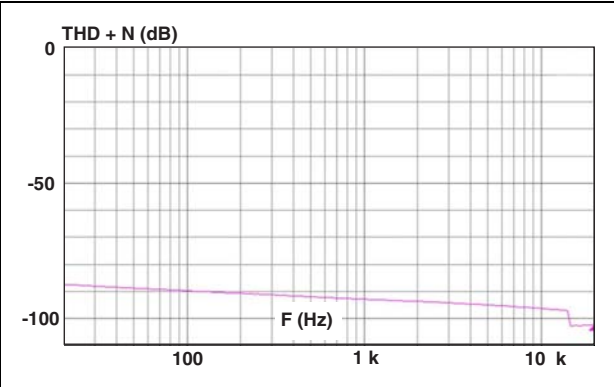


Figure 13. Total harmonic distortion with noise: EAR lines, $R = 32\text{ }\Omega$

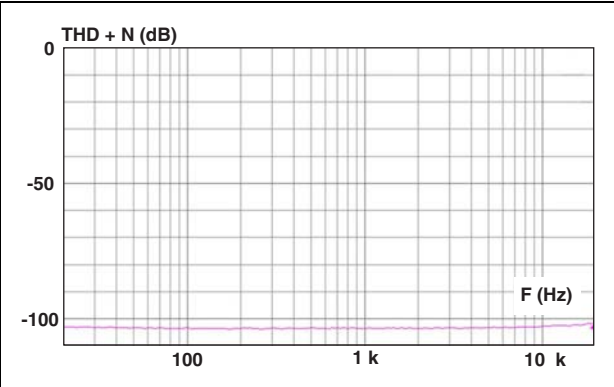
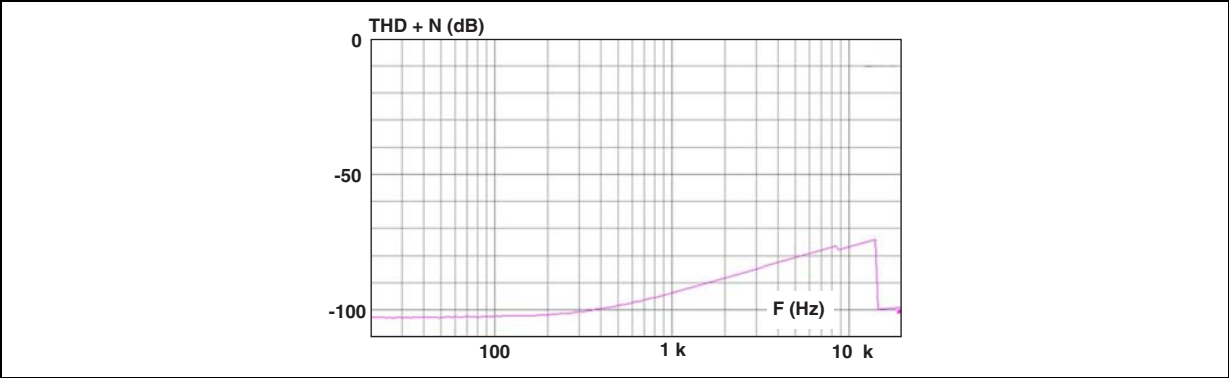
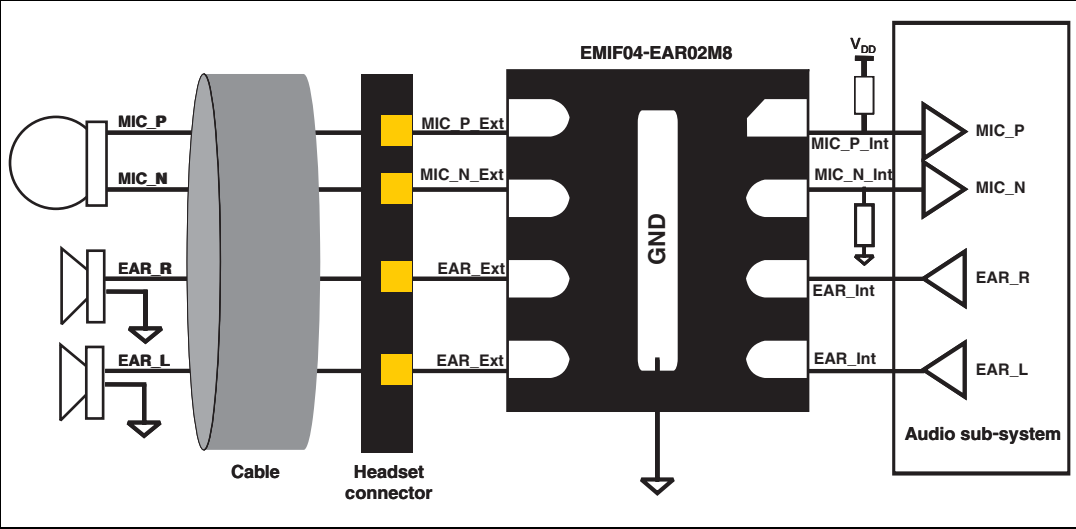


Figure 14. Total harmonic distortion with noise: EAR lines, $R = 8\text{ }\Omega$



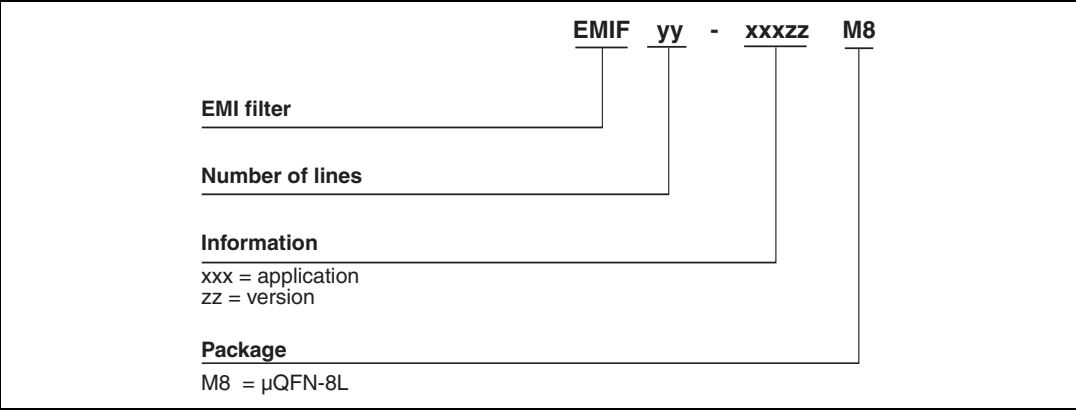
2 Application information

Figure 15. Example of application scheme using EMIF04-EAR02M8



3 Ordering information scheme

Figure 16. Ordering information scheme



4 Package information

- Epoxy meets UL94, V0
- Lead-free package

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK® packages, depending on their level of environmental compliance. ECOPACK® specifications, grade definitions and product status are available at: www.st.com. ECOPACK® is an ST trademark.

Table 3. μQFN-8L dimensions

Ref.	Dimensions					
	Millimeters			Inches		
	Min.	Typ.	Max.	Min.	Typ.	Max.
A	0.50	0.55	0.60	0.020	0.022	0.024
A1	0.00	0.02	0.05	0.000	0.001	0.002
b	0.15	0.18	0.25	0.006	0.007	0.001
D	1.65	1.70	1.75		0.067	
D2	1.15	1.3	1.4	0.045	0.051	0.055
E	1.45	1.50	1.55		0.059	
E2	0.05	0.20	0.30	0.002	0.008	0.012
e		0.40			0.016	
k	0.20			0.008		
L	0.25	0.30	0.35	0.010	0.012	0.014

Figure 17. Footprint

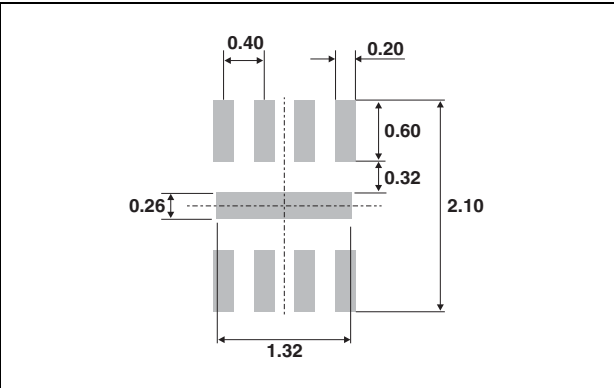


Figure 18. Marking

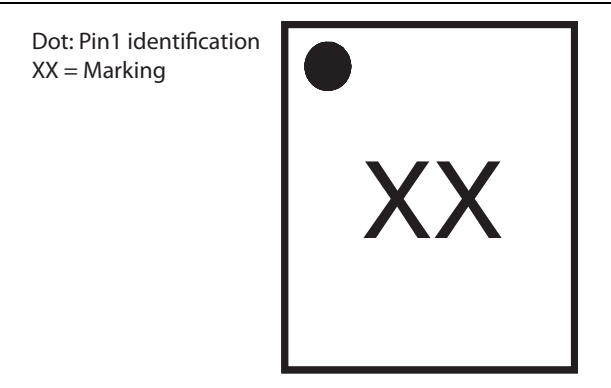
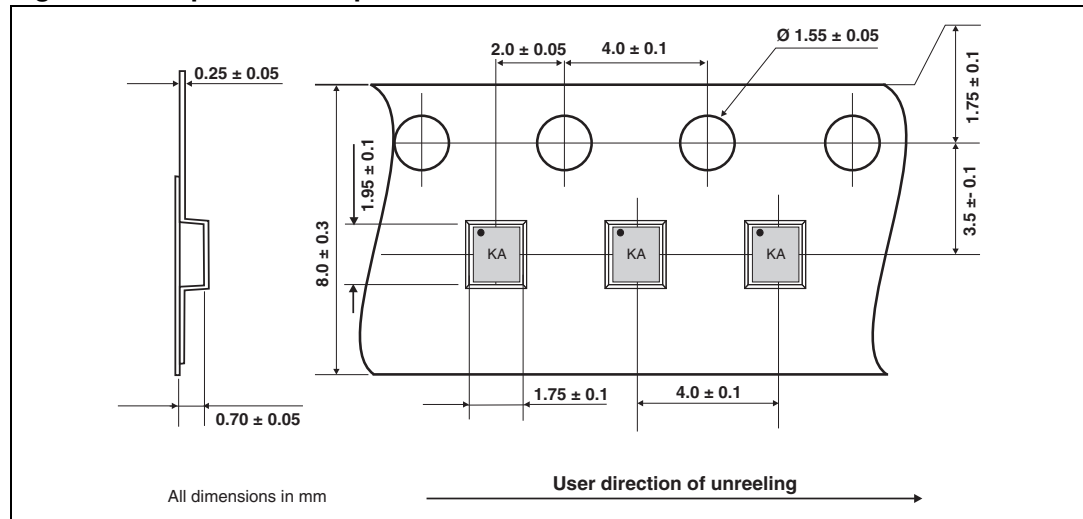


Figure 19. Tape and reel specification



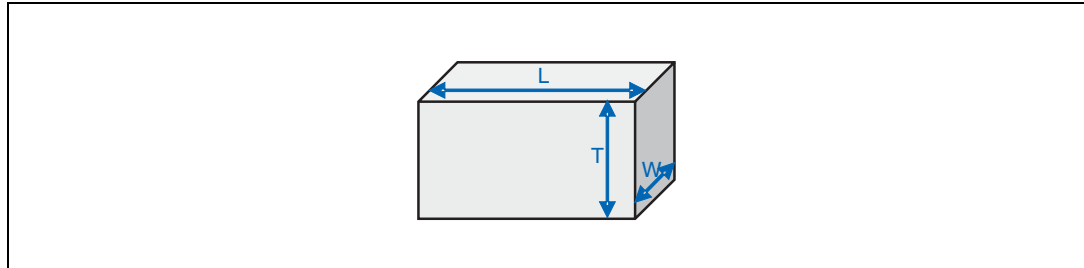
Note: Product marking may be rotated by multiples of 90° for assembly plant differentiation. In no case should this product marking be used to orient the component for its placement on a PCB. Only pin 1 mark is to be used for this purpose.

5 Recommendation on PCB assembly

5.1 Stencil opening design

1. General recommendation on stencil opening design
 - a) Stencil opening dimensions: L (Length), W (Width), T (Thickness).

Figure 20. Stencil opening dimensions



- b) General design rule

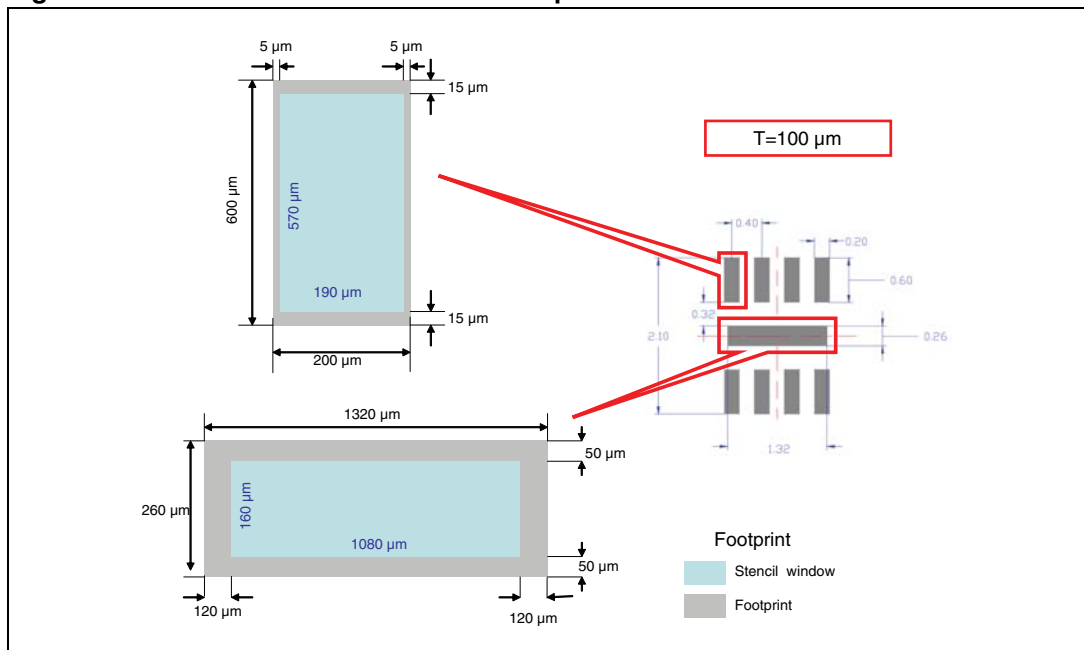
Stencil thickness (T) = 75 ~ 125 μm

$$\text{Aspect Ratio} = \frac{W}{T} \geq 1.5$$

$$\text{Aspect Area} = \frac{L \times W}{2T(L + W)} \geq 0.66$$

2. Reference design
 - a) Stencil opening thickness: 100 μm
 - b) Stencil opening for central exposed pad: Opening to footprint ratio is 50%.
 - c) Stencil opening for leads: Opening to footprint ratio is 90%.

Figure 21. Recommended stencil window position



5.2 Solder paste

1. Halide-free flux qualification ROL0 according to ANSI/J-STD-004.
2. “No clean” solder paste is recommended.
3. Offers a high tack force to resist component movement during high speed
4. Solder paste with fine particles: powder particle size is 20-45 μm .

5.3 Placement

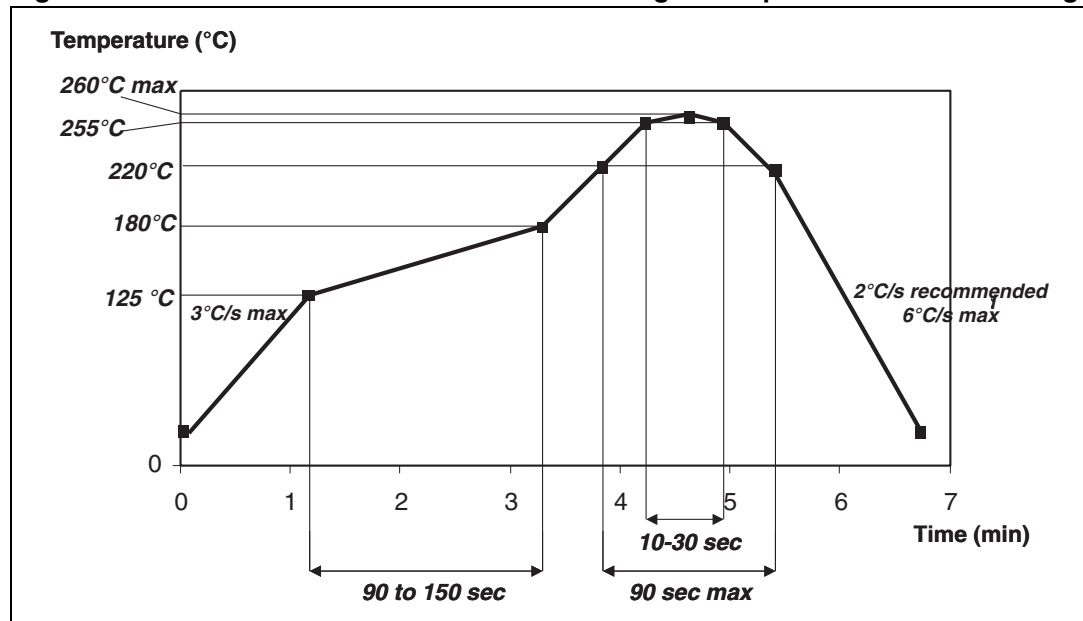
1. Manual positioning is not recommended.
2. It is recommended to use the lead recognition capabilities of the placement system, not the outline centering
3. Standard tolerance of ± 0.05 mm is recommended.
4. 3.5 N placement force is recommended. Too much placement force can lead to squeezed out solder paste and cause solder joints to short. Too low placement force can lead to insufficient contact between package and solder paste that could cause open solder joints or badly centered packages.
5. To improve the package placement accuracy, a bottom side optical control should be performed with a high resolution tool.
6. For assembly, a perfect supporting of the PCB (all the more on flexible PCB) is recommended during solder paste printing, pick and place and reflow soldering by using optimized tools.

5.4 PCB design preference

1. To control the solder paste amount, the closed via is recommended instead of open vias.
2. The position of tracks and open vias in the solder area should be well balanced. The symmetrical layout is recommended, in case any tilt phenomena caused by asymmetrical solder paste amount due to the solder flow away.

5.5 Reflow profile

Figure 22. ST ECOPACK® recommended soldering reflow profile for PCB mounting



Note: Minimize air convection currents in the reflow oven to avoid component movement.

6 Ordering information

Table 4. Ordering information

Order code	Marking	Package	Weight	Base qty	Delivery mode
EMIF04-EAR02M8	KA ⁽¹⁾	μQFN-8L	3.8 mg	3000	Tape and reel

1. The marking can be rotated by multiples of 90° to differentiate assembly location.

For the latest information on available order codes see the product pages on www.st.com.

7 Revision history

Table 5. Document revision history

Date	Revision	Changes
24-Mar-2009	1	Initial release
02-Sep-2010	2	Changed “input pins” to “all pins” in standards compliance section. Updated Figure 16 . Added paragraph in Section 6: Ordering information .

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