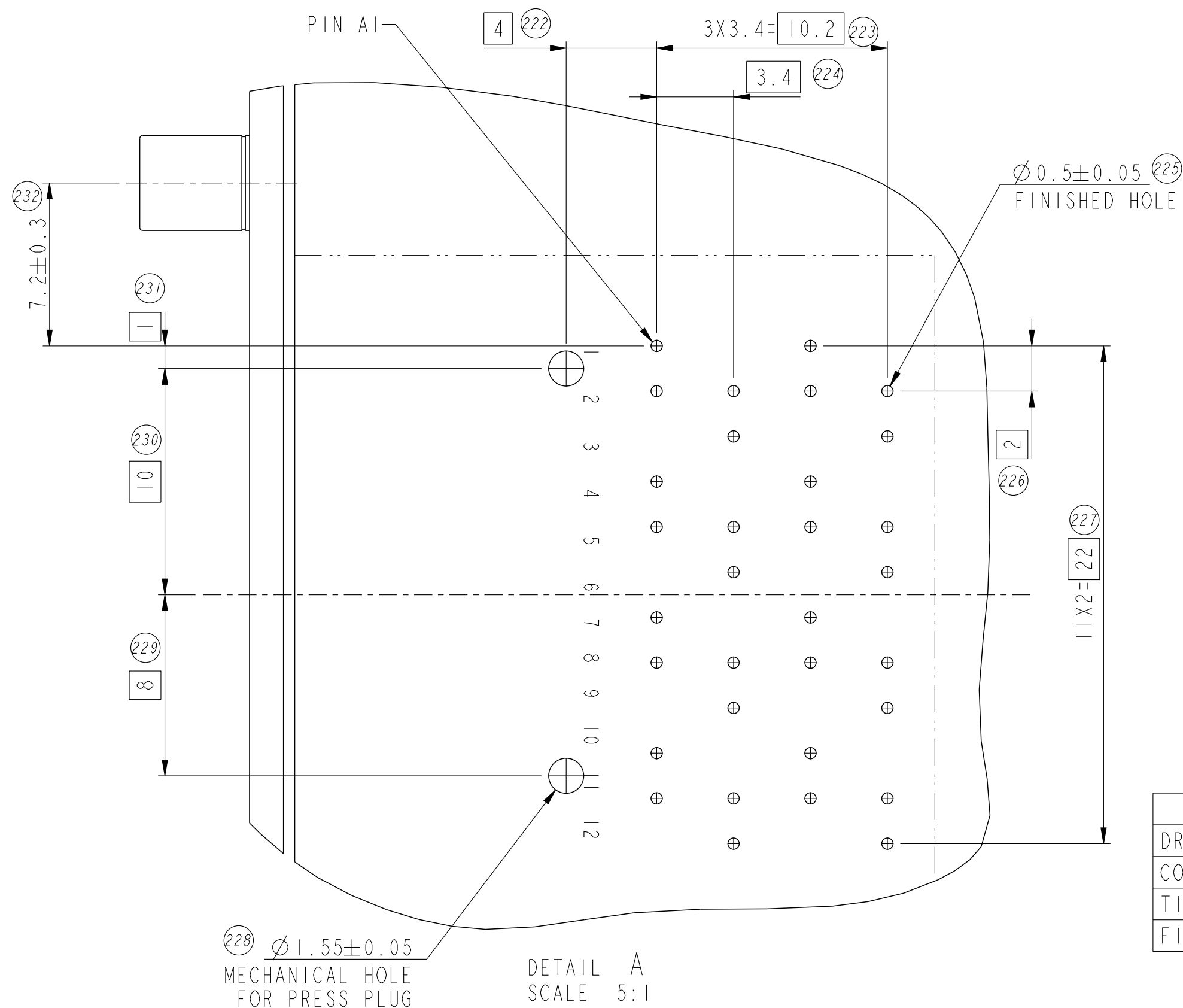
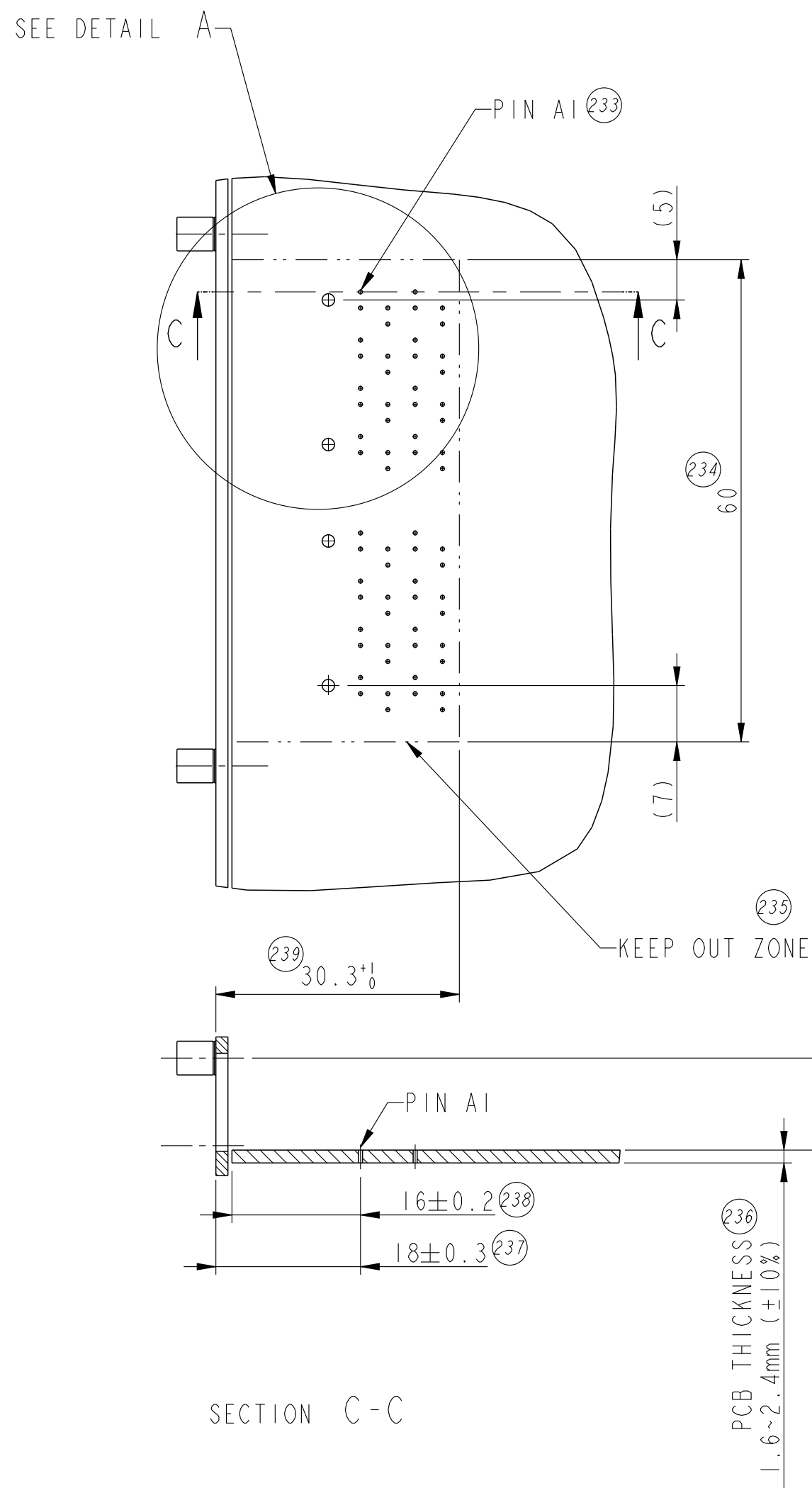
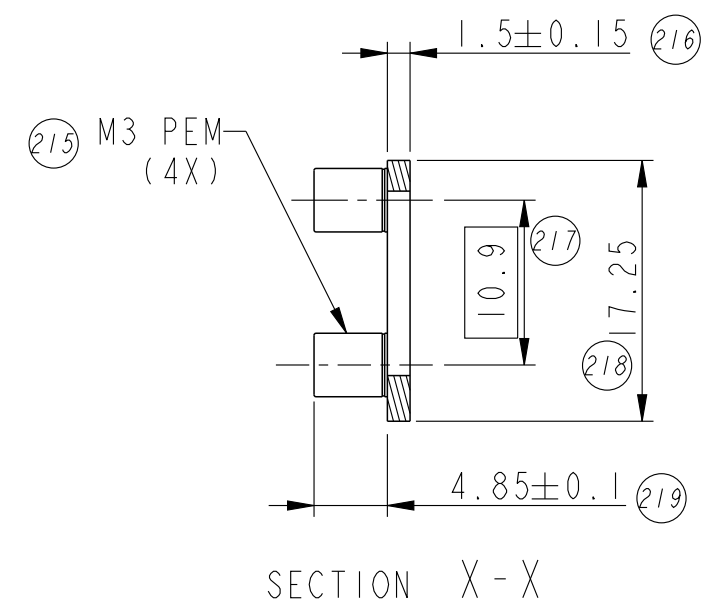
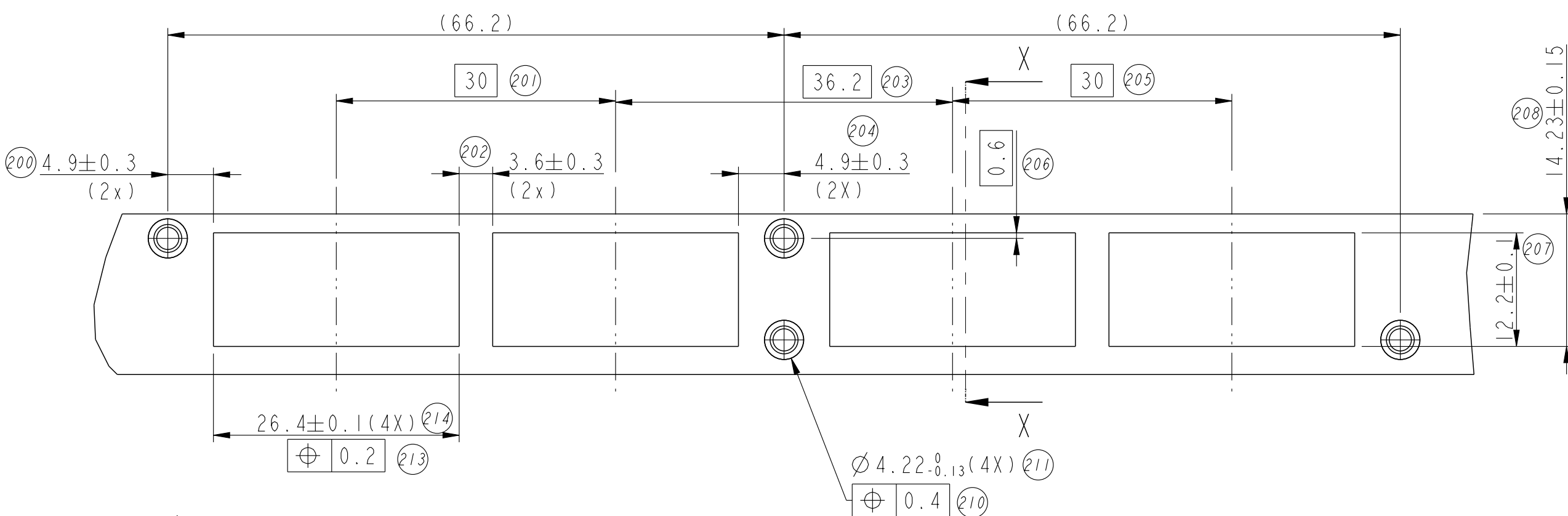
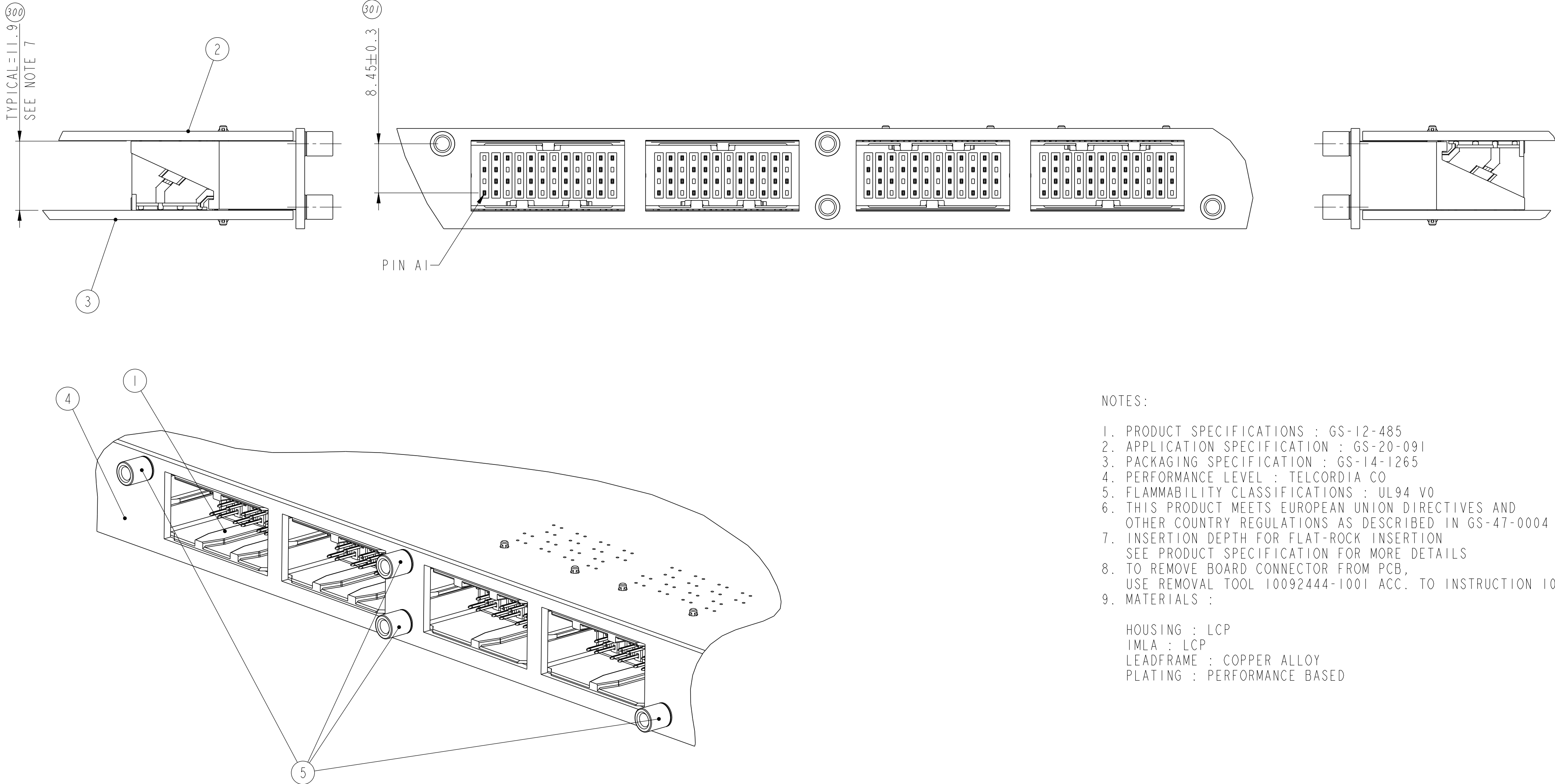




SIGNAL PTH DETAILS	
DRILLED HOLE	0.58-0.62 mm
COPPER PLATING	25-50 µm
TIN PLATING	0.8-1.2 µm
FINISHED HOLE DIA.	0.46-0.55 mm

STARTING NO. OF BALLOON - 200
ENDING NO. OF BALLOON - 239
NOT USED BALLOONS - 209, 212, 220, 221, 240-299

spec ref	-	dr	Stalin Alosius	2014/04/26	projection	mm	size	A2	scale	3:10
tolerance std	ISO 1101 ISO 406	eng	Stalin Alosius	2014/12/06	chr	-	ecn no	ELX-1-19357-1	rel level	Released
surface	ISO 1302	appr	K-Paul Biju	2014/12/08	product family	4 ROW RA HEADER BOARD CONN. METRAL HDXS 4 ROW BOARD CONNECTOR				
linear	0.X ±0.3 0.XX ±0.1 0.XXX ±0.05	angular	0° ±2°	www.fci.com	cat. no.	Product - Customer Drw	sheet 2 of 3	rev	B	



- NOTES:
1. PRODUCT SPECIFICATIONS : GS-12-485
 2. APPLICATION SPECIFICATION : GS-20-091
 3. PACKAGING SPECIFICATION : GS-14-1265
 4. PERFORMANCE LEVEL : TELCORDIA CO
 5. FLAMMABILITY CLASSIFICATIONS : UL94 V0
 6. THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-47-0004
 7. INSERTION DEPTH FOR FLAT-ROCK INSERTION SEE PRODUCT SPECIFICATION FOR MORE DETAILS
 8. TO REMOVE BOARD CONNECTOR FROM PCB, USE REMOVAL TOOL 10092444-1001 ACC. TO INSTRUCTION 10097232
 9. MATERIALS :

HOUSING : LCP
IMLA : LCP
LEADFRAME : COPPER ALLOY
PLATING : PERFORMANCE BASED

SL.NO	BILL OF MATERIAL
1	BOARD CONNECTOR
2	TOP PCB
3	BOTTOM PCB
4	PANEL
5	PEM

STARTING NO. OF BALLOON - 300
ENDING NO. OF BALLOON - 301
NOT USED BALLOONS 302-399

spec ref	-	dr	Stalin Alosius	2014/04/26	projection	mm	size	A2	scale	3:10
tolerance std	ISO 1101 ISO 406	eng	Stalin Alosius	2014/12/06	chr	-	ecn no	ELX-1-19357-1	rel level	Released
surface	ISO 1302	appr	K-Paul Biju	2014/12/08	product family	4 ROW RA HEADER BOARD CONN. METRAL HDXS 4 ROW BOARD CONNECTOR	cat. no.	10124127	rev	B
linear	0.X ±0.3 0.XX ±0.1 0.XXX ±0.05	angular	0° ±2°	www.fci.com	Product - Customer Drw	sheet 3 of 3				