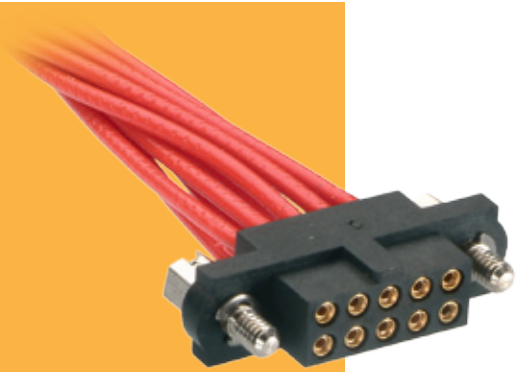


## Female Crimp

- ❖ Large bore 22 AWG, small bore 24 – 28 AWG.
- ❖ Jackscrews are assembled where specified.
- ❖ Crimp contacts are rear insertable.
- ❖ Mates with male connectors shown on pages 52, 54, 56, 58, 60, 63 and 64.
- ❖ Part numbers are for housings and the equivalent number of contacts.
- ❖ Spare contacts available, see page 51.
- ❖ Version also available for 28 – 32 AWG cable – see page 46.



DATAMATE J-TEK

WITHOUT JACKSCREWS	WITH JACKSCREWS								
<table border="1" style="background-color: #f4a460; width: 100%;"> <thead> <tr> <th colspan="2">CALCULATION</th> </tr> </thead> <tbody> <tr> <td><b>A</b></td> <td>B + 12</td> </tr> <tr> <td><b>B</b></td> <td>Total no. of contacts - 2</td> </tr> <tr> <td><b>C</b></td> <td>B + 7</td> </tr> </tbody> </table>		CALCULATION		<b>A</b>	B + 12	<b>B</b>	Total no. of contacts - 2	<b>C</b>	B + 7
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	<table border="0"> <tr> <td style="text-align: center;"> <p>M80-460 M80-461</p> </td> <td style="text-align: center;"> <p>M80-480 M80-481</p> </td> </tr> </table>	<p>M80-460 M80-461</p>	<p>M80-480 M80-481</p>						
<p>M80-460 M80-461</p>	<p>M80-480 M80-481</p>								

TOOLS	WIRE STRIPPING DETAILS
<p><b>Recommended Crimp Tool</b> – M22520/2-01  <b>Positioner</b> – T5747  <b>Contact Insertion/Removal Tool</b> – Z80-280                      See pages 87 to 89                      ❖ Instruction sheets available at <a href="http://www.harwin.com/downloads/instructions">www.harwin.com/downloads/instructions</a></p>	

### HOW TO ORDER

**M80 - XXX XX XX**

SERIES CODE

TYPE			
<b>460</b>	Large Bore, with Jackscrews*	<b>471</b>	Small Bore, without Jackscrews
<b>461</b>	Small Bore, with Jackscrews*	<b>480</b>	Large Bore, with Hex Jackscrews
<b>470</b>	Large Bore, without Jackscrews	<b>481</b>	Small Bore, with Hex Jackscrews

\* Slotted

FINISH		
<b>05</b>	Gold	Pb
<b>42</b>	Gold + Tin	Pb

TOTAL NO. OF CONTACTS
<b>04 to 50</b>

Even numbers only

All dimensions in mm.