

Contrast Enhancement

The objective of contrast enhancement is to provide good display readability in the end use ambient light. The concept is to employ both luminance and chrominance contrast techniques to enhance the readability. This is accomplished by having the OFF dots blend into the display background and the ON dots stand out vividly against this same background. Therefore, these display devices are assembled with a gray package and matching encapsulating epoxy in the dots.

Contrast enhancement may be achieved by using one of the following suggested filters:

Standard Red and AlGaAs Red (HDSP-5300/H150)
Panelgraphic RUBY RED 60
SGL-Homalite H100-1605 RED
3M Louvered Filter R6610 RED or N0210 GRAY

HER (HDSP-5500)
Panelgraphic SCARLET RED 60
SGL-Homalite H100-1670 RED or H100-1250 GRAY
3M Louvered Filter R6610 RED or N0210 GRAY

Yellow (HDSP-5700)
Panelgraphic YELLOW 27 or GRAY 10
SGL-Homalite H100-1720 AMBER or H100-1250 GRAY
3M Louvered Filter A5910 AMBER or N0210 GRAY

Green (HDSP-5600)
Panelgraphic GREEN 48
SGL-Homalite H100-1440 GREEN or H100-1250 GRAY
3M Louvered Filter YG6610 RED or N0210 GRAY

For further information on contrast enhancement please see Application Note 1015.

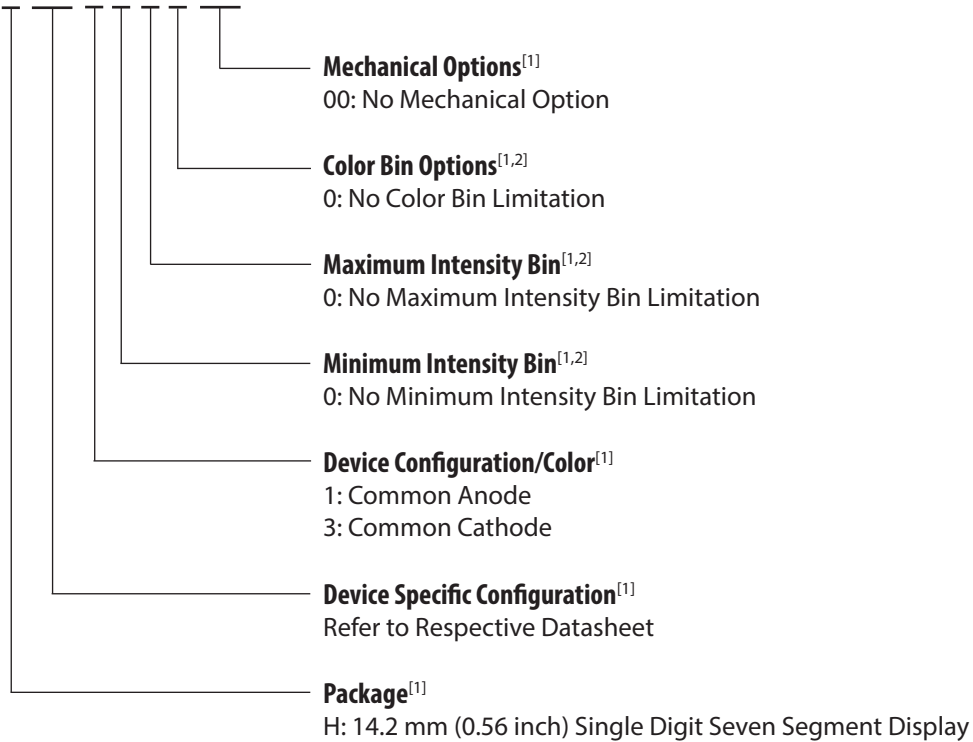
Mechanical

Specially developed plastics are used to optimize the displays optical performance. These plastics restrict the solvents that may be used for cleaning. Only mixtures of Freon (F113) and alcohol should be used for vapor cleaning processes. Total immersion time in the vapors is two minutes. Some suggested mixtures are Freon TE, Arklone A or K, or Genesolv DI-15 or DE-15. A 60°C (140°F) water cleaning process may also be used. This process includes a neutralizer rinse (3% ammonia solution or equivalent), a surfactant rinse (1% detergent solution or equivalent), a water rinse, and a thorough air dry. Room temperature cleaning may be done with Freon T-E35 or T-P35, Ethanol, Isopropanol, or water with a mild detergent.

Cleaning agents from the ketone family (acetone, methyl ethyl ketone, etc.) and from the chlorinated hydrocarbon family (methylene chloride, trichloroethylene, carbon tetrachloride, etc.) are not recommended for cleaning LED parts. All of these various solvents attack or dissolve the encapsulating epoxies used to form the package of plastic LED parts.

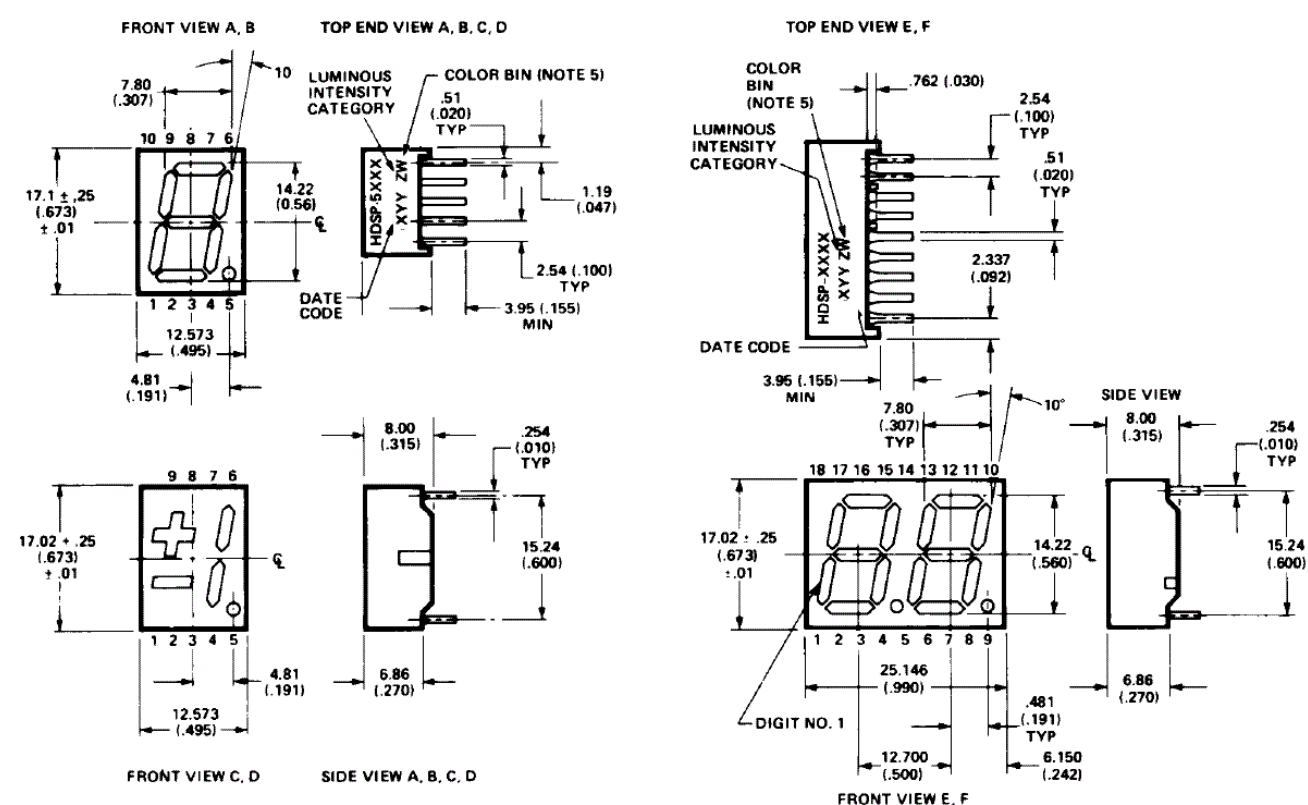
Part Numbering System

5082 -X XX X-X X X XX
 HDSP-X XX X-X X X XX



Notes:

1. For codes not listed in the figure above, please refer to the respective datasheet or contact your nearest Avago representative for details.
2. Bin options refer to shippable bins for a part number. Color and Intensity Bins are typically restricted to 1 bin per tube (exceptions may apply). Please refer to respective datasheet for specific bin limit information.

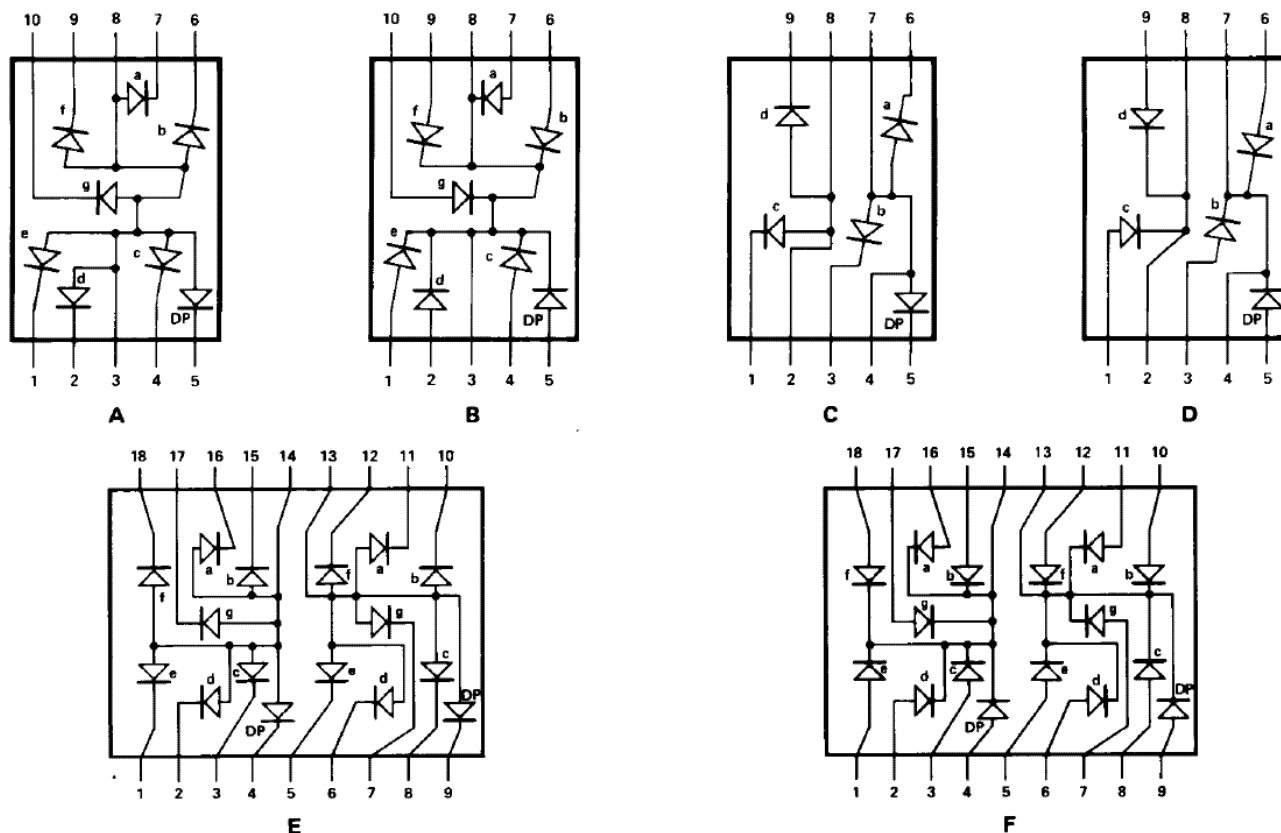


PIN	FUNCTION					
	A	B	C	D	E	F
1	CATHODE e	ANODE e	CATHODE c	ANODE c	E CATHODE NO. 1	E ANODE NO. 1
2	CATHODE d	ANODE d	ANODE c, d	CATHODE c, d	D CATHODE NO. 1	D ANODE NO. 1
3	ANODE ^[3]	CATHODE ^[4]	CATHODE b	ANODE b	C CATHODE NO. 1	C ANODE NO. 1
4	CATHODE c	ANODE c	ANODE a, b, DP	CATHODE a, b, DP	DP CATHODE NO. 1	DP ANODE NO. 1
5	CATHODE DP	ANODE DP	CATHOPDE DP	ANODE DE	E CATHODE NO. 2	E ANODE NO. 2
6	CATHODE b	ANODE b	CATHODE a	ANODE a	D CATHODE NO. 2	D ANODE NO. 2
7	CATHODE a	ANODE a	ANODE a, b, DP	CATHODE a, b, DP	G CATHODE NO. 2	G ANODE NO. 2
8	ANODE ^[3]	CATHODE ^[4]	ANODE c, d	CATHODE c, d	C CATHODE NO. 2	C ANODE NO. 2
9	CATHODE f	ANODE f	CATHODE d	ANODE d	DP CATHODE NO. 2	DP ANODE NO. 2
10	CATHODE g	ANODE g	NO PIN	NO PIN	B CATHODE NO. 2	B ANODE NO. 2
11					A CATHODE NO. 2	A ANODE NO. 2
12					F CATHODE NO. 2	F ANODE NO. 2
13					DIGIT NO. 2 ANODE	DIGIT NO. 2 CATHODE
14					DIGIT NO. 1 ANODE	DIGIT NO. 1 CATHODE
15					B CATHODE NO. 1	B ANODE NO. 1
16					A CATHODE NO. 1	A ANODE NO. 1
17					G CATHODE NO. 1	G ANODE NO. 1
18					F CATHODE NO. 1	F ANODE NO. 1

NOTES:

1. ALL DIMENSIONS IN MILLIMETRES (INCHES).
2. ALL UNTOLERANCED DIMENSIONS ARE FOR REFERENCE ONLY.
3. REDUNDANT ANODES.
4. REDUNDANT CATHODES.
5. FOR HDSP-5600/-5700 SERIES PRODUCT ONLY.

Internal Circuit Diagram



Absolute Maximum Ratings

Description	AlGaAs Red HDSP-H150 Series	HER HDSP-5500 Series	Yellow HDSP-5700 Series	Green HDSP-5600 Series	Units
Average Power per Segment or DP	96	105	80	105	mW
Peak Forward Current per Segment or DP	160 ^[1]	90 ^[3]	60 ^[5]	90 ^[7]	mA
DC Forward Current per Segment or DP	40 ^[2]	30 ^[4]	20 ^[6]	30 ^[8]	
Operating Temperature Range	-20 to +100 ^[9]		-40 to +100		°C
Storage Temperature Range	-55 to +100				°C
Reverse Voltage* per Segment or DP	3.0				V
Wavesoldering Temperature for 3 Seconds (1.60 mm [0.063 in.] below body)	250				°C

* Reverse Voltage is for LED testing purpose and not recommended to be used as application condition.

Notes:

- See Figure 2 to establish pulsed conditions.
- Derate above 46°C at 0.54 mA/°C.
- See Figure 7 to establish pulsed conditions.
- Derate above 53°C at 0.45 mA/°C.
- See Figure 8 to establish pulsed conditions.
- Derate above 81°C at 0.52 mA/°C.
- See Figure 9 to establish pulsed conditions.
- Derate above 39°C at 0.37 mA/°C.
- For operation below -20°C, contact your local Avago components sales office or an authorized distributor.

Electrical/Optical Characteristics at $T_A = 25^\circ\text{C}$

AlGaAs Red

Device Series	Parameter	Symbol	Min.	Typ.	Max.	Units	Test Conditions
H15X	Luminous Intensity/Segment ^{†[1,2,5]} (Digit Average)	I_V	9.1	16.0		mcd	$I_F = 20\text{ mA}$
	Forward Voltage/Segment or DP	V_F		1.8		V	$I_F = 20\text{ mA}$
				2.0	3.0		$I_F = 100\text{ mA}$
	Peak Wavelength	λ_{PEAK}		645		nm	
	Dominant Wavelength ^[3]	λ_d		637		nm	
	Reverse Voltage/Segment or DP ^[4]	V_R	3.0	15		V	$I_R = 100\text{ }\mu\text{A}$
	Temperature Coefficient of V_F /Segment or DP	$\Delta V_F/^\circ\text{C}$		-2		mV/°C	
	Thermal Resistance LED Junction-to-Pin	$R\theta_{\text{J-Pin}}$		400		°C/W/ Seg	

High Efficiency Red

Device Series	Parameter	Symbol	Min.	Typ.	Max.	Units	Test Conditions
55XX	Luminous Intensity/Segment ^{†[1,2,6]} (Digit Average)	I_V	900	2800		μcd	$I_F = 10\text{ mA}$
				3700			$I_F = 60\text{ mA Peak: 1 of 6 df}$
	Forward Voltage/Segment or DP	V_F		2.1	2.5	V	$I_F = 20\text{ mA}$
	Peak Wavelength	λ_{PEAK}		635		nm	
	Dominant Wavelength ^[3]	λ_d		626		nm	
	Reverse Voltage/Segment or DP ^[4]	V_R	3.0	30		V	$I_R = 100\text{ }\mu\text{A}$
	Temperature Coefficient of V_F /Segment or DP	$\Delta V_F/^\circ\text{C}$		-2		mV/°C	
	Thermal Resistance LED Junction-to-Pin	$R\theta_{\text{J-Pin}}$		345		°C/W/ Seg	

Yellow

Device Series HDSP-	Parameter	Symbol	Min.	Typ.	Max.	Units	Test Conditions
57XX	Luminous Intensity/Segment ^(1,2) (Digit Average)	I_V	600	1800		μcd	$I_F = 10 \text{ mA}$
				2750			$I_F = 60 \text{ mA Peak:}$ 1 of 6 df
	Forward Voltage/Segment or DP	V_F		2.1	2.5	V	$I_F = 20 \text{ mA}$
	Peak Wavelength	λ_{PEAK}		583		nm	
	Dominant Wavelength ^(3,7)	λ_d	581.5	586	592.5	nm	
	Reverse Voltage/Segment or DP ⁽⁴⁾	V_R	3.0	40		V	$I_R = 100 \mu\text{A}$
	Temperature Coefficient of V_F /Segment or DP	$\Delta V_F/^\circ\text{C}$		-2		mV/ $^\circ\text{C}$	
	Thermal Resistance LED Junction- to-Pin	$R\theta_{\text{J-Pin}}$		345		$^\circ\text{C/W/}$ Seg	

High Performance Green

Device Series HDSP-	Parameter	Symbol	Min.	Typ.	Max.	Units	Test Conditions
56XX	Luminous Intensity/Segment ^(1,2) (Digit Average)	I_V	900	2500		μcd	$I_F = 10 \text{ mA}$
				3100			$I_F = 60 \text{ mA Peak:}$ 1 of 6 df
	Forward Voltage/Segment or DP	V_F		2.1	2.5	V	$I_F = 10 \text{ mA}$
	Peak Wavelength	λ_{PEAK}		566		nm	
	Dominant Wavelength ^(3,7)	λ_d		571	577	nm	
	Reverse Voltage/Segment or DP ⁽⁴⁾	V_R	3.0	50		V	$I_R = 100 \mu\text{A}$
	Temperature Coefficient of V_F /Segment or DP	$\Delta V_F/^\circ\text{C}$		-2		mV/ $^\circ\text{C}$	
	Thermal Resistance LED Junction- to-Pin	$R\theta_{\text{J-Pin}}$		345		$^\circ\text{C/W/}$ Seg	

Notes:

1. Device case temperature is 25°C prior to the intensity measurement.
2. The digits are categorized for luminous intensity. The intensity category is designated by a letter on the side of the package.
3. The dominant wavelength, λ_d , is derived from the CIE chromaticity diagram and is that single wavelength which defines the color of the device.
4. Typical specification for reference only. Do not exceed absolute maximum ratings.
5. For low current operation, the AlGaAs HDSP-H10X series displays are recommended. They are tested at 1 mA dc/segment and are pin for pin compatible with the HDSP-H15X series.
6. For low current operation, the HER HDSP-555X series displays are recommended. They are tested at 2 mA dc/segment and are pin for pin compatible with the HDSP-550X series.
7. The Yellow (HDSP-5700) and Green (HDSP-5600) displays are categorized for dominant wavelength. The category is designated by a number adjacent to the luminous intensity category letter.

AlGaAs Red

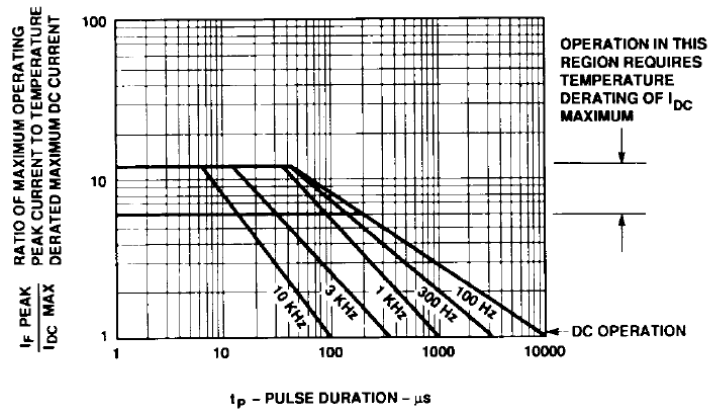


Figure 1. Maximum Tolerable Peak Current vs. Pulse Duration – Red.

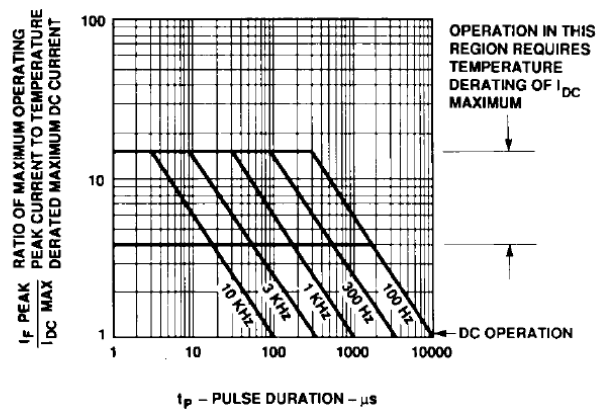


Figure 2. Maximum Tolerable Peak Current vs. Pulse Duration – AlGaAs Red.

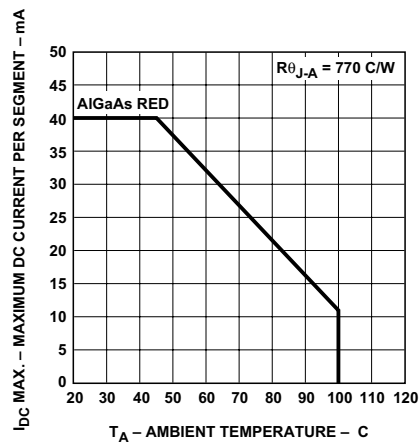


Figure 3. Maximum Allowable DC Current vs. Ambient Temperature.

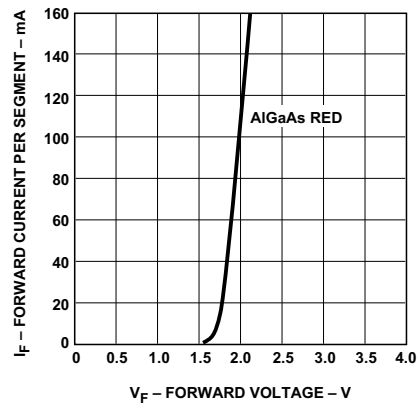


Figure 4. Forward Current vs. Forward Voltage.

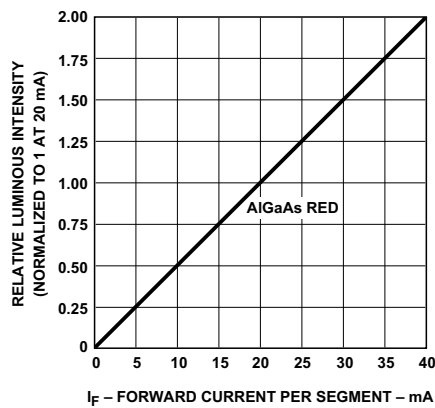


Figure 5. Relative Luminous Intensity vs. DC Forward Current.

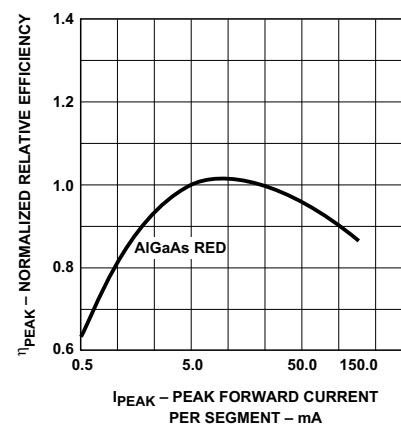


Figure 6. Relative Efficiency (Luminous Intensity per Unit Current) vs. Peak Current.

HER, Yellow, Green

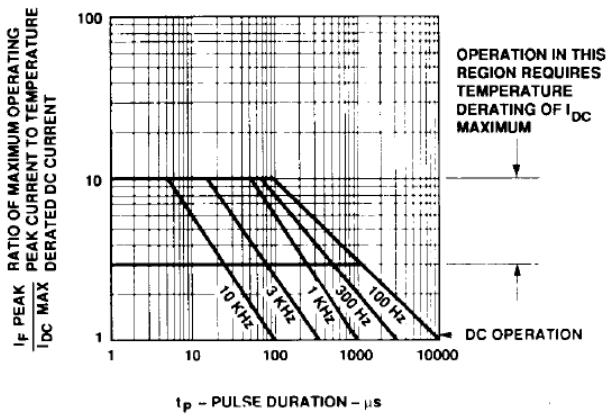


Figure 7. Maximum Tolerable Peak Current vs. Pulse Duration – HER

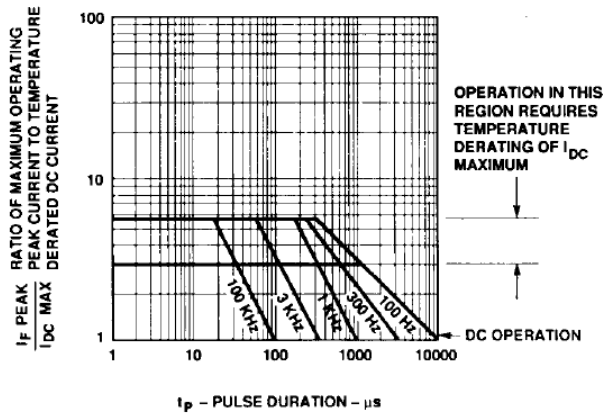


Figure 8. Maximum Tolerable Peak Current vs. Pulse Duration – Yellow.

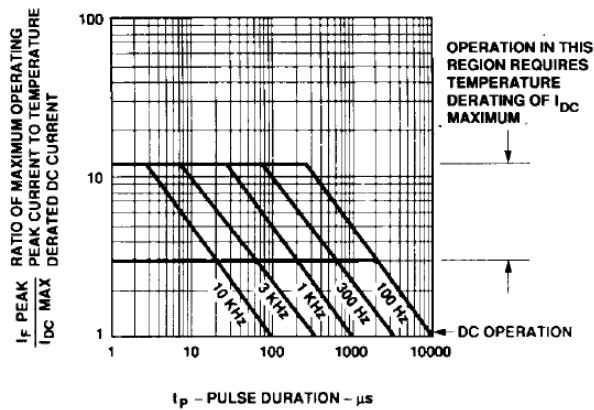


Figure 9. Maximum Tolerable Peak Current vs. Pulse Duration – Green.

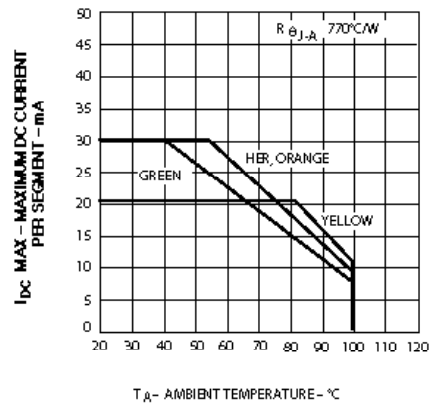


Figure 10. Maximum Allowable DC Current vs. Ambient Temperature.

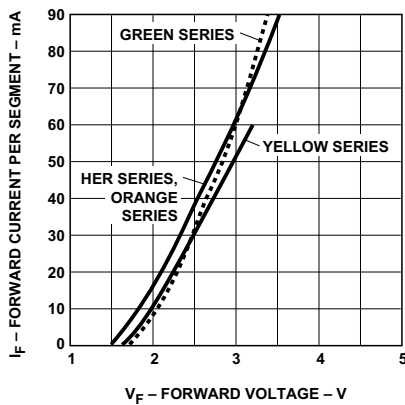


Figure 11. Forward Current vs. Forward Voltage.

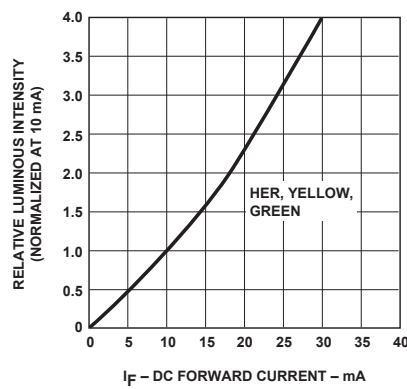


Figure 12. Relative Luminous Intensity vs. DC Forward Current.

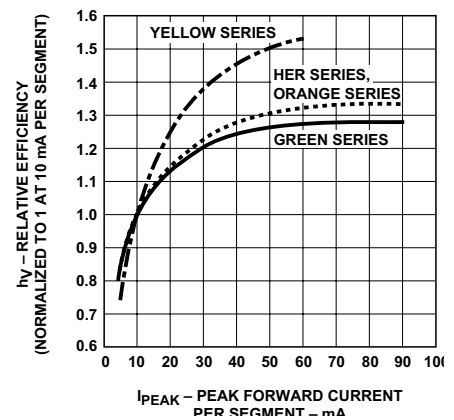


Figure 13. Relative Efficiency (Luminous Intensity per Unit Current) vs. Peak Current.

Electrical/Optical

For more information on electrical/optical characteristics, please see Application Note 1005.

Contrast Enhancement

For information on contrast enhancement please see Application Note 1015.

Soldering/Cleaning

Cleaning agents from the ketone family (acetone, methyl ethyl ketone, etc.) and from the chlorinated hydrocarbon family (methylene chloride, trichloro-ethylene, carbon tetrachloride, etc.) are not recommended for cleaning LED parts. All of these various solvents attack or dissolve the encapsulating epoxies used to form the package of plastic LED parts.

For information on soldering LEDs please refer to Application Note 1027.

Intensity Bin Limits (mcd)

AlGaAs Red

HDSP-H15x

IV Bin Category	Min.	Max.
K	9.20	16.90
L	13.80	25.30
M	20.70	38.00
N	31.10	56.90
O	46.60	85.40

HER

HDSP-550x/552x

IV Bin Category	Min.	Max.
E	0.91	1.67
F	1.37	2.51
G	2.05	3.76
H	3.08	5.64
I	4.62	8.64
J	6.93	12.70
K	10.39	19.04

Yellow

HDSP-570x/572x

IV Bin Category	Min.	Max.
D	0.61	1.11
E	0.91	1.67
F	1.37	2.51
G	2.05	3.76
H	3.08	5.64
I	4.62	8.64
J	6.93	12.70
K	10.39	19.04

Green

HDSP-560x/562x

IV Bin Category	Min.	Max.
E	0.91	1.67
F	1.37	2.51
G	2.05	3.76
H	3.08	5.64
I	4.61	8.46

Color Categories

Color	Bin	Dominant Wavelength (nm)	
		Min.	Max.
Yellow	1	581.50	585.00
	3	584.00	587.50
	2	586.50	590.00
	4	589.00	592.50
Green	2	573.00	577.00
	3	570.00	574.00
	4	567.00	571.00
	5	564.00	568.00

Note:

All categories are established for classification of products. Products may not be available in all categories. Please contact your Avago representatives for further clarification/information.

For product information and a complete list of distributors, please go to our web site: www.avagotech.com

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