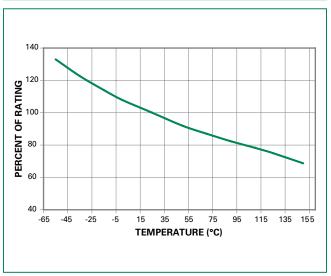


## **Temperature Re-rating Curve**

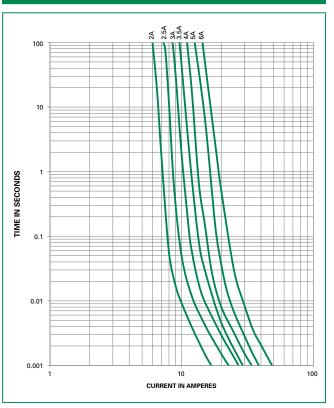


#### Note:

1. Re-rating depicted in this curve is in addition to the standard re-rating of 20% for continuous operation.

For continuous operation at 75 degrees celsius, the fuse should be rerated as follows:  $I = (0.80)(0.85)I_{\rm RAT} = (0.68)I_{\rm RAT}$ 

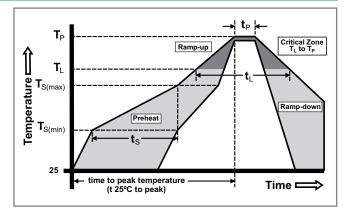
# **Average Time Current Curves**



# **Soldering Parameters**

Reflow Condition		Pb – free assembly
Pre Heat	-Temperature Min (T <sub>s(min)</sub> )	150°C
	-Temperature Max (T <sub>s(max)</sub> )	200°C
	-Time (Min to Max) (t <sub>s</sub> )	60 – 180 seconds
Average Ramp-up Rate (Liquidus Temp $(T_L)$ to peak)		3°C/second max.
T <sub>S(max)</sub> to T <sub>L</sub> - Ramp-up Rate		5°C/second max.
Reflow	-Temperature (T <sub>L</sub> ) (Liquidus)	217°C
	-Temperature (t <sub>L</sub> )	60 – 150 seconds
PeakTemp	perature (T <sub>P</sub> )	260+0/-5 °C
Time within 5°C of actual peak Temperature (t <sub>p</sub> )		10 – 30 seconds
Ramp-down Rate		6°C/second max.
Time 25°C to peakTemperature (T <sub>P</sub> )		8 minutes max.
Do not exceed		260°C





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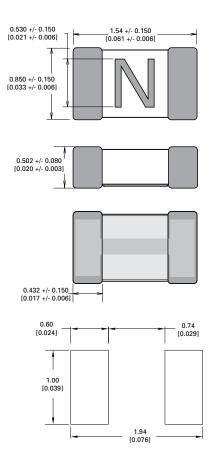


#### **Product Characteristics**

Materials	Body: Advanced Ceramic Terminations: Ag / Ni / Sn (100% Lead-free) Element Cover Coating: Lead-free Glass		
Moisture Sensitivity Level	IPC/JEDEC J-STD-020, Level 1		
Solderability	IPC/ECA/JEDEC J-STD-002, Condition C		
Humidity	MIL-STD-202, Method 103, Conditions D		
Resistance to Solder Heat	MIL-STD-202, Method 210, Condition B		

Moisture Resistance	MIL-STD-202, Method 106		
Thermal Shock	MIL-STD-202, Method 107, Condition B		
Mechanical Shock	MIL-STD-202, Method 213, Condition A		
Vibration	MIL-STD-202, Method 201		
Vibration, High Frequency	MIL-STD-202, Method 204, Condition D		
Dissolution of Metallization	IPC/ECA/JEDEC J-STD-002		
Terminal Strength	IEC 60127-4		

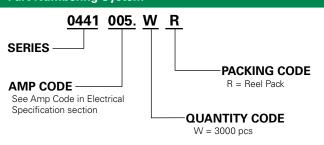
#### **Dimensions**



## **Part Marking System**

Amp Code	Marking Code	
002.	N	
02.5	0	
003.	Р	
03.5	R	
004.	s	
005.	Т	
006.	U	

## **Part Numbering System**



### **Packaging**

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
8mm Tape and Reel	EIA-481, IEC 60286, Part 3	3000	WR

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